

Throughout the world there exist around one hundred and thirty million dairy farms.

Mama!

With an average of two head of cattle each.

You just had some earlier.

Mama~!  
Milk!

Mama!

Meaning approximately two hundred and sixty million cows...

All right, all right.

My tiny glutton.

Milk~!

h~.

h~.



are currently being kept in captivity.

**a dairy cows life**



Ah!

are separated from their mothers a few days after they are born.

The calves born in these farms

No!  
Let me  
go!

Milk being  
the product  
for sale, the  
calves can not  
be allowed to  
consume it.

Ma...  
Mama?!

Mama!

Mama!

Mama!!

I don't  
wanna go!  
Mama!

Mama!

The  
calves are  
vaccinated

and sub-  
sequently  
have their  
ears marked  
so they are  
more easily  
distinguished  
among each  
other.

Ouch!

Where is  
mama?!  
Let me  
see my  
mama!

No!!



I'm scared!

Uuh...

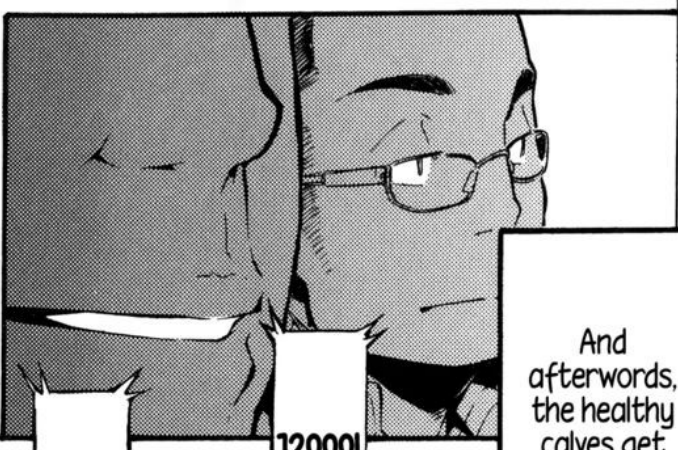
Number 72!

Once those procedures are done, they are put up for bidding.

The bigger farms are always on the lookout for good cattle.

Whoa... Where are we?

There are so many people.



10000!

They evaluate the skeletal structure, and how much meat they have.

And afterwards, the healthy calves get knocked down at auction.

12000!

15000!

Along with the gloss of their fur and the size of their breasts.



Uuh...

Raising calves requires labour and can be risky, so they are sold for cheaper, however, females always fetch a price double that of males.

C'mon, let me have a better look...

Stay still, will you!

Let me go! Take me back home!

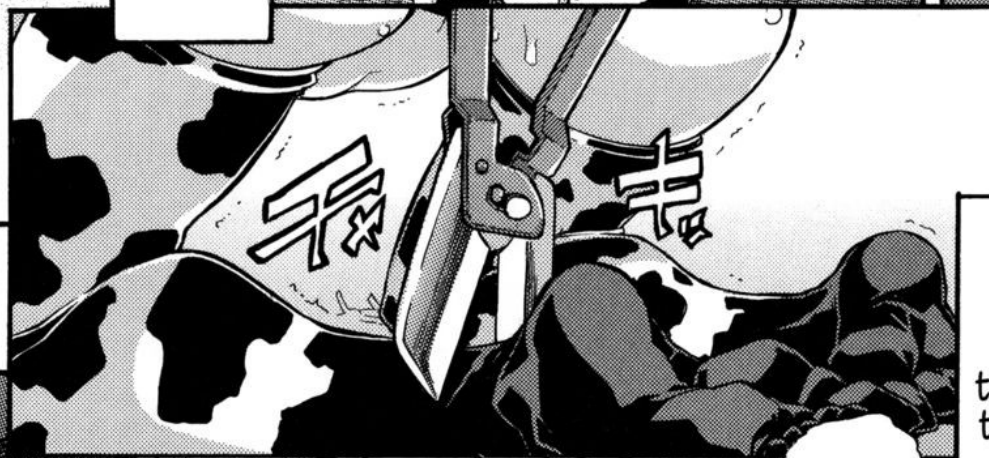
Ow...!

Newly acquired calves,

for the sake of controlling their aggressiveness and to prevent them from injuring the cattle supervisors,

are given a special treatment.

Huh... What? What are you doing?



In order for this treatment to not give the cows excess stress,

My foot? Huh...? Huh?!

it is performed extremely quickly so as to not cause pain.





Noooo...! I can't take this anymore...

You okay?

