

OHNA  
王奈  
HOKA  
穂花

# オナホ

Naho-  
Machine

I WANT  
TO  
BECOME  
YOUR  
ONAHOLE!

**R-18**  
**G**rotesque  
For Adult Only  
成人向け、グロテスク及び、  
不快な表現があります

TRANS-  
FORMATION

ONAHOLE  
TRANS-  
FORMATION

0%  
DEPRESSING  
COMPARED  
TO  
COMPETITORS

●本作品は同人誌であり  
ジョークグッズではありません。  
THIS IS A DOUJINSHI, NOT A JOKE BOOK.

MICROMACHINE  
FACTORY

OUNA HOKA





HOO! FEELS GOO TO FAP IN THE MORNING!

OUR PURPOSE IN THIS WORLD...

NICE TO MEET YOU! MY NAME IS OUNA NOKA!

WOULD YOU LIKE ME TO BECOME AN ONAHOLE FOR YOU?

IS THAT OKAY? I APOLOGIZE.

I'M 1\* YEARS OLD AND I GO TO ADULT ACADEMY!

IT IS NORMAL FOR WOMEN TO BECOME ONAHOLE TO SERVE PENISES!



祝初市化!

NG! MY HEART IS RACING!  
TODAY IS GOING TO BE SO FUN!

TODAY! MY NEW LIFE AS AN ONAHOLE BEGINS!

SO... TODAY I GET TO TAKE LESSONS IN THE "ONAHOLE SECTION" AND LEARN HOW!



WHEN THEY GET EXCITED AT BECOMING AN ONAHOLE, THEIR CELLS ARE READY TO CHANGE MATERIAL.



VACCINATION



NAHO-MACHINE VACCINATED GIRL.



AAH, I WANT TO BE AN ONAHOLE!

FEELS EXCITEMENT AT BECOMING AN ONAHOLE.

THEY CAN CHANGE INTO SILICON.



ONAHOLE TRANSFORMATION



FAP WITH ME!

"I WANT TO BECOME A SOAKED ONAHOLE!"

"I WANT TO SERVE DICKS!"

FOR THOSE WHO GOT THE SHOT...

WE LIKE TO CALL THEM "NAHO-MACHINES."

A FEW DAYS AGO, THE GIRLS GOT A VACCINE WITH "CELLULAR REPLACEMENT NANO-MACHINES" IN IT.

WELL THEN.

NOW I WILL BE TEACHING YOU THE RULES AND ETIQUETTE OF ONAHOLE PLAY.

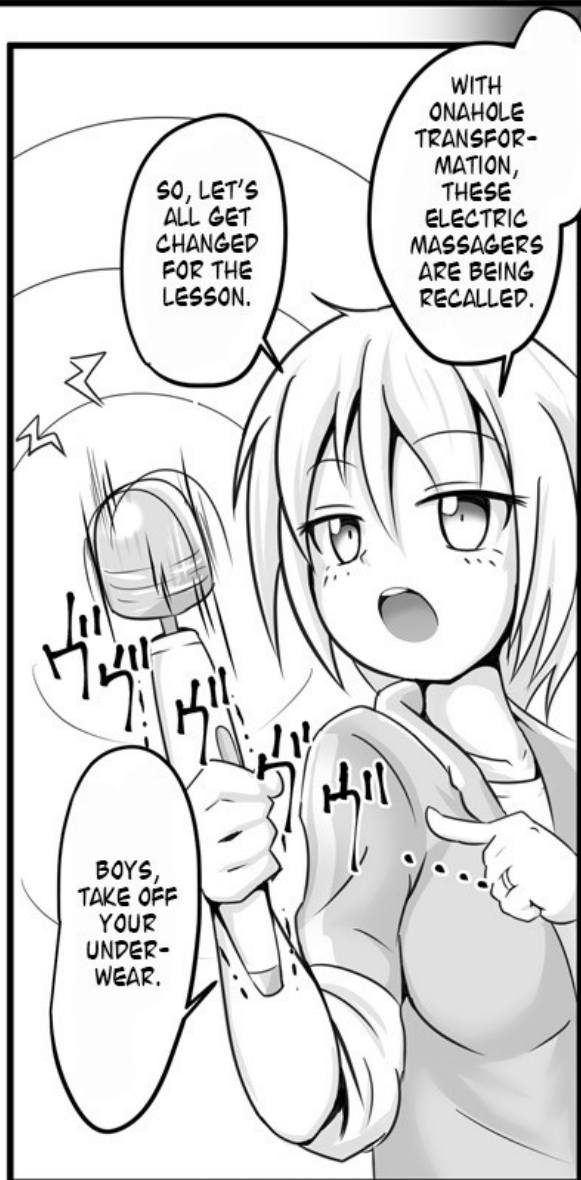
SO, LET'S ALL GET CHANGED FOR THE LESSON.

WITH ONAHOLE TRANSFORMATION, THESE ELECTRIC MASSAGERS ARE BEING RECALLED.

FOR THE LESSON, WE WILL SPLIT YOU UP INTO PAIRS WITH ONE BOY AND ONE GIRL.

THE GIRL WILL TURN INTO AN ONAHOLE, WHICH THE BOY WILL THEN ROUGHLY MASTURBATE WITH.

BOYS, TAKE OFF YOUR UNDERWEAR.



現代高等 女子校



NOW I CAN'T HELP BUT IMAGINE HIM INSERTING THAT INSIDE ME...

IT SHOULD MAKE ME FEEL WEIRD TO SEE HIM DOWN THERE.

IT MAKES MY HEART RACE MORE...

