

雑菌工業  
ZAKKIN KOUGYOU

OHNA  
王奈  
HOKA  
穂花

オナホ  
Naho-  
Machine

I WANT  
TO  
BECOME  
YOUR  
ONAHOLE!

**R-18**  
**G**rotesque  
For Adult Only  
成人向け、グロテスク及び、  
不快な表現があります

TRANS-  
FORMATION

ONAHOLE  
TRANS-  
FORMATION

0%  
DEPRESSING  
COMPARED  
TO  
COMPETITORS

● 本作品は同人誌であり  
ジョークグッズではありません。  
THIS IS A DOUJINSHI, NOT A JOKE BOOK.

MICROMACHINE  
FACTORY

OUNA HOKA





WHEN THEY GET EXCITED AT BECOMING AN ONAHOLE, THEIR CELLS ARE READY TO CHANGE MATERIAL.



VACCINATION



NAHO-MACHINE VACCINATED GIRL.



AAH, I WANT TO BE AN ONAHOLE!

THEY CAN CHANGE INTO SILICON.

FEELS EXCITEMENT AT BECOMING AN ONAHOLE.



ONAHOLE TRANSFORMATION



FAP WITH ME!

"I WANT TO BECOME A SOAKED ONAHOLE!"

"I WANT TO SERVE DICKS!"

FOR THOSE WHO GOT THE SHOT...

A FEW DAYS AGO, THE GIRLS GOT A VACCINE WITH "CELLULAR REPLACEMENT NANO-MACHINES" IN IT. WE LIKE TO CALL THEM "NAHO-MACHINES."

WELL THEN.

NOW I WILL BE TEACHING YOU THE RULES AND ETIQUETTE OF ONAHOLE PLAY.

SO, LET'S ALL GET CHANGED FOR THE LESSON.