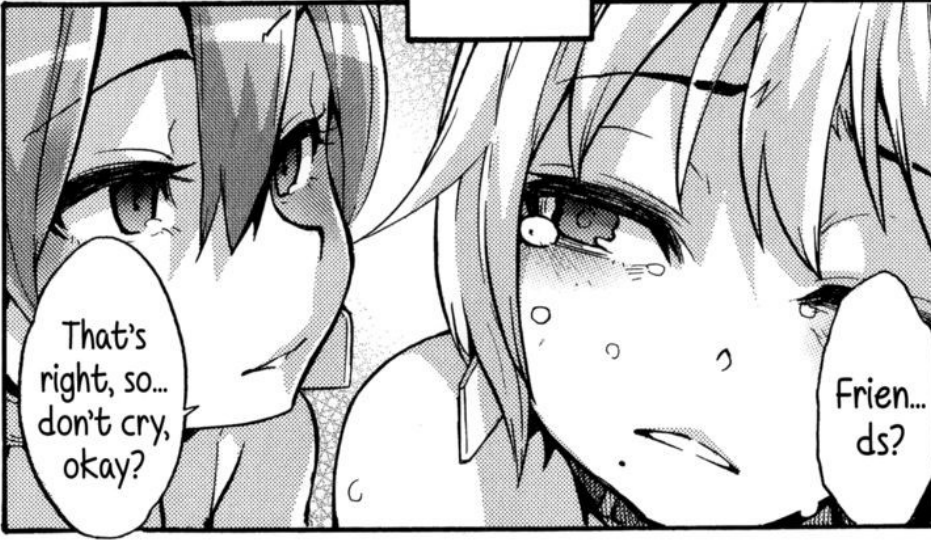
You're the new girl, right?

Uuh... It hurts...

Ngh!

Hey... Don't cry...

Newborn calves are raised in a separate enclosure



That's right, so... don't cry, okay?

Frien... ds?



We're all friends here, so...



It's feeding time.

C'mon.

for one to two months.



You're the new arrival, huh?



There you go.

Good girl.



Aah!

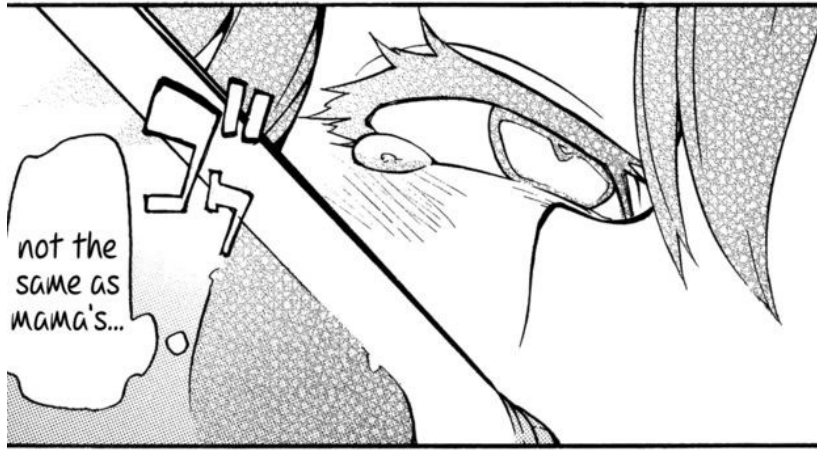


You went through a lot of pain today, didn't you?  
Well, drink plenty of this and you'll feel a lot better.

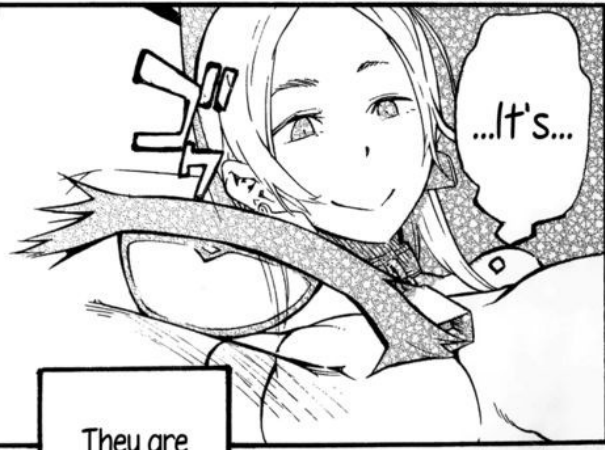
Ah!

There, there.

Nh!



not the same as MAMA'S...



...It's...

They are fed either powdered milk or goat's milk, among others.



...it tastes really good!

but...



Afterwards, they are fed a combination of hay and grains.

Roughly one year after they are born, they experience their first mating season.



Come over here.

Heey... What's... happening to me...?



Are we going outside?

Hey... It feels so tingly down there! I can't stand it!



C'mon, it's your turn.

Ah!

Nnh!



Cow...

Bulls have a wild temperament, making them difficult to handle.

So it's not rare for dairy farms to contact outside breeders for these situations.

Fuck...  
Fuck  
cow...

Fuck  
and  
mate...

Stud bulls, bulls raised specifically for breeding, are usually much larger and muscular than cows.

Ah...!

Aah...!

...He's huge!



There, there. Now raise your hips.

makes me feel rest-less...

Nmh...



Ah!

Just looking at him...



What is that...?

So this is a... male...?!