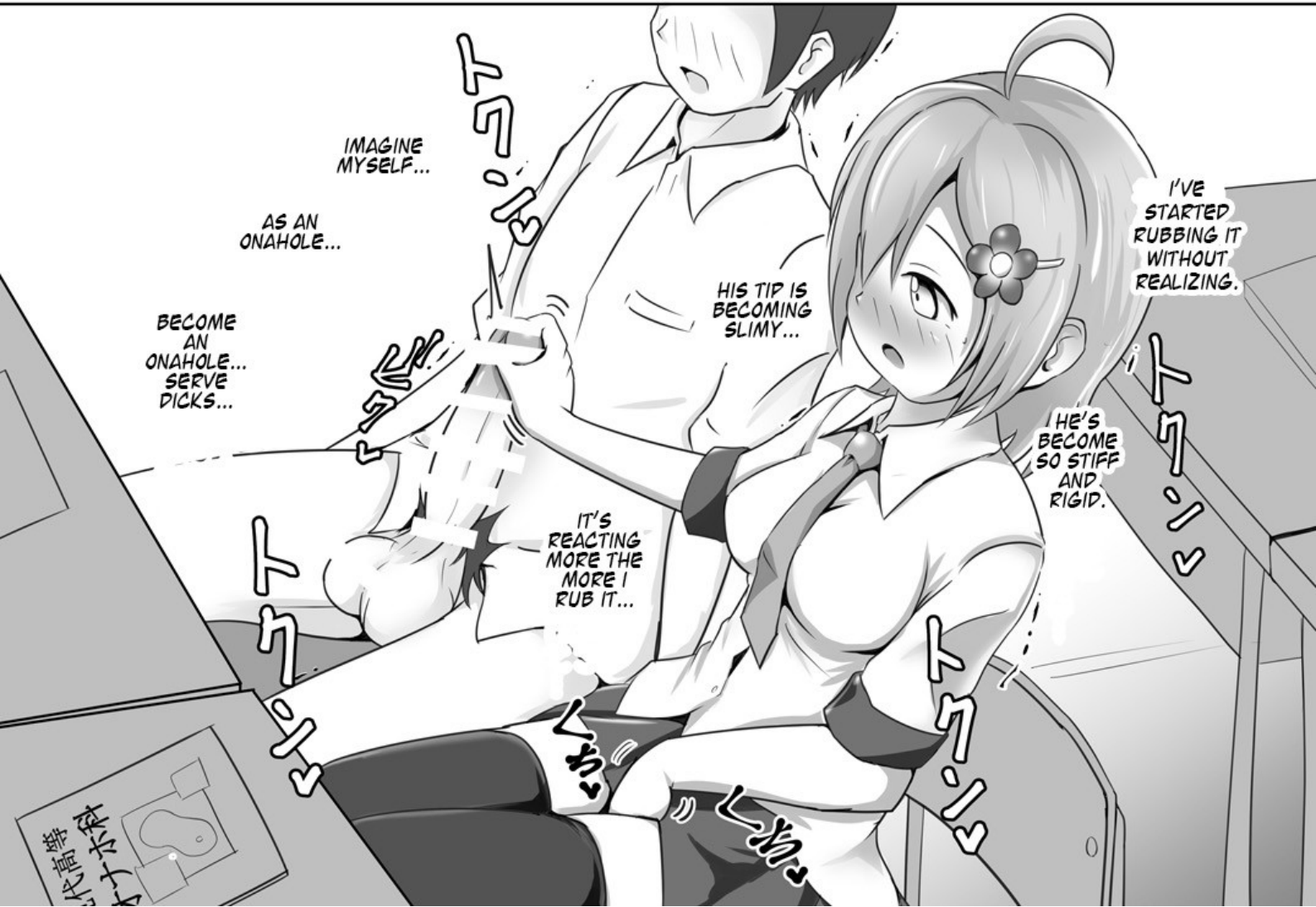


HIS DICK...

A MAN'S PENIS...

WHEN THE GIRLS GET AN EXCITED FEELING-

PICTURE YOURSELF AS AN ONAHOLE AND YOU WILL BECOME ONE.



IMAGINE MYSELF...

AS AN ONAHOLE...

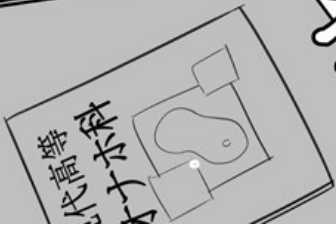
BECOME AN ONAHOLE... SERVE DICKS...

HIS TIP IS BECOMING SLIMY...

I'VE STARTED RUBBING IT WITHOUT REALIZING.

HE'S BECOME SO STIFF AND RIGID.

IT'S REACTING MORE THE MORE I RUB IT...



THE NAHO-MACHINES ARE REACTING INSIDE ME!

ABUH!!

MY BODY IS MELTING, IT FEELS SO HOT...

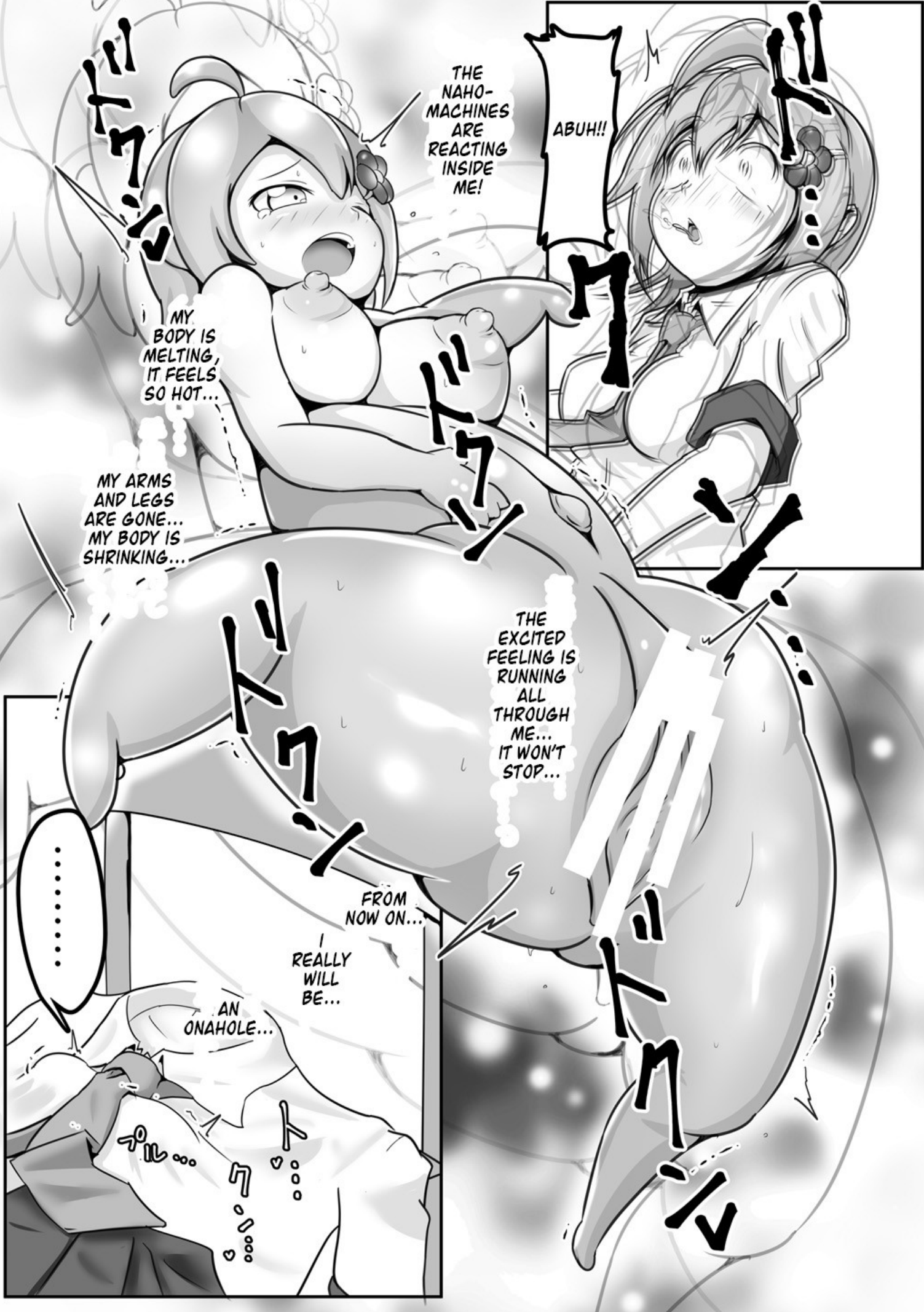
MY ARMS AND LEGS ARE GONE... MY BODY IS SHRINKING...