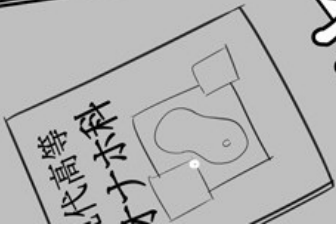
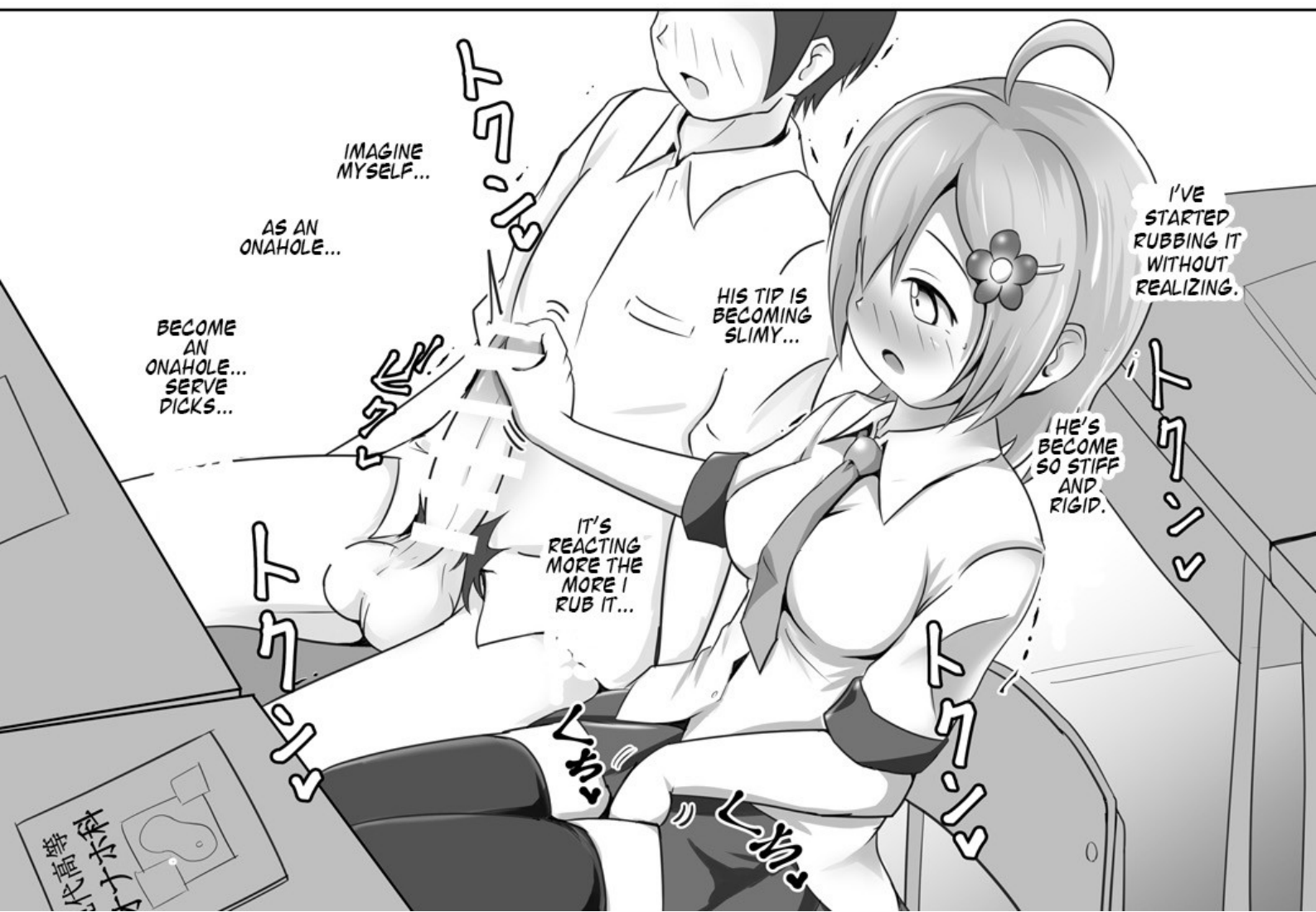
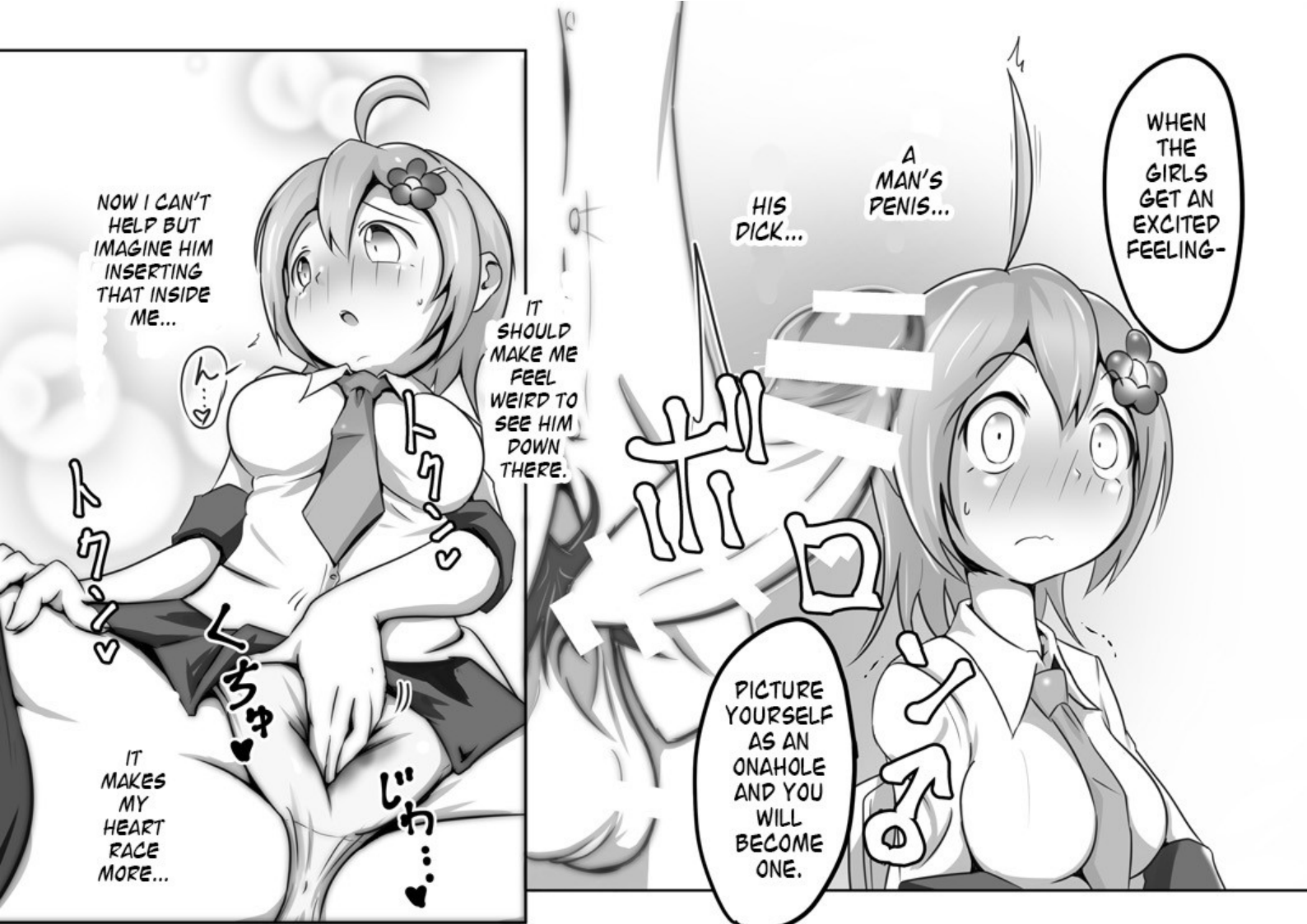
WITH ONAHOLE TRANSFORMATION, THESE ELECTRIC MASSAGERS ARE BEING RECALLED.

FOR THE LESSON, WE WILL SPLIT YOU UP INTO PAIRS WITH ONE BOY AND ONE GIRL.

THE GIRL WILL TURN INTO AN ONAHOLE, WHICH THE BOY WILL THEN ROUGHLY MASTURBATE WITH.

BOYS, TAKE OFF YOUR UNDERWEAR.

現代高等



THE  
NAHO-  
MACHINES  
ARE  
REACTING  
INSIDE  
ME!

ABUH!!

MY  
BODY IS  
MELTING,  
IT FEELS  
SO HOT...