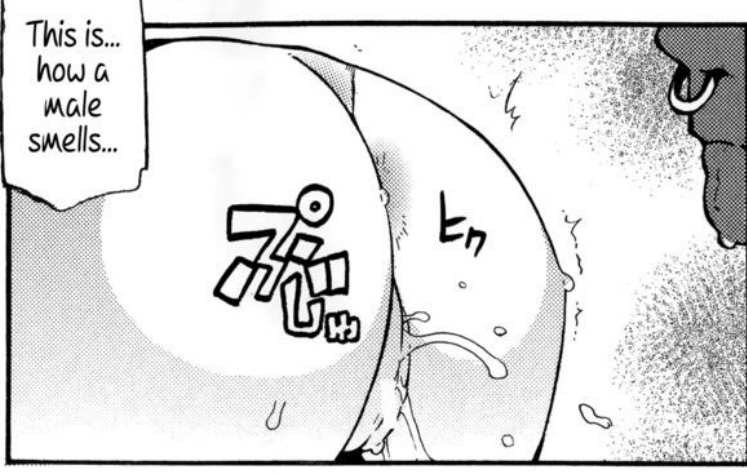


Such an over-bearing odour...



Fuck

Pussy... Fuck...



This is... how a male smells...



Hyu?!

Ah!

Don't lick me the...



The best stud bulls can mate with as much as six to ten cows in a single day.

It feels so good!

What is this?!

Ah!

Nnhil!

Ah!

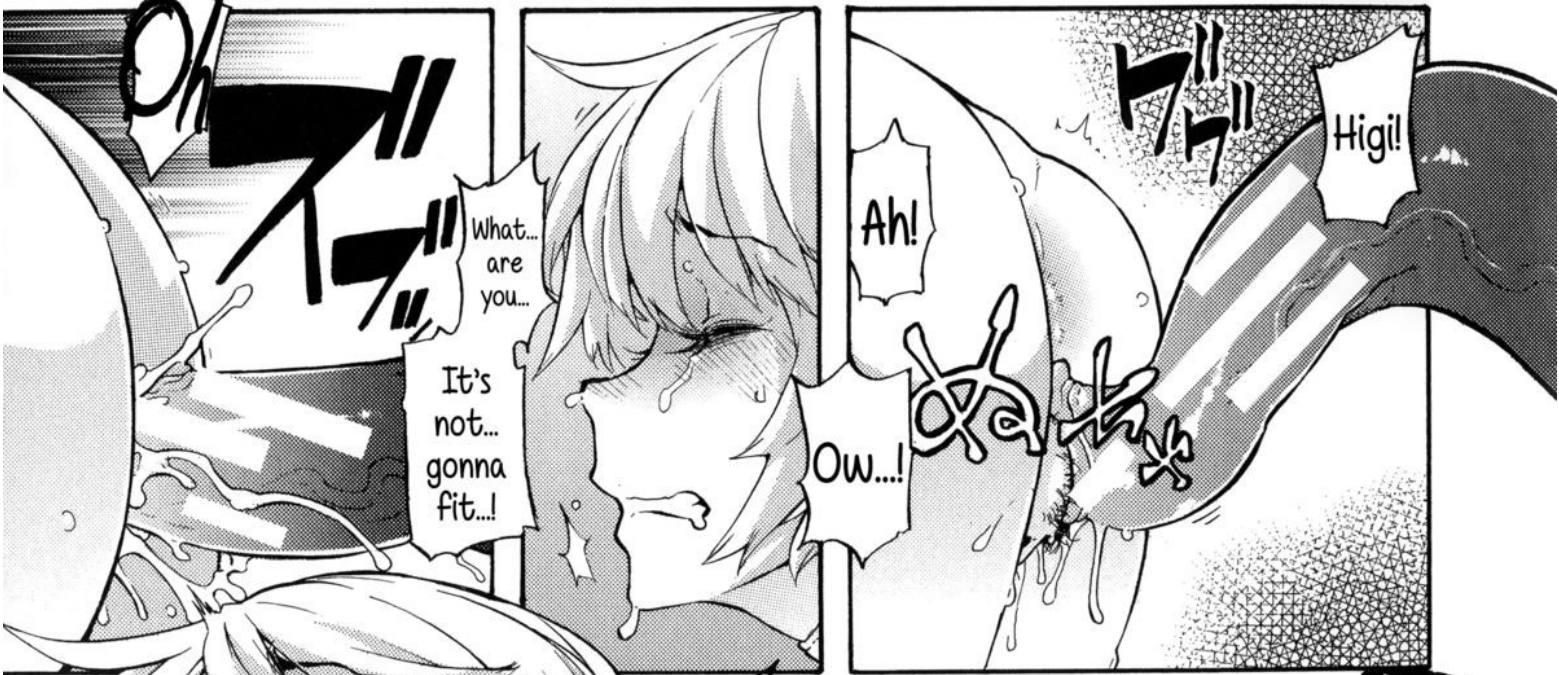


It's over... already?