THE EXCITED FEELING IS RUNNING ALL THROUGH ME... IT WON'T STOP...

FROM NOW ON...

I REALLY WILL BE...

AN ONAHOLE...





AM I...  
AN  
ONAHOLE  
NOW...?

NNG...

WOW...  
SHE  
REALLY  
DID  
BECOME  
AN  
ONAHOLE...



WOW, IT'S  
HEAVIER  
THAN I  
THOUGHT...

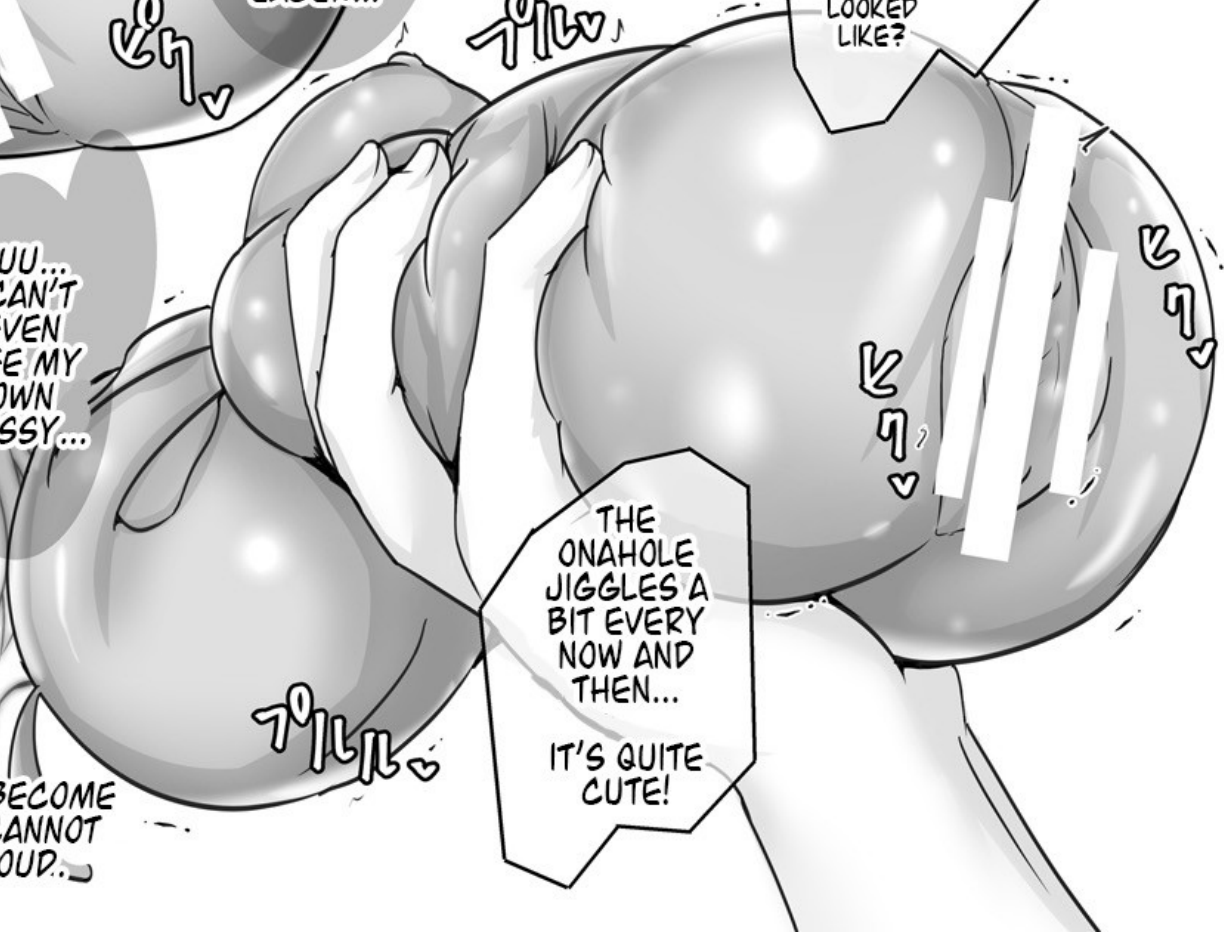
ONCE  
THEY HAVE  
BECOME  
ONAHOLE,  
YOU CAN  
PICK THEM  
UP.  
TREAT  
THEM  
WELL,  
NOW~

MY  
WHOLE  
BODY  
IS LIKE  
A  
PUSSY  
NOW...

I...  
FEEL  
LIKE AN  
ONAHOLE.  
MY BODY  
FEELS LIKE  
IT'S  
BURNING  
INSIDE...  
SO  
SENSITIVE...  
AND  
EAGER...



UUU...  
I CAN'T  
EVEN  
SEE MY  
OWN  
PUSSY...