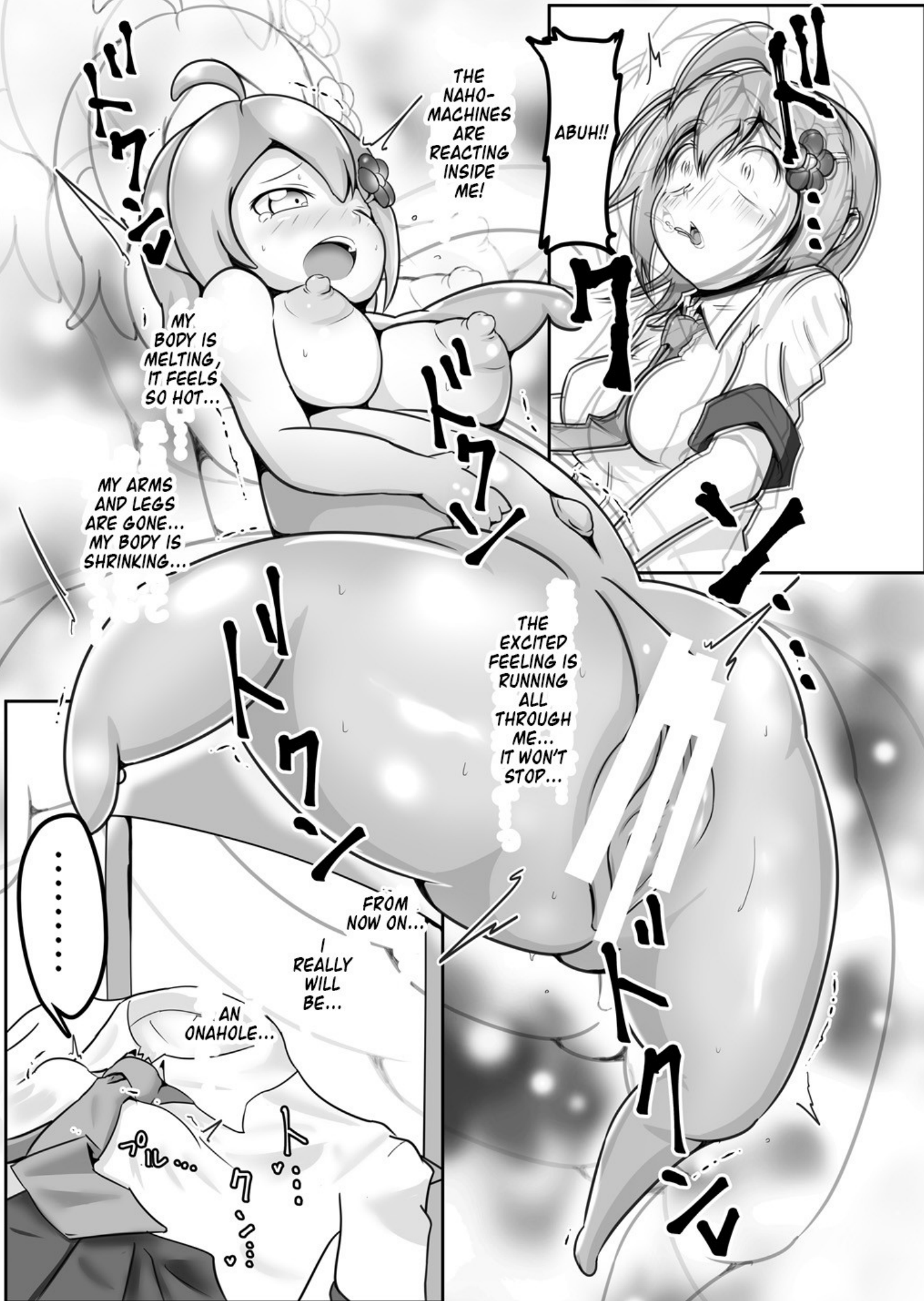
MY ARMS  
AND LEGS  
ARE GONE...  
MY BODY IS  
SHRINKING...

THE  
EXCITED  
FEELING IS  
RUNNING  
ALL  
THROUGH  
ME...  
IT WON'T  
STOP...

FROM  
NOW ON...

I  
REALLY  
WILL  
BE...

AN  
ONAHOLE...





AM I...  
AN  
ONAHOLE  
NOW...?

NNG...

WOW...  
SHE  
REALLY  
DID  
BECOME  
AN  
ONAHOLE...



WOW, IT'S  
HEAVIER  
THAN I  
THOUGHT...

ONCE  
THEY HAVE  
BECOME  
ONAHOLE,  
YOU CAN  
PICK THEM  
UP.  
TREAT  
THEM  
WELL,  
NOW~

MY  
WHOLE  
BODY  
IS LIKE  
A  
PUSSY  
NOW...

I...  
FEEL  
LIKE AN  
ONAHOLE.  
MY BODY  
FEELS LIKE  
IT'S  
BURNING  
INSIDE...  
SO  
SENSITIVE...  
AND  
EAGER...



UUU...  
I CAN'T  
EVEN  
SEE MY  
OWN  
PUSSY...