Huh?

Ah... Hah!

Fuah! ♡



Oh

What... are you...

It's not... gonna fit...!

Ah!

Ow...!

Higi!



Oh

Oh

With the recent, rising popularity of artificial insemination, natural mating has become uncommon.



Aoh!

Nhaa!

Fuck...!

Ah!

Oh!

Too...  
big!

Nonetheless,  
in this farm,  
they prefer  
the old fash-  
ioned way.



Nnh!

Eeh!

Gih!

It hurtsh  
sho...  
much!





Fuck!

Ah!

So deep!

Ah...!  
Auh!

Bulls possess penises which maintain their stiffness very easily during copulation,

Fuck!

I'm your...!

Yah!♥  
P-Please...  
stoop!!  
♥

I'm your  
cow, so  
please...!  
Let me  
rest!!  
♥



I'm being  
fucked  
to death!  
♥

Ooh!

Oh



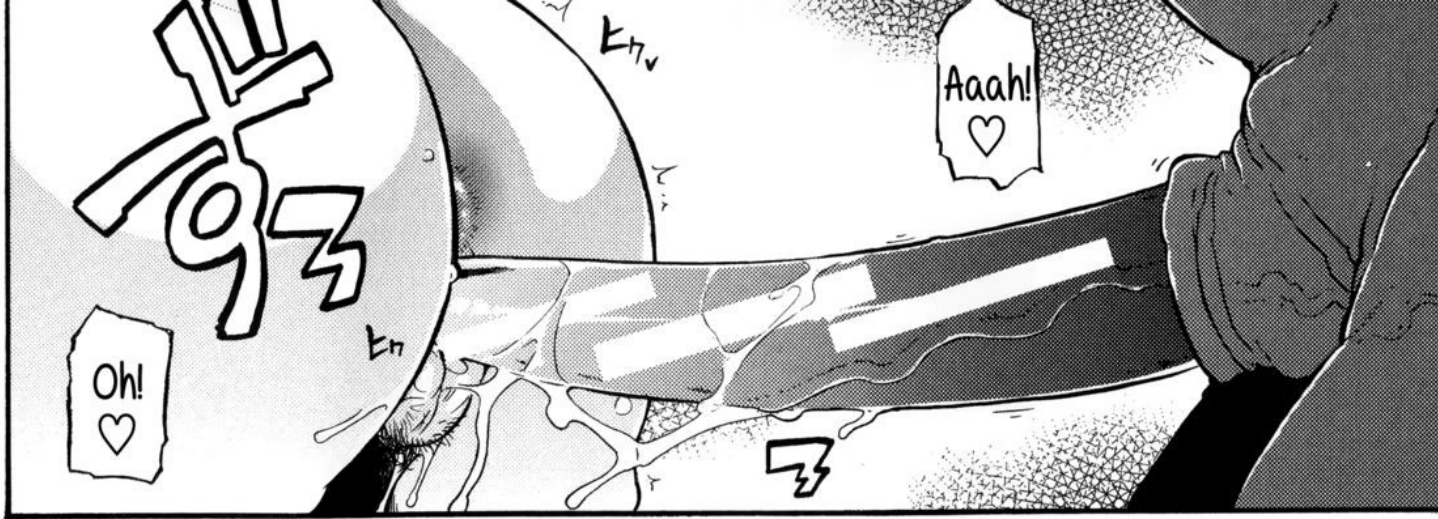
No...  
Fuck!

I'll  
die...!

I'll  
die!!  
♥

Oh!  
♥







Ooh!  
♡

Ah!  
♡

Oh!  
♡  
Ah!  
♡

This raises the chances of a successful copulation.

Ooh...  
Cumming...  
Cumming!!

Me, you...  
breed-  
ing!

Breed...  
ing?  
♡

Ooh!  
♡  
Cum...  
ming?



Fugo!  
♡

Oh

There's something burning hot...!

coming out... deep inside there!  
♡

Oh!  
♡

Oh  
♡

Oh  
♡





Oh!  
♡

What...  
the?!

Oh!  
♡

It  
feels so  
good...!  
♡

Eep  
♡



Breed-  
ing is...  
amaz-  
iing!  
♡

Eek!  
♡

My  
body's...  
going  
crazy!  
♡

Ihiih!  
♡



it typically borders on thirty five percent.

Hah!  
♡

Hehil!  
♡

コ  
コ

Hih!



Aah, this is not good...

Take her back. We should let her rest for the day.

Y-Yes!

Because of that, it's preferable to have the cows mate with the bull three to four times.

Hih!  
♡

Hah!  
♡





Can you handle it by yourself?

A few months after their first mating, the cows get examined to see if they have become pregnant.

Yes... I can do it!



Smear it in plenty of lotion... Right, like that.