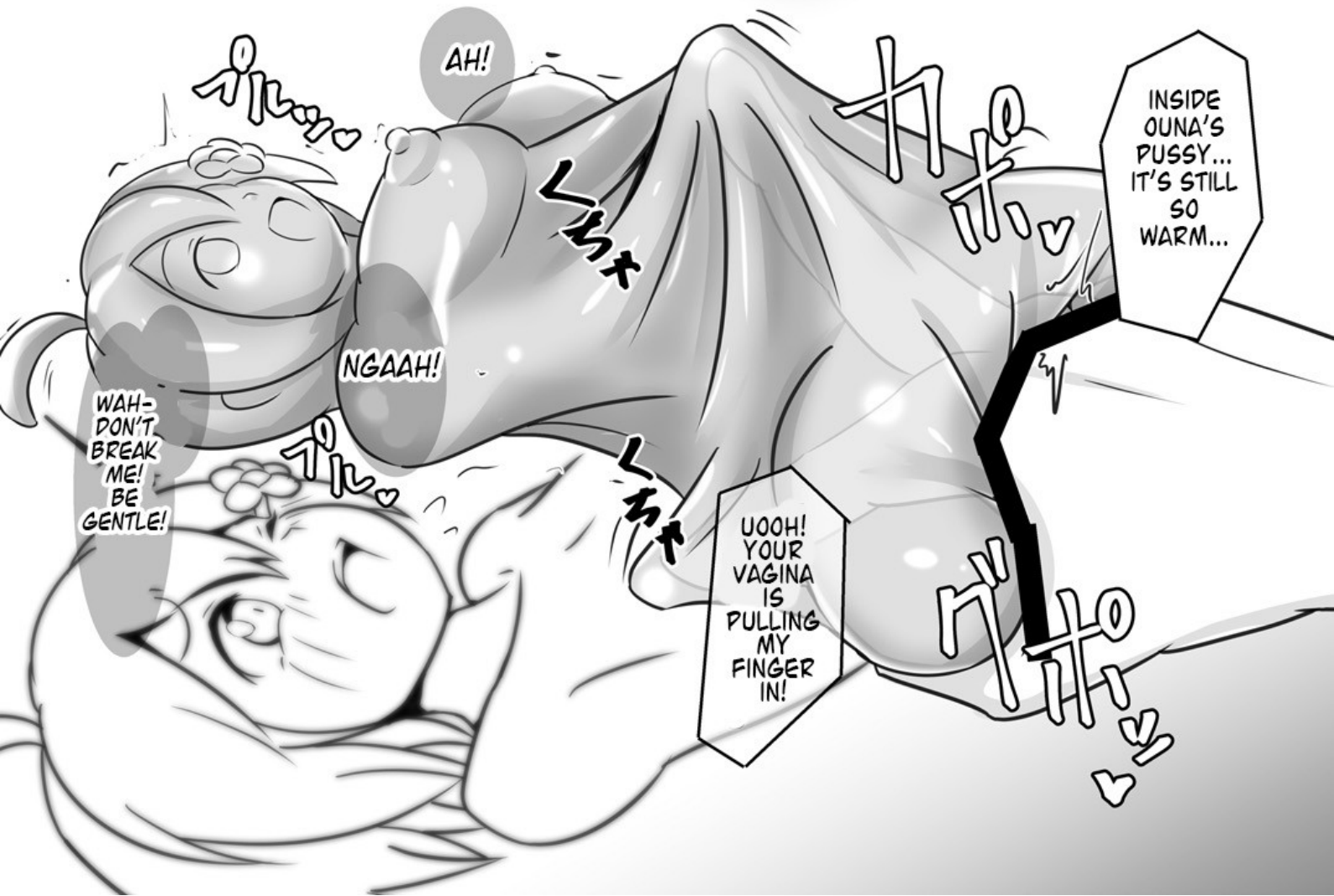
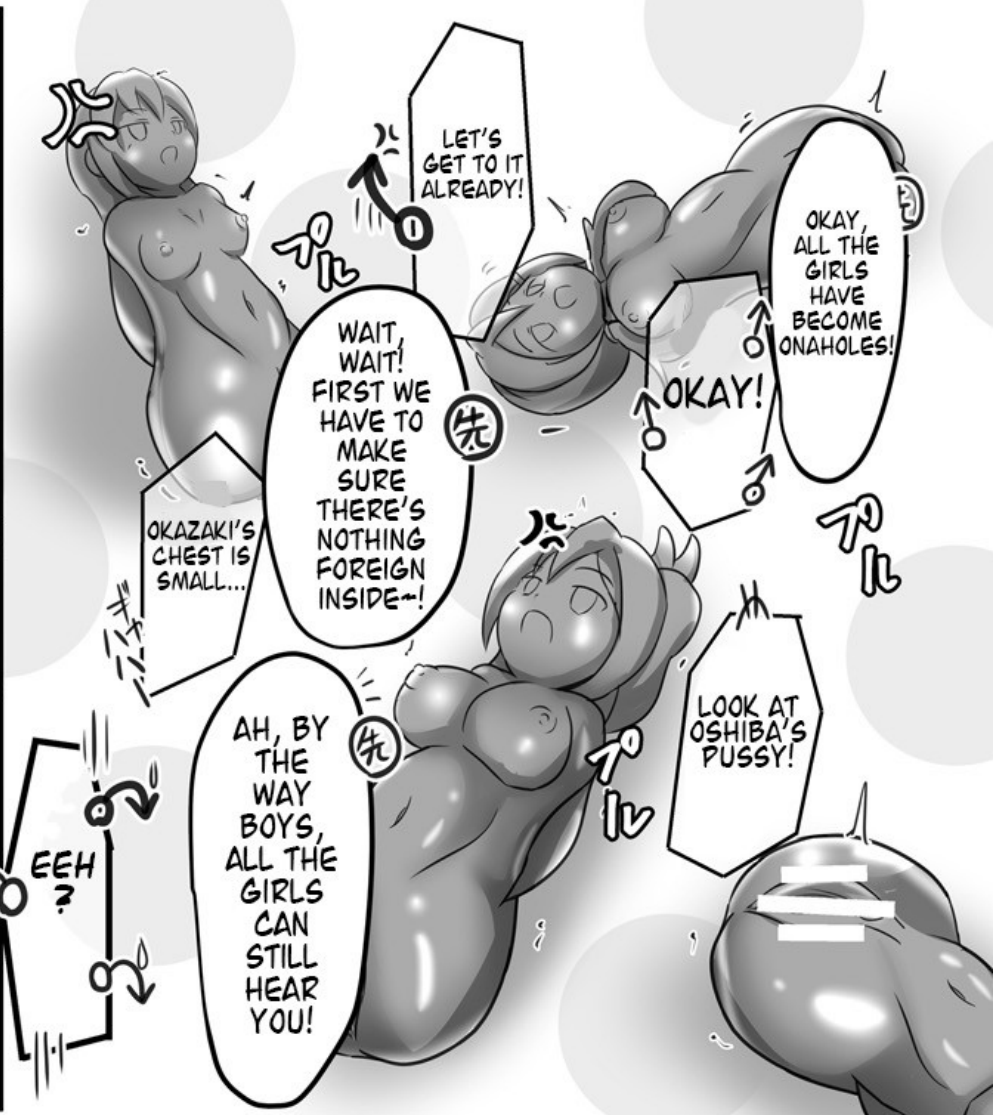


WAH,  
IT'S  
OUNA'S  
PUSSY...  
IS THAT  
REALLY  
WHAT IT  
LOOKED  
LIKE?

THE  
ONAHOLE  
JIGGLES A  
BIT EVERY  
NOW AND  
THEN...

IT'S QUITE  
CUTE!

\* THOSE WHO BECOME  
ONAHOLE'S CANNOT  
SPEAK ALOUD... \*





MAKE SURE TO IT ALL THE WAY INSIDE!

ONCE YOU ARE DONE CHECKING, POUR THE LOTION IN.

OKAY, THERE'S NOTHING IN THERE!

HIH! THAT'S COLD!~

オナホ科教育指  
導ローション

\* YOU SHOULD REALLY ALSO CLEAN A NEW ONAHOLE BEFORE USING IT, BUT WE'LL SKIP THAT FOR NOW.



IT'S NICE CHILLY FEELING, THOUGH...

FROM MY BELLY TO MY HEAD, IT FLOWS IN AND FILLS ME UP.

HAAH!~

THE COLD LOTION IS SO OILY...

FILL IT WITH THE LOTION AND THEN SQUEEZE IT OUT UNTIL IT IS EMPTY.

I HOPE IT HAPPENS MORE!

NGIH!

OOPS... MIGHT HAVE PUT TOO MUCH IN...