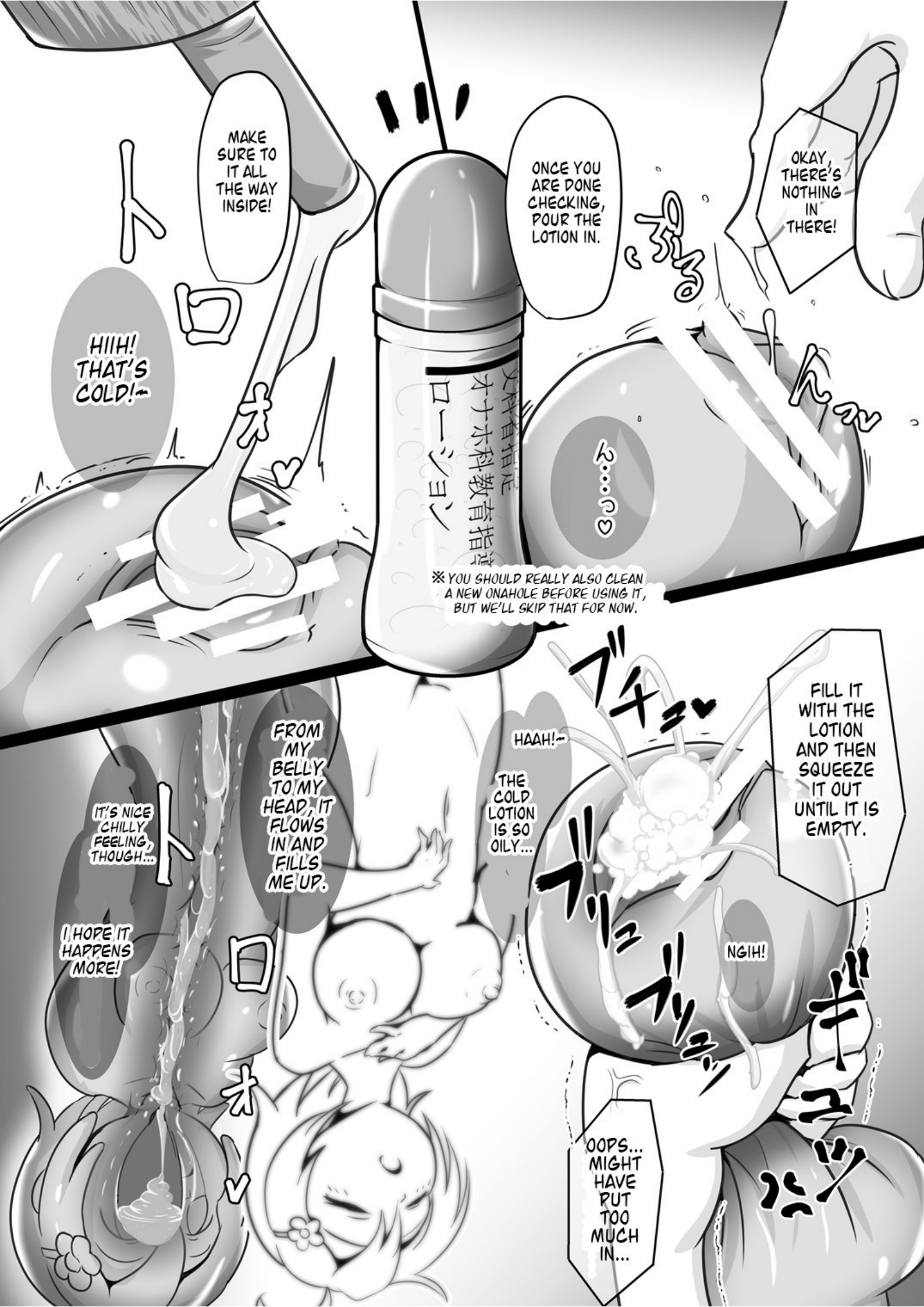
WAH,  
IT'S  
OUNA'S  
PUSSY...  
IS THAT  
REALLY  
WHAT IT  
LOOKED  
LIKE?

THE  
ONAHOLE  
JIGGLES A  
BIT EVERY  
NOW AND  
THEN...

IT'S QUITE  
CUTE!

✕ THOSE WHO BECOME  
ONAHOLE CANNOT  
SPEAK ALOUD..





MAKE SURE TO IT ALL THE WAY INSIDE!

ONCE YOU ARE DONE CHECKING, POUR THE LOTION IN.

OKAY, THERE'S NOTHING IN THERE!

HIH! THAT'S COLD!

※ YOU SHOULD REALLY ALSO CLEAN A NEW ONAHOLE BEFORE USING IT, BUT WE'LL SKIP THAT FOR NOW.

IT'S NICE CHILLY FEELING, THOUGH...

FROM MY BELLY TO MY HEAD, IT FLOWS IN AND FILLS ME UP.

HAAH!

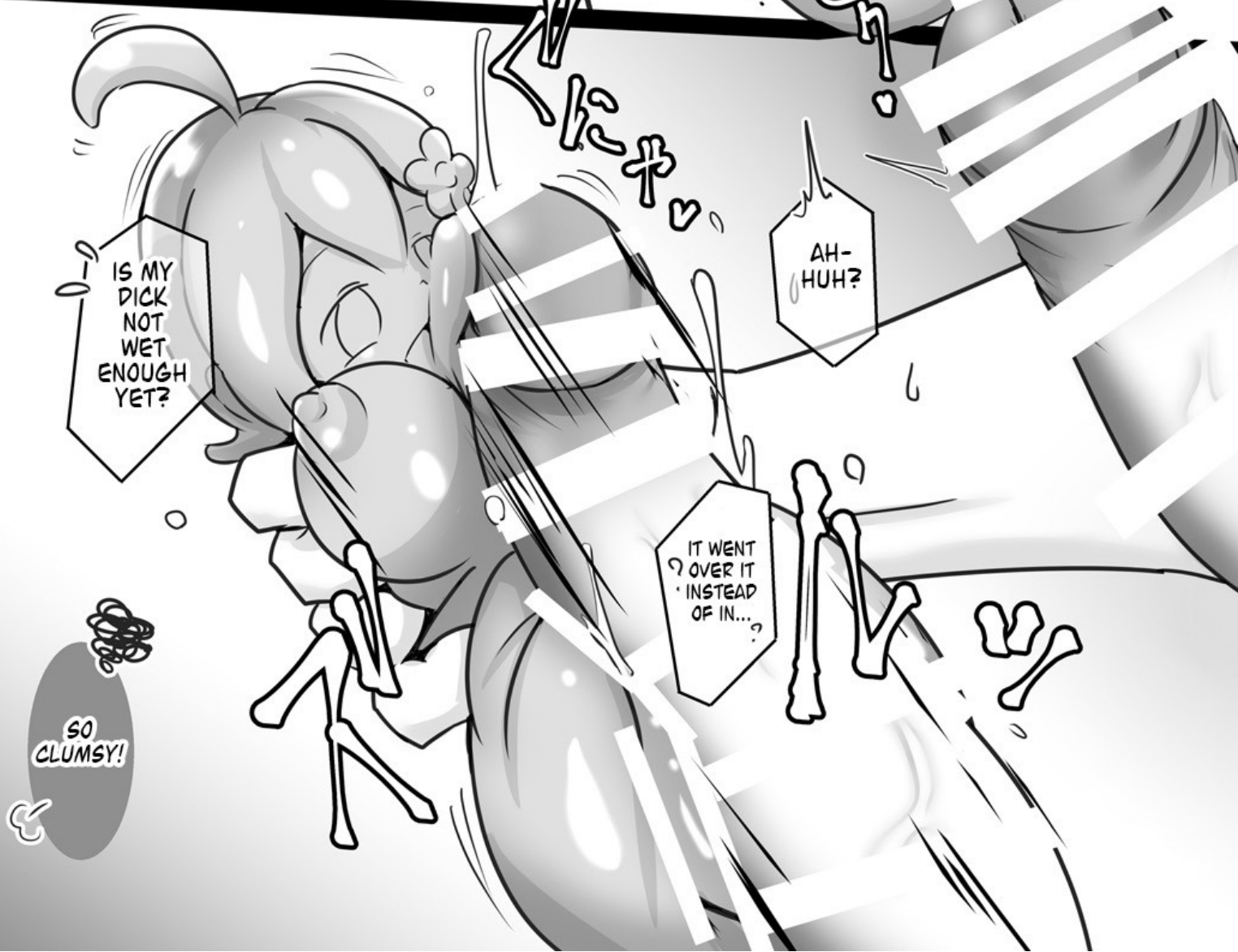
THE COLD LOTION IS SO OILY...