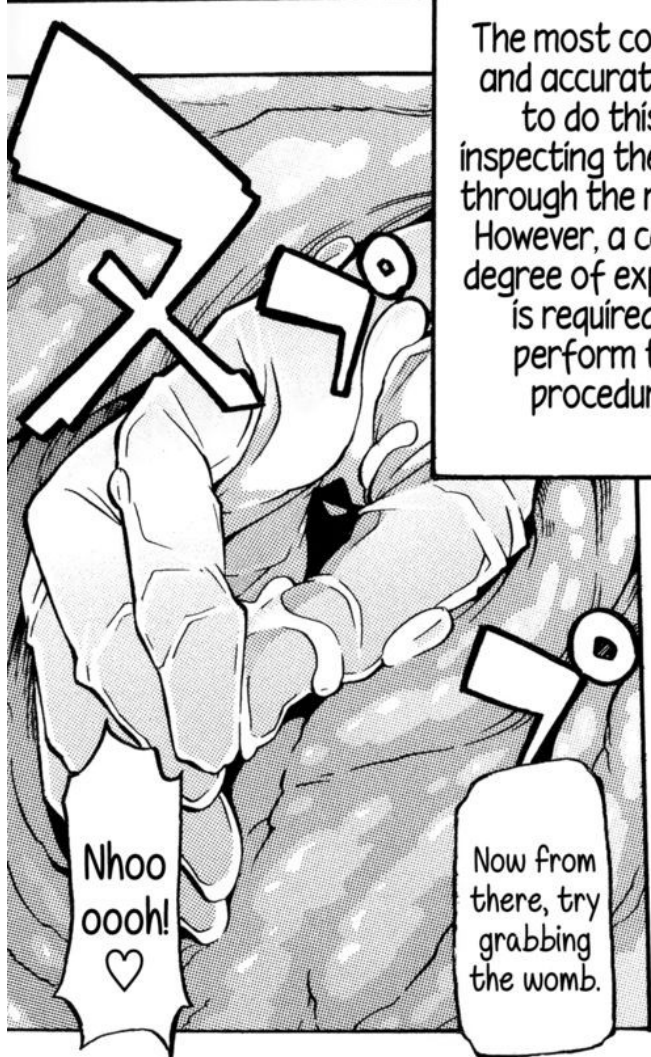
...Nh!

...Yes.

Slowly, now. You don't want to spook the cow.



The most common and accurate way to do this is inspecting the womb through the rectum. However, a certain degree of expertise is required to perform this procedure.





Aoh!  
♡

Ofuh!  
♡

863

Uuhm...

Well?  
Can you  
feel it?

Ehe, I  
wonder  
if I'm  
next?

Oh!



Ofuh!  
♡

Ho...  
oh!  
♡



Ah!

I got it!  
It's as big  
as a fist.

That  
means she's  
two months  
pregnant,  
right?

Oooh!  
♡

Hoo!  
♡



After a gestation period of around ten months, the new calf is ready to be born.

There you go... It's growing up so fast, isn't it?



Nmh!

Mh!

Oh!  
My stomach... feels so heavy... It really hurts...



Give birth...

Looks like it won't be long until you give birth...

Fuh!





○○○○

Ooooh!  
♡

Aoooh!  
♡

It's coming out!

You can do it!



7  
IL  
IL

...Yes!

Pull it out by the hand!

7  
IL  
IL



Ooh...  
Oh!  
♡

Ah!

...Okay.

Keep it up...

Compared to a human baby, calves are born much more developed, being able to stand up just minutes after birth.

She's born...!



X  
has

has

♡

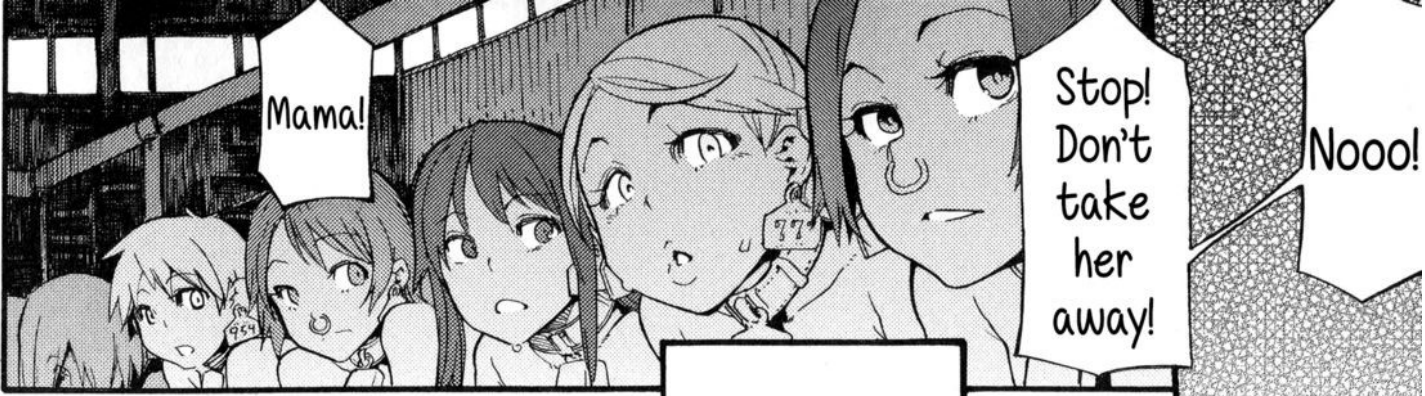


Aha... Hah!