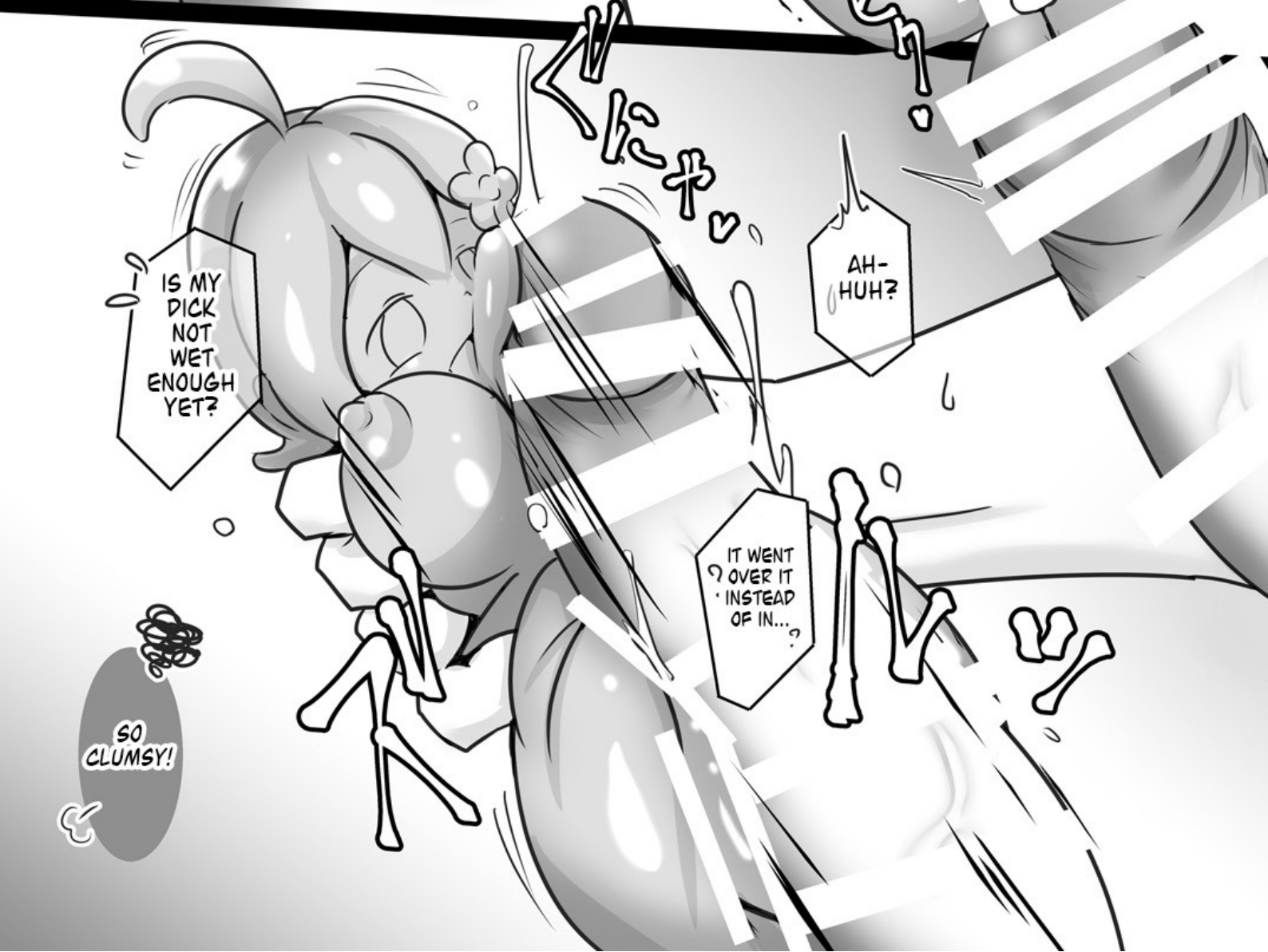


ONCE THEY ARE LOTIONED UP, THE PAIRS CAN START!

AHH~ HURRY UP AND PUT YOUR DICK IN!

FINALLY, OUNA'S PUSSY...

MY SILICON BODY IS ACHING, DON'T STOP!



IS MY DICK NOT WET ENOUGH YET?

AH-HUH?

IT WENT OVER IT INSTEAD OF IN...?

SO CLUMSY!



OOOH!  
YOUR LIPS  
FEEL SO  
SOFT AND  
TENDER...

NG!

HIS TIP  
RUBBING  
AGAINST  
MY CLIT  
FEELS  
SO  
GOOD!

IF  
THAT'S  
HOW IT  
IS, THEN  
HOW  
DOES  
THIS  
FEEL?

IT'S  
SUCKING  
ME IN,  
SHE  
WON'T  
LET ME  
GO!

YAAH...  
THE  
LOTION  
FROM  
MY  
PUSSY  
IS  
LUBING  
HIM  
UP...



PUT IT  
IN~

H-  
HERE I  
GO!

GIVE ME ALL  
OF YOUR  
MIGHT, AND  
I'LL GIVE  
YOU MY  
EVERYTHING!

GIRLS SHOW  
THEIR LOVE  
BY BEING  
TENDER AND  
WARM AND  
WRAPPING  
THEM UP  
TIGHT!