FILL IT WITH THE LOTION AND THEN SQUEEZE IT OUT UNTIL IT IS EMPTY.

I HOPE IT HAPPENS MORE!

NGIH!

OOPS... MIGHT HAVE PUT TOO MUCH IN...





OOOH!  
YOUR LIPS  
FEEL SO  
SOFT AND  
TENDER...

NG!

HIS TIP  
RUBBING  
AGAINST  
MY CLIT  
FEELS  
SO  
GOOD!

IF  
THAT'S  
HOW IT  
IS, THEN  
HOW  
DOES  
THIS  
FEEL?

IT'S  
SUCKING  
ME IN,  
SHE  
WON'T  
LET ME  
GO!

YAAH...  
THE  
LOTION  
FROM  
MY  
PUSSY  
IS  
LUBING  
HIM  
UP...



PUT IT  
IN~

H-  
HERE I  
GO!

YOU'RE  
NOT JUST  
PLAYING  
WITH  
YOURSELF.

IT'S  
IMPORTANT  
FOR  
ONAHOLE  
PLAY-

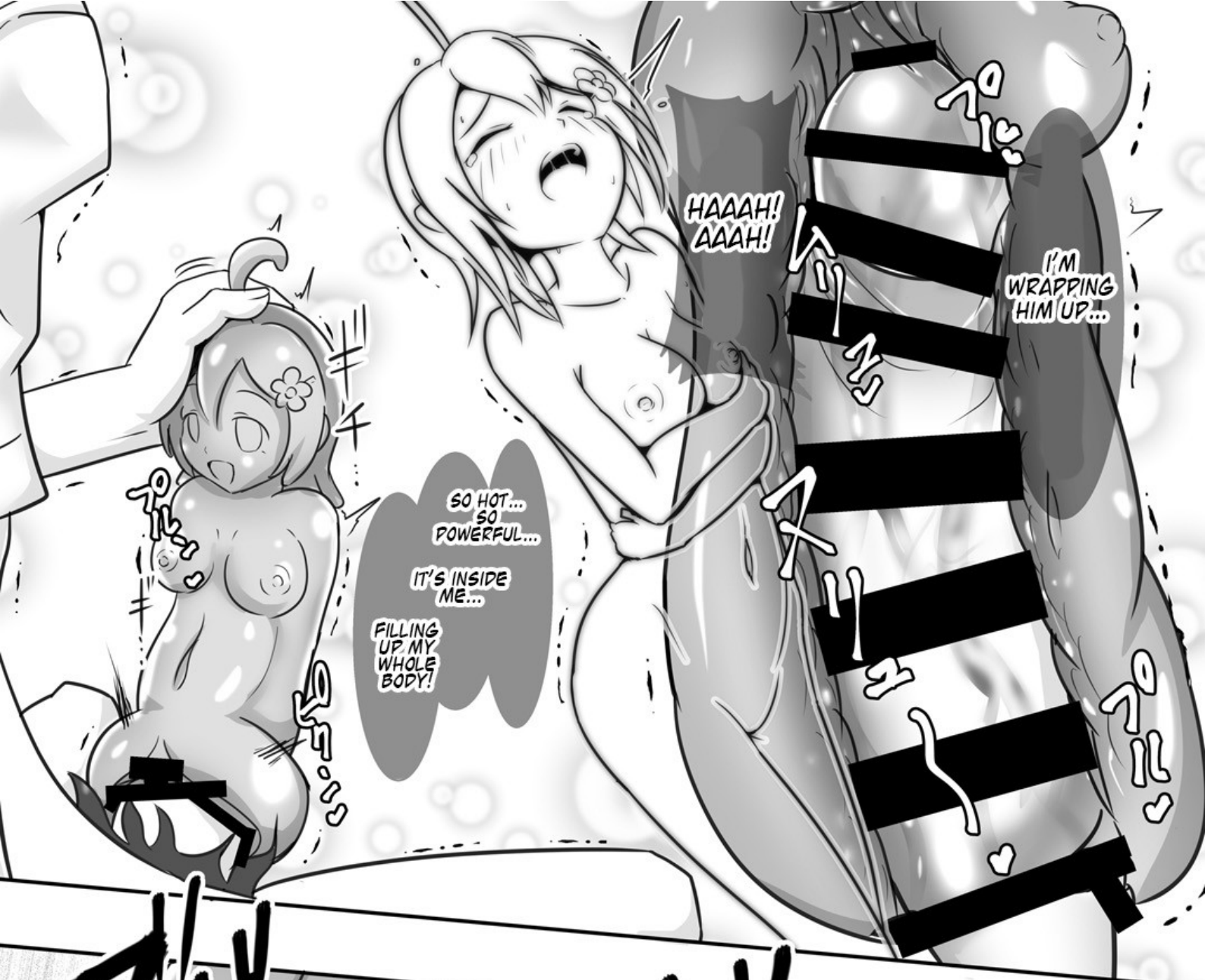
ALRIGHT,  
LISTEN UP!