Ma... ma?

Nh...!

After an hour the calf begins to drink its mother's milk... The mother and child are left alone for a short while after childbirth.



Mama!

Stop!  
Don't  
take  
her  
away!

Nooo!

A few days  
after birth,  
the newborn  
calves are  
separated  
from their  
mothers.



\*Sniff\*...  
\*Hic\*...

Uu...uh



My  
baby...!

Mamaa...!



It's milking time!



Uuh...  
\*Hic\*...

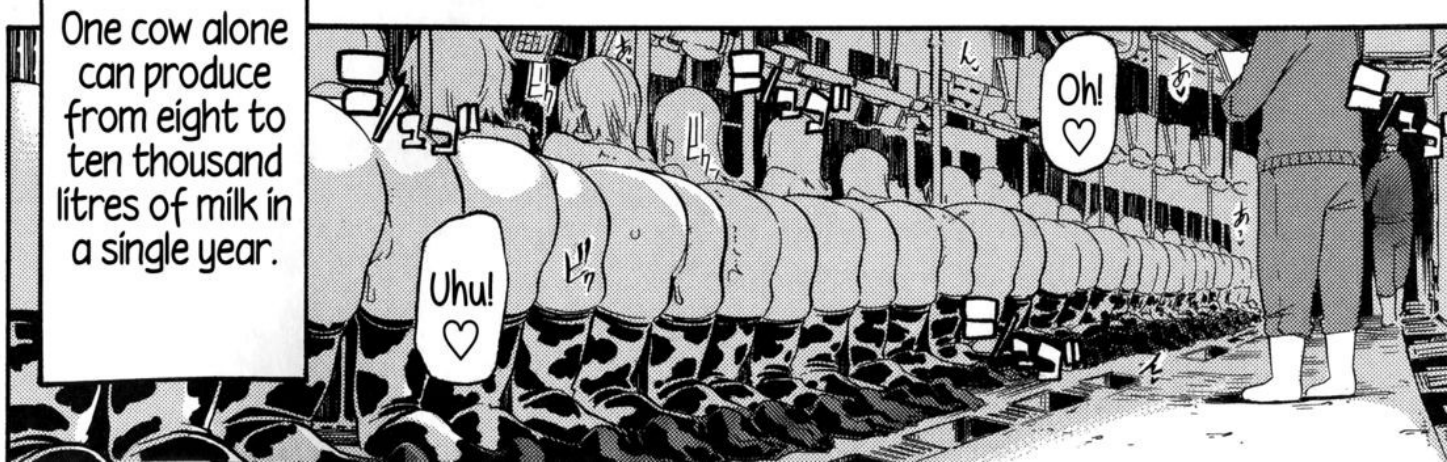
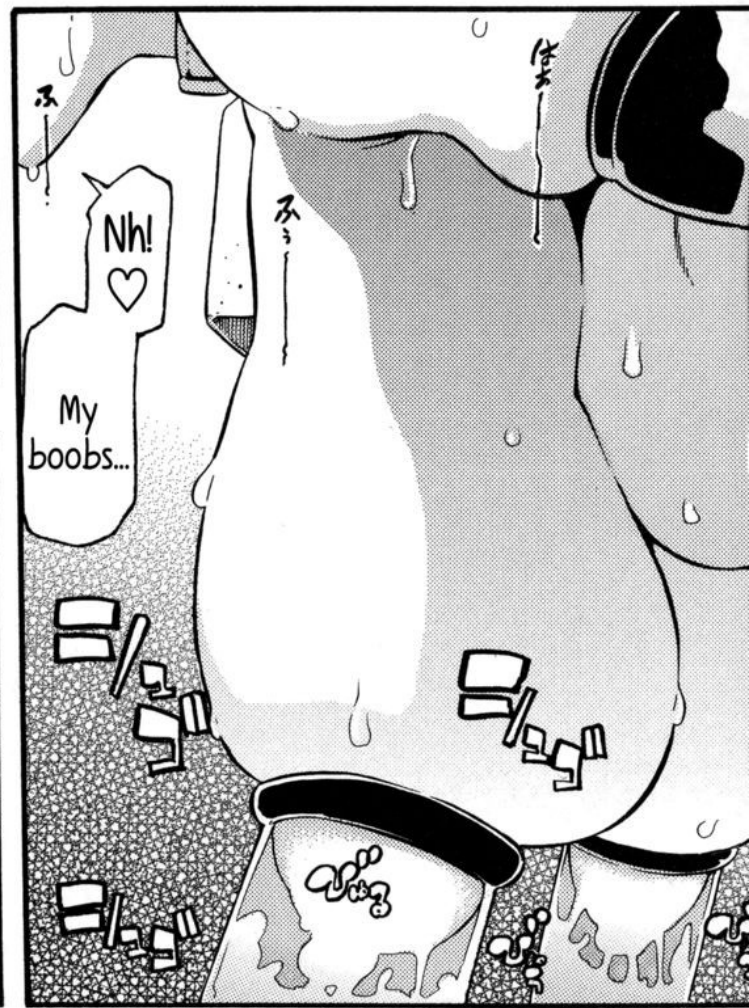
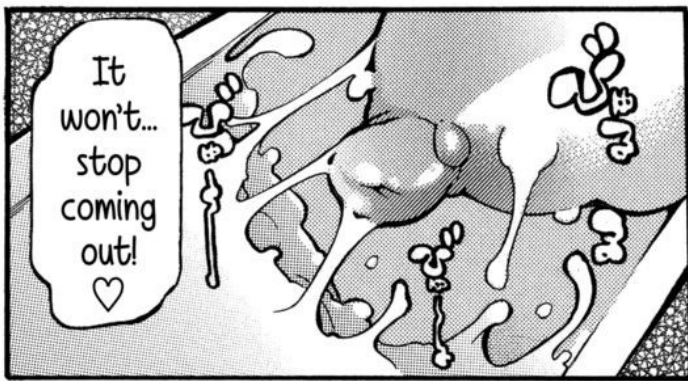
...Cheer up.