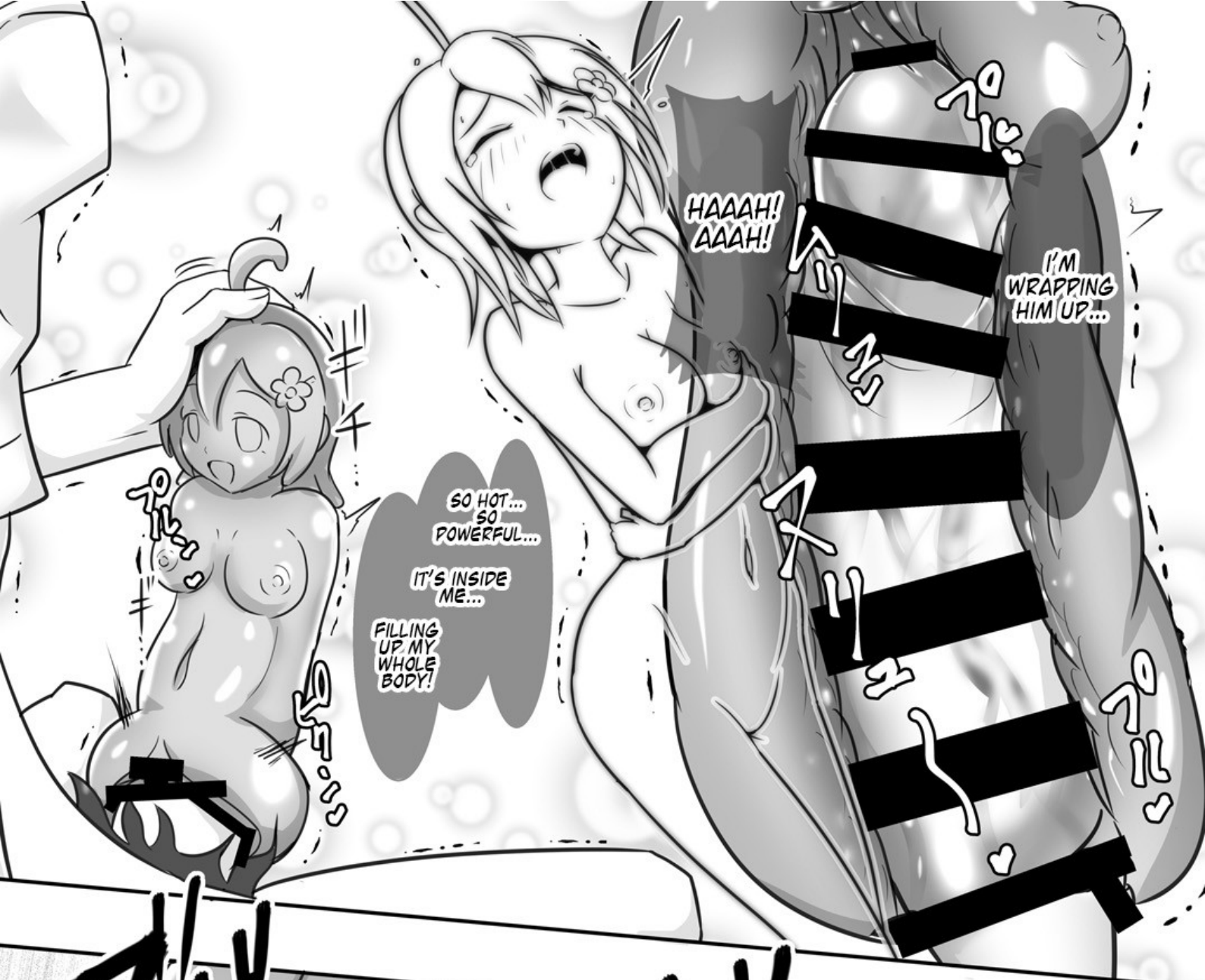
BOYS,  
PUMP INTO  
THEM WITH  
ALL OF  
YOUR  
MIGHT AND  
POUR YOUR  
LOVE INTO  
THEM.

YOU'RE  
NOT JUST  
PLAYING  
WITH  
YOURSELF.

IT'S  
IMPORTANT  
FOR  
ONAHOLE  
PLAY-

IN ORDER  
FOR IT TO  
FEEL GOOD,  
YOU HAVE TO  
MAKE YOUR  
PARTNER  
FEEL GOOD,  
THERE HAS  
TO BE  
AFFECTION.

ALRIGHT,  
LISTEN UP!



HAAAAH!  
AAAAH!

I'M  
WRAPPING  
HIM UP...

SO HOT...  
SO  
POWERFUL...

IT'S INSIDE  
ME...

FILLING  
UP MY  
WHOLE  
BODY!



IT  
FEELS  
LIKE...

IT'S  
GOING  
THROUGH  
MY  
PUSSY!

KUUH!!!

OUNA!!

I FEEL LIKE I'M GOING INTO HER WOMB!

IT'S TIGHTENING AND JIGGLING AND VIBRATING!

KKUUU!? IT FEELS LIKE SHE'S SUCKING ME IN AS I'M PUSHING IT IN!

DON'T STOP... IT FEELS SO GOOD...!

あははは

ルルル

[REDACTED]

[REDACTED]

HAAH!  
MY  
BODY!

HIS DICK IS  
PUSHING  
THROUGH MY  
PUSSY ALL  
THE WAY TO  
MY HEAD!

MY HEAD  
PROBABLY  
LOOKS SO  
WEIRD WITH  
HIM  
STRETCHING  
IT...

IT'S FINE,  
THOUGH...

ALL THE  
TIME...

ALL THE  
TIME...

I...  
WANT  
HIM  
TO...

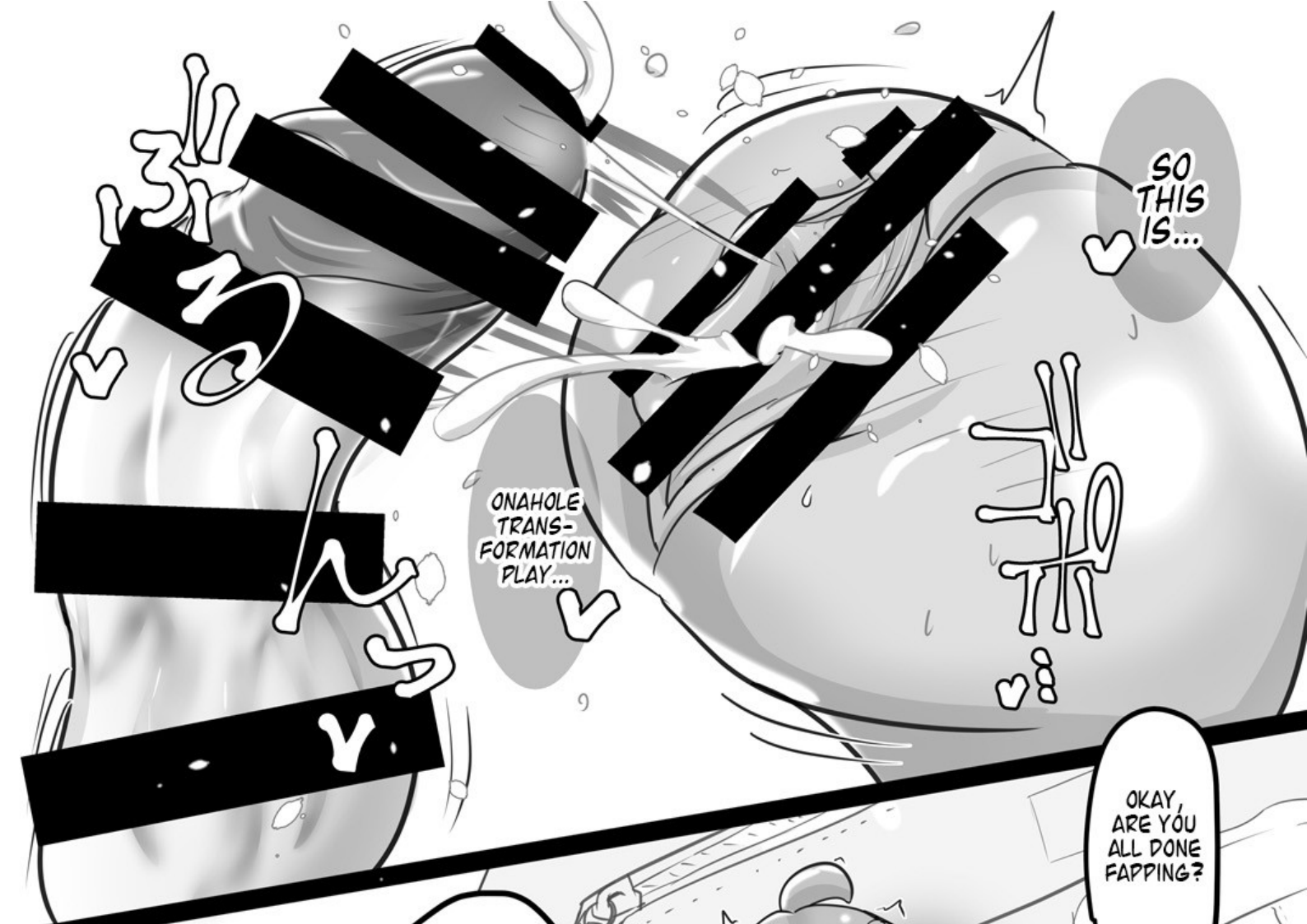
TO  
FEEL  
GOOD  
ALL  
THE  
TIME...