IN ORDER  
FOR IT TO  
FEEL GOOD,  
YOU HAVE TO  
MAKE YOUR  
PARTNER  
FEEL GOOD,  
THERE HAS  
TO BE  
AFFECTION.

BOYS,  
PUMP INTO  
THEM WITH  
ALL OF  
YOUR  
MIGHT AND  
POUR YOUR  
LOVE INTO  
THEM.

GIRLS SHOW  
THEIR LOVE  
BY BEING  
TENDER AND  
WARM AND  
WRAPPING  
THEM UP  
TIGHT!

GIVE ME ALL  
OF YOUR  
MIGHT, AND  
I'LL GIVE  
YOU MY  
EVERYTHING!





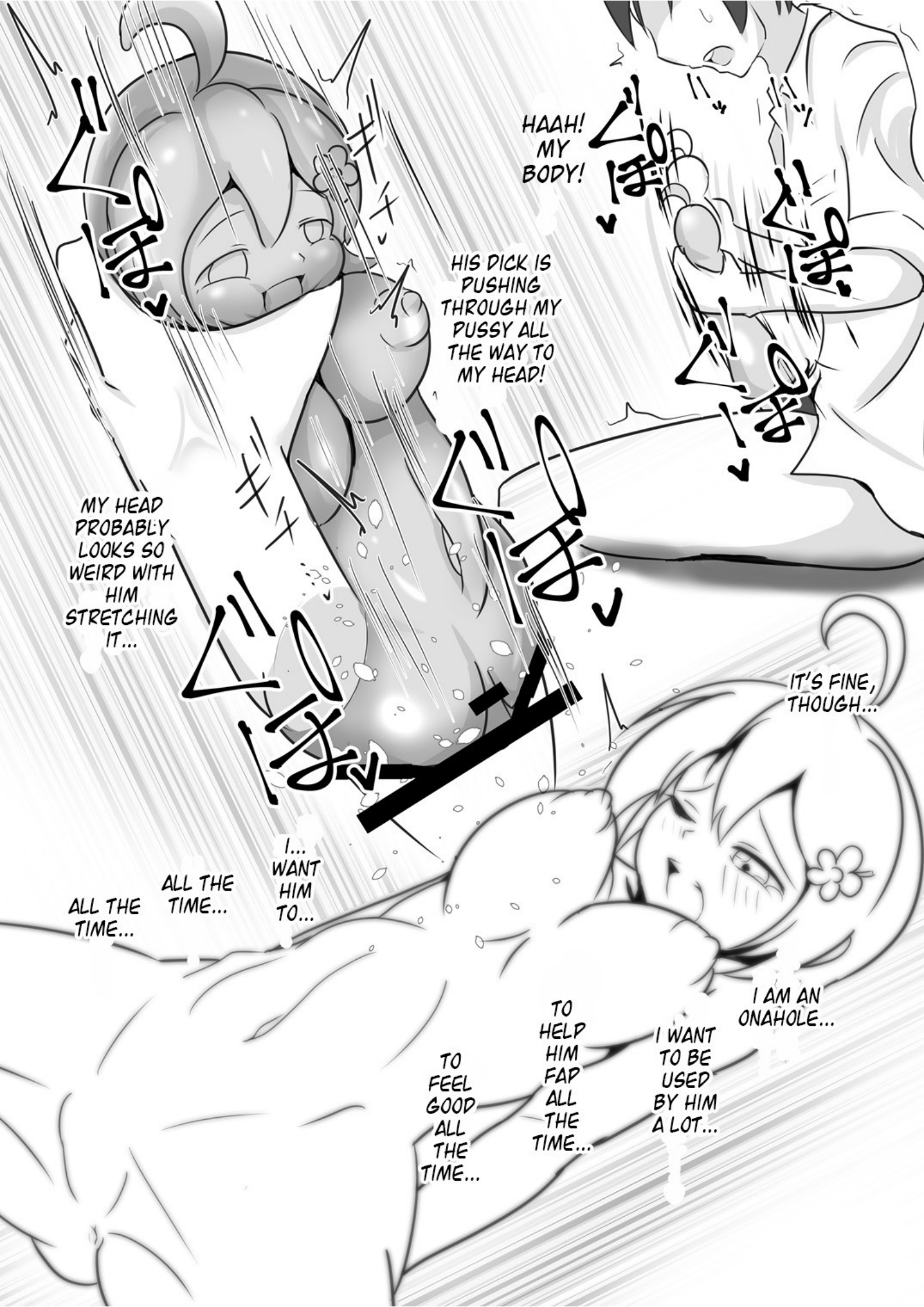
I FEEL  
LIKE I'M  
GOING  
INTO HER  
WOMB!

か  
30  
24

IT'S  
TIGHTENING  
AND  
JIGGLING  
AND  
VIBRATING!

KKUUU!?  
IT FEELS  
LIKE  
SHE'S  
SUCKING  
ME IN AS  
I'M  
PUSHING  
IT IN!

DON'T  
STOP...  
IT FEELS  
SO  
GOOD....!



HAAH!  
MY  
BODY!

HIS DICK IS  
PUSHING  
THROUGH MY  
PUSSY ALL  
THE WAY TO  
MY HEAD!

MY HEAD  
PROBABLY  
LOOKS SO  
WEIRD WITH  
HIM  
STRETCHING  
IT...