After giving birth for the first time, the mother cows start getting milked.

Everyone here... knows what you're going through.

\*Hic\*...  
Okay...

From now on, they will be milked until their lives end.



One cow alone can produce from eight to ten thousand litres of milk in a single year.

Uuh!  
♥



Ah!  
Ah!  
Ah!

Ahih!

Hihi!  
Amash...  
iing!

Moah!  
Fuck!  
Ah!  
Me!!

Impreg-  
nate  
me!  
Ah!  
Hihi!



Of course, in order to keep the dairy cows producing milk, it is necessary to make them give birth repeatedly.

Oh!

Fill me!  
With your!  
Powerful male sperm...!  
Ahi!

Give it!  
To me!!  
Ah!

Ahi!

Please!

Ahi!





Please!  
♡

Kh...  
Nnh!

Ngh!  
♡

So!  
♡

Nh!  
♡

I want  
to be a  
mama  
again!  
♡

Fill me!  
I want  
to give  
birth!  
♡

Ah!  
♡



Nnh!  
♡

Nguuh!  
♡

N  
N  
N  
O  
O  
O  
H

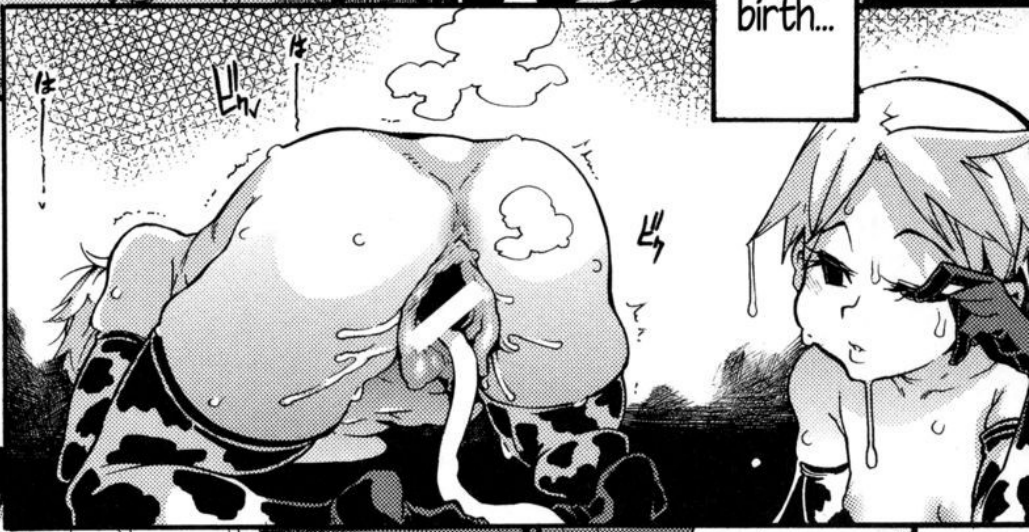
S  
P  
U  
T  
1  
761



Being milked repeatedly, all year round...

giving birth...

and as soon as their wombs vacate, mating again. Like this, their daily lives continue.



giving birth...





I'm... broken...

Huh?

After five to six years, their bodies finally reach their limits and they get marked for culling.



Aha... Ahaha!

...What is it?



Aha... Haha...

Hah!  
♡



too many times... I think my womb is broken...

Aha...

In the wild, a cow's life expectancy is over twenty years.

Hah... Ah!