TO  
HELP  
HIM  
FAP  
ALL  
THE  
TIME...

I WANT  
TO BE  
USED  
BY HIM  
A LOT...

I AM AN  
ONAHOLE...





SO THIS IS...

ONAHOLE TRANSFORMATION PLAY...

OKAY, ARE YOU ALL DONE FAPPING?

LASTLY, WE'LL LEARN ABOUT ONAHOLE CLEANING AND MAINTENANCE.

FUAH~



①  
CLEAN  
INSIDE  
WITH A  
BAR OF  
SOAP.

(IT'S GOOD TO USE A  
STERILIZING AND  
DISINFECTING KIND.)

I WILL  
NOW  
EXPLAIN  
HOW TO  
CARE  
FOR  
THEM  
GENTLY.

THE SEMEN  
HAS TO BE  
CLEANED OUT  
OF THEM SO  
THEY DON'T  
GET  
PREGNANT  
WHEN THEY  
TURN BACK.

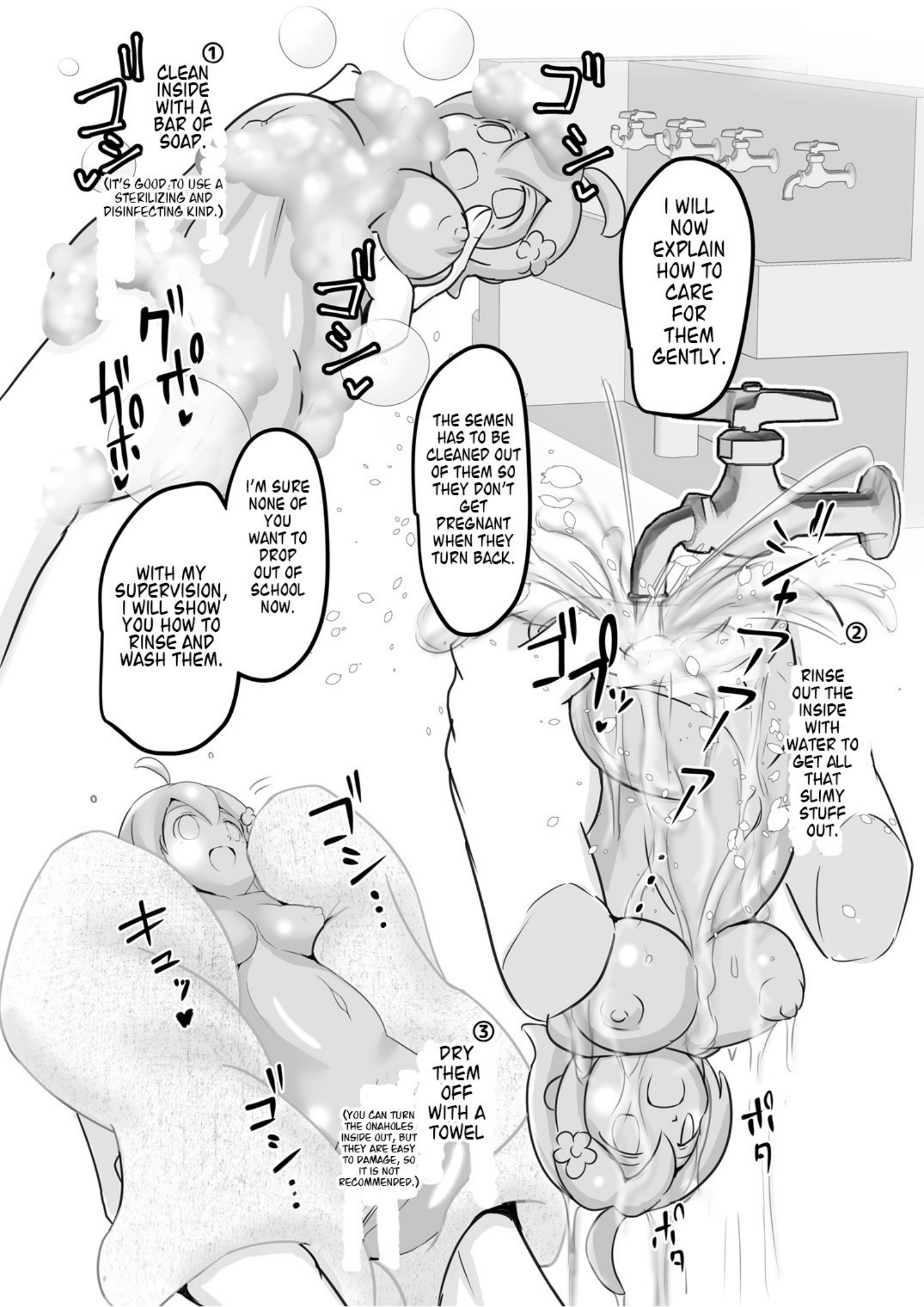
WITH MY  
SUPERVISION,  
I WILL SHOW  
YOU HOW TO  
RINSE AND  
WASH THEM.

I'M SURE  
NONE OF  
YOU  
WANT TO  
DROP  
OUT OF  
SCHOOL  
NOW.

②  
RINSE  
OUT THE  
INSIDE  
WITH  
WATER TO  
GET ALL  
THAT  
SLIMY  
STUFF  
OUT.

③  
DRY  
THEM  
OFF  
WITH A  
TOWEL

(YOU CAN TURN  
THE ONAHOLES  
INSIDE OUT, BUT  
THEY ARE EASY  
TO DAMAGE, SO  
IT IS NOT  
RECOMMENDED.)



(LEAVING THEM OUT FOR ABOUT A HALF DAY SHOULD DO IT...  
HM? WE DON'T HAVE THAT MUCH TIME IN CLASS? IT'S FINE, THEN.)

4. FIND A GOOD SPOT TO AIR DRY THEM.

JUST DON'T FORGET THEM, OKAY?



SUCH A PEACEFUL FEELING...

MAKE SURE TO FACE THE ONAHOLES, GOOD MANNERS ARE IMPORTANT.

NOW ON TO HOW TO POLITELY CARE FOR THE ONAHOLE.



YOU'VE TREATED ME SO WELL...  
THANK YOU.