IT'S FINE,  
THOUGH...

ALL THE  
TIME...

ALL THE  
TIME...

I...  
WANT  
HIM  
TO...

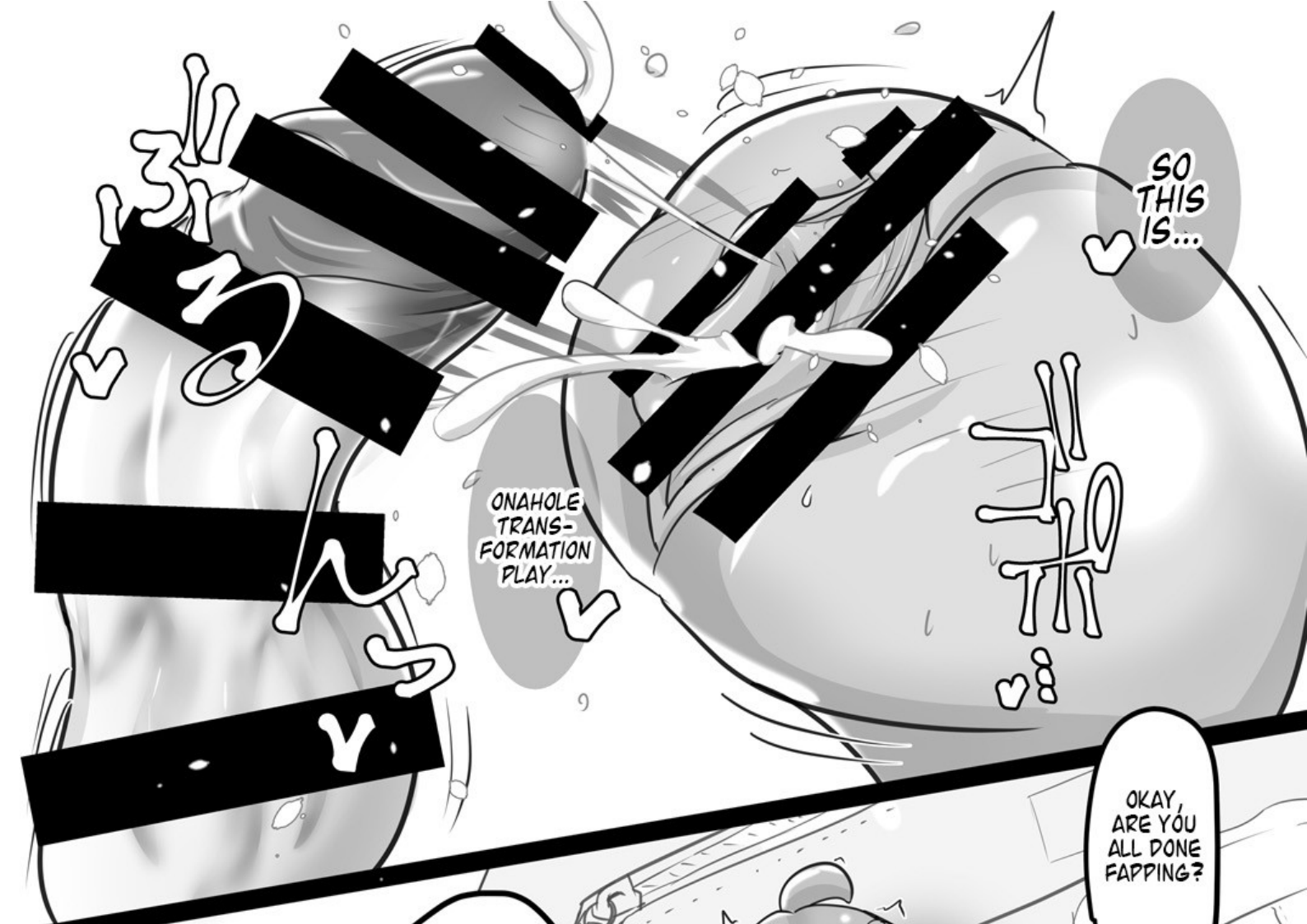
TO  
FEEL  
GOOD  
ALL  
THE  
TIME...

TO  
HELP  
HIM  
FAP  
ALL  
THE  
TIME...

I WANT  
TO BE  
USED  
BY HIM  
A LOT...

I AM AN  
ONAHOLE...





SO THIS IS...

ONAHOLE TRANSFORMATION PLAY...

OKAY, ARE YOU ALL DONE FAPPING?

LASTLY, WE'LL LEARN ABOUT ONAHOLE CLEANING AND MAINTENANCE.

FUAH~



①  
CLEAN  
INSIDE  
WITH A  
BAR OF  
SOAP.

(IT'S GOOD TO USE A  
STERILIZING AND  
DISINFECTING KIND.)

I WILL  
NOW  
EXPLAIN  
HOW TO  
CARE  
FOR  
THEM  
GENTLY.

THE SEMEN  
HAS TO BE  
CLEANED OUT  
OF THEM SO  
THEY DON'T  
GET  
PREGNANT  
WHEN THEY  
TURN BACK.

I'M SURE  
NONE OF  
YOU  
WANT TO  
DROP  
OUT OF  
SCHOOL  
NOW.

WITH MY  
SUPERVISION,  
I WILL SHOW  
YOU HOW TO  
RINSE AND  
WASH THEM.

②  
RINSE  
OUT THE  
INSIDE  
WITH  
WATER TO  
GET ALL  
THAT  
SLIMY  
STUFF  
OUT.

③  
DRY  
THEM  
OFF  
WITH A  
TOWEL

(YOU CAN TURN  
THE ONAHOLES  
INSIDE OUT, BUT  
THEY ARE EASY  
TO DAMAGE, SO  
IT IS NOT  
RECOMMENDED.)