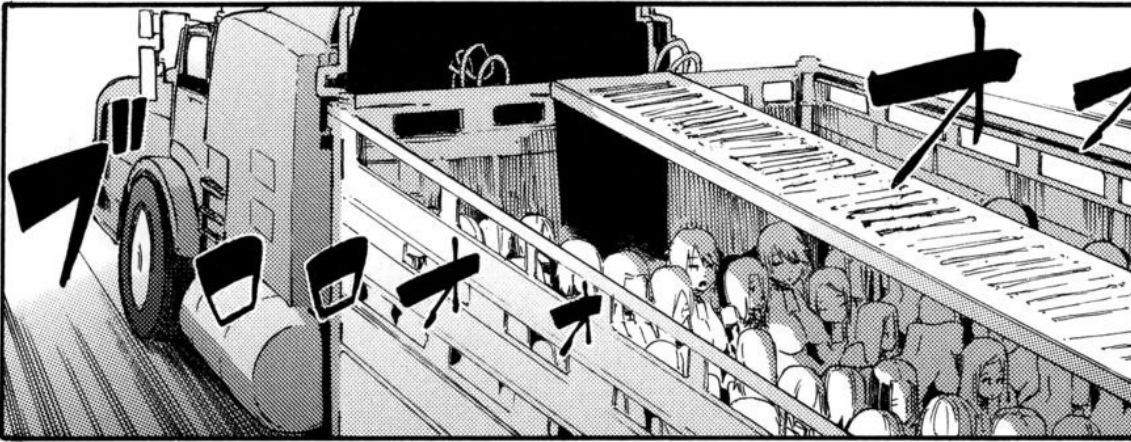
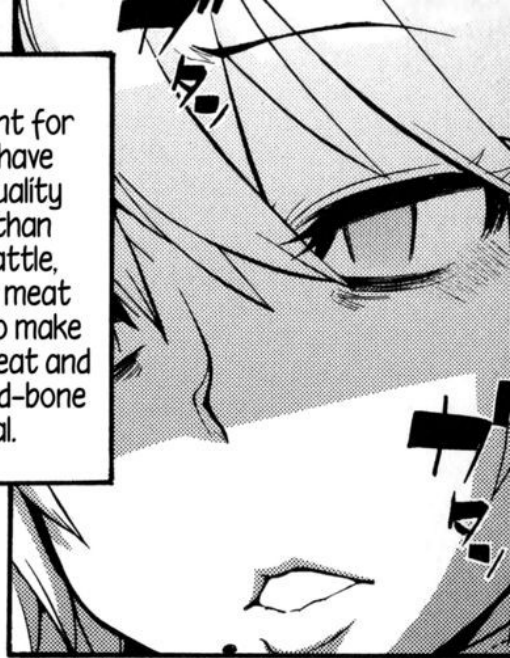


No matter... how many times I mate... I can't make a baby anymore...

Aha... I've mated... and given birth...



Cows sent for culling have lower quality meat than beef cattle, so their meat is used to make minced meat and meat-and-bone meal.

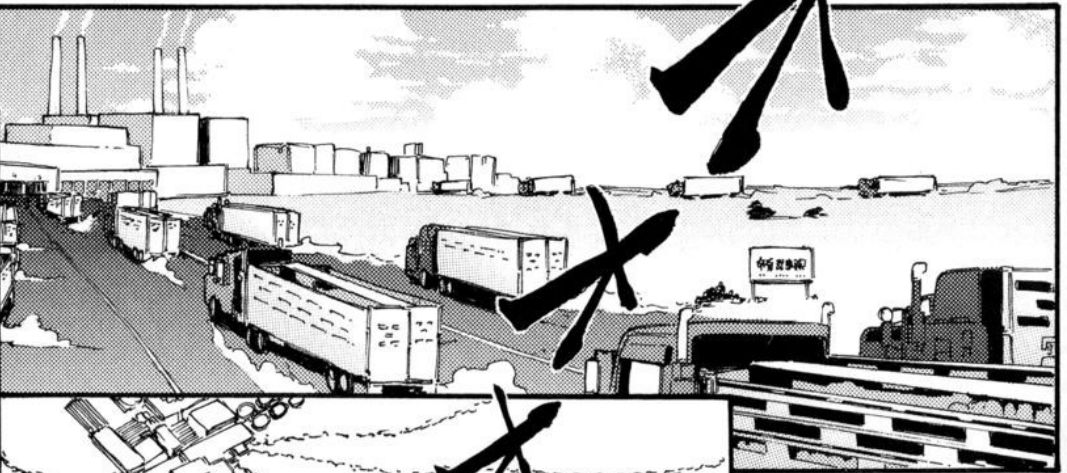


Around the world, around five hundred and seventy billion kilograms of meat are processed each year.

From manure to medical supplies, even construction materials. Many products are manufactured from cow-based raw materials.



Cows have become one of the domesticated animals that support modern society.



◆ END ◆