5. COVER THE ONAHOLE IN BABY POWDER AND PRESS IT IN.

文科省指、オナホ科考、オナホ科考、オナホ科考

HAAH~ BEING CARED FOR LIKE THIS IS LIKE GOING TO A BEAUTY SALON~

(YOU CAN BUY BABY POWDER AT A DRUG STORE FOR ABOUT 200 YEN.)

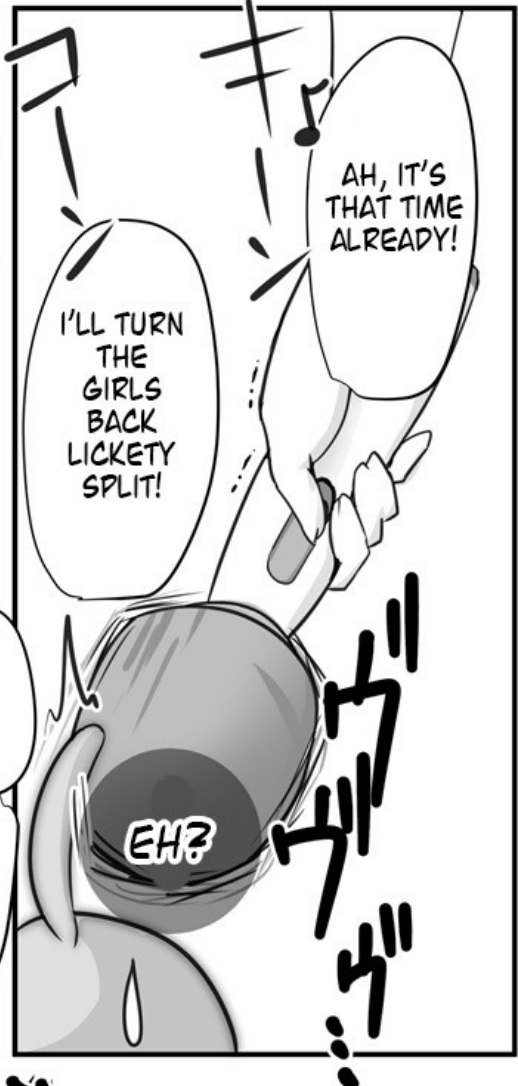
END OF MAINTENANCE.



SEE YA LATER!

WRITE A REVIEW AND REPORT ABOUT WHAT YOU LEARNED TODAY.

WITH THAT, TODAY'S PRACTICAL LESSON IS OVER!



I'LL TURN THE GIRLS BACK LICKETY SPLIT!

AH, IT'S THAT TIME ALREADY!

EH?



IT'S FUN SEEING SUCH FRESH YOUNGSTERS DOING IT FOR THE FIRST TIME.

AH, ANOTHER YEAR, ANOTHER ONAHOLE CLASS...

MAYBE I'LL DO SOME ONAHOLE PLAY WITH THE MISTER TONIGHT-

WAIT, TEACHER!

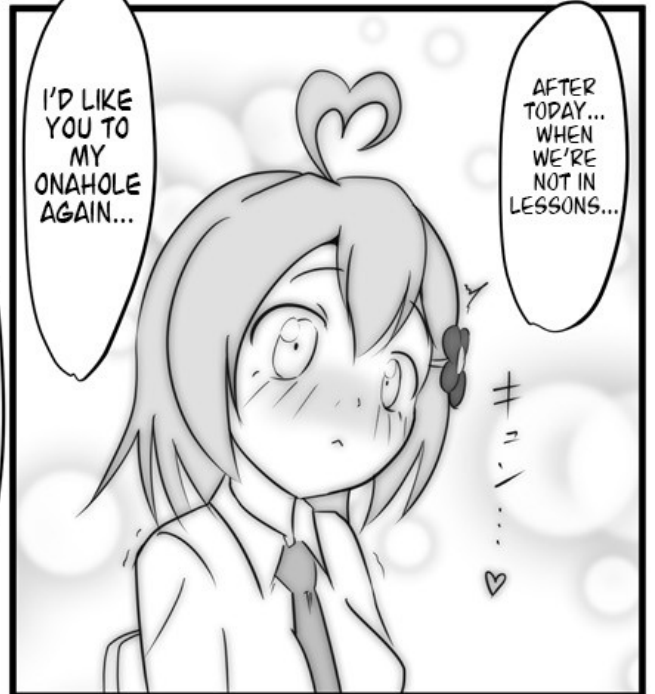
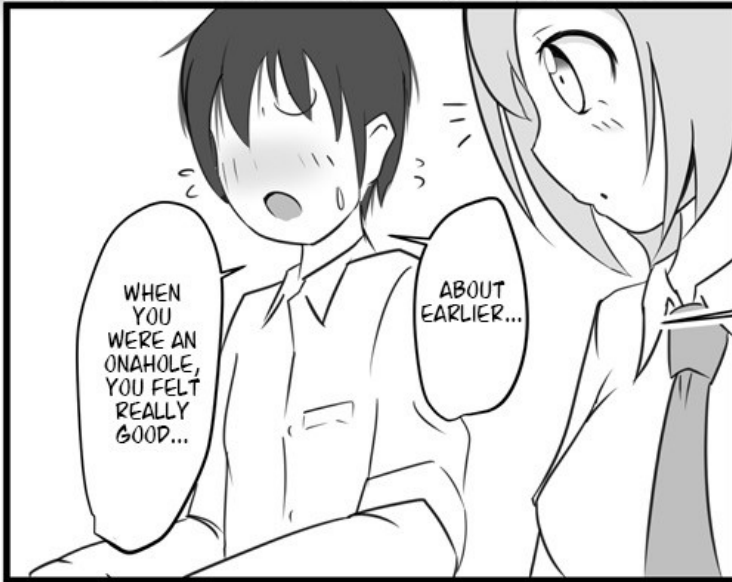
DON'T LOOK AT OUR LIVING BODIES LIKE THAT!!

DID YOU WASH ME PROPERLY?!

WHO CALLED ME FLAT-CHESTED?!

ああ...♡

♪ ♪ ♫



**おしまい!**  
**THE END!**

"NAHO-MACHINES" TURN GIRLS' CELLS INTO SILICON, MAKING THEM 100% SAFE TO USE!

「ナホマシン」による細胞のシリコン変換で  
現役女子校生を100%使用した安心素材!

ONAHOLE TRANSFORMATION!

オナホ化!



THE GIRLS  
ARE HAPPY  
TO BE  
USED!

おんかのうたから  
やさしいたから  
あつがってね♡

だ、ダメですわー!!  
N-NO!  
NOT THAT!



自主規制  
SELF-CENSOR



中身は  
あつたがとろ♡

IT'S SO  
SOFT AND  
WARM  
INSIDE  
ME~!



# ナホマシン!

雑菌工業  
ZakkinFactory

⚠ 注意 ちゅうい

● 本作品の著作権は雑菌工業に帰属しており、  
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奥付 おくづけ

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