(LEAVING THEM OUT FOR ABOUT A HALF DAY SHOULD DO IT...)

HM? WE DON'T HAVE THAT MUCH TIME IN CLASS? IT'S FINE, THEN.)

4.  
FIND A GOOD SPOT TO AIR DRY THEM.

JUST DON'T FORGET THEM, OKAY?

SUCH A PEACEFUL FEELING...

YOU'VE TREATED ME SO WELL...

THANK YOU.

END OF MAINTENANCE.

MAKE SURE TO FACE THE ONAHOLE, GOOD MANNERS ARE IMPORTANT.

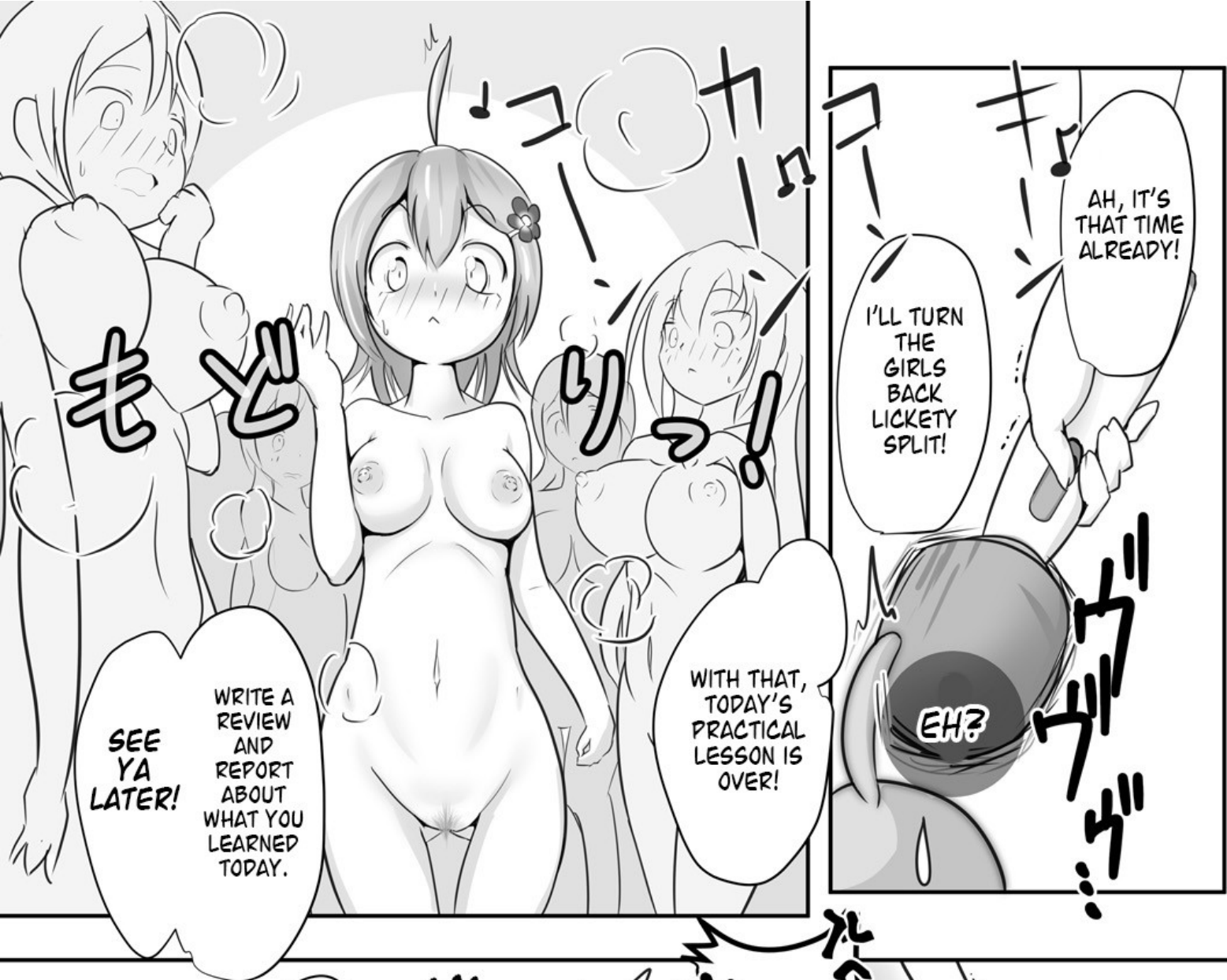
NOW ON TO HOW TO POLITELY CARE FOR THE ONAHOLE.

5.  
COVER THE ONAHOLE IN BABY POWDER AND PRESS IT IN.

文科省指  
オナホ科  
オナホ

HAAH~  
BEING CARED FOR LIKE THIS IS LIKE GOING TO A BEAUTY SALON~

(YOU CAN BUY BABY POWDER AT A DRUG STORE FOR ABOUT 200 YEN.)





**おしまい!**  
**THE END!**

"NAHO-MACHINES" TURN GIRLS' CELLS INTO SILICON, MAKING THEM 100% SAFE TO USE!

「ナホマシン」による細胞のシリコン変換で  
現役女子校生を100%使用した安心素材！

ONAHOLE TRANSFORMATION!

オナホ化！

おんかのこだから  
やさしく  
あつかってね♡

THE GIRLS  
ARE HAPPY  
TO BE  
USED!

だ、ダメですぅー！！  
N-NO!  
NOT THAT!

自主  
規制  
SELF-  
CENSOR

中身は  
あつたが  
あー♡

IT'S SO  
SOFT AND  
WARM  
INSIDE  
ME~!

# ナホマシン！

雑菌工業  
ZakkinFactory



注意 ちゅうい

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奥付 おくづけ

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