



フルカラー20P漫画！

20-PAGE FULL COLOUR MANGA!

MY CHILDHOOD FRIEND WHO WENT TO STUDY ABROAD

# 留学した幼なじみ

WHILE WATCHING OVER MY CHILDHOOD FRIEND AS SHE LIVES OUT HER DREAM OF STUDYING ABROAD, I SEE THE SHADOWS OF OTHER MEN AS SHE GRADUALLY CHANGES...

A CHILDHOOD FRIEND UNDERGOING ONE BODY MODIFICATION AFTER ANOTHER! NETORARE, TATTOOS, PIERCINGS, DRUGS...!



TAKE CARE, KYOKO...

MICHI-KUN...!



AHH... ERMM...

HUH!?

COME ON, COME ON, DON'T YOU HAVE ANY PARTING WORDS AS WELL, MICHIHIKO~?



GOOD LUCK KYOKO!

YOU'RE GOING TO APPLY TO A UNIVERSITY OVER HERE AFTER, RIGHT?

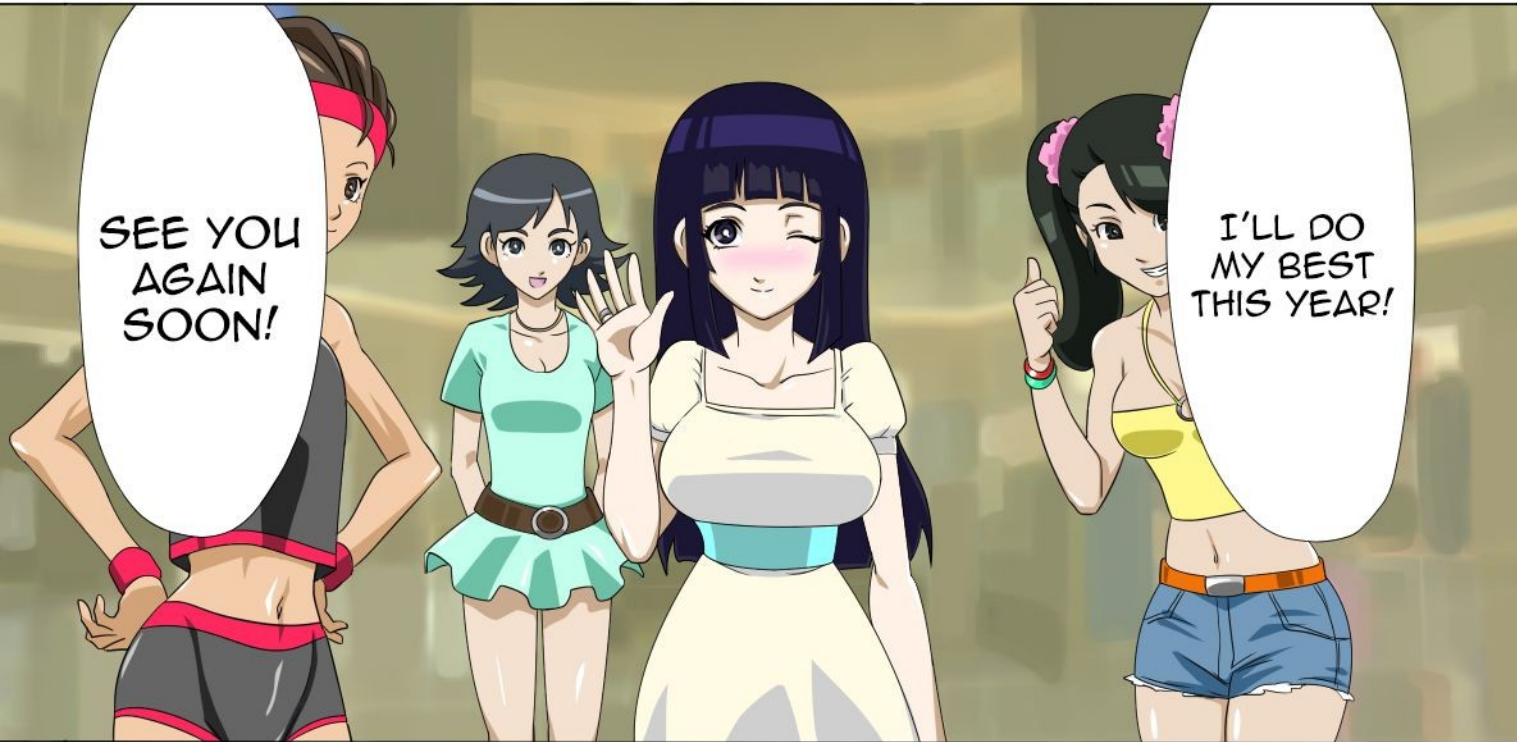
HOW NICE, I WANNA STUDY OVERSEAS TOO--

CONTACT US ONCE YOU'RE SETTLED IN!

WELL, THAT'S THE PLAN.

I WILL!

THANKS!



SEE YOU AGAIN SOON!

I'LL DO MY BEST THIS YEAR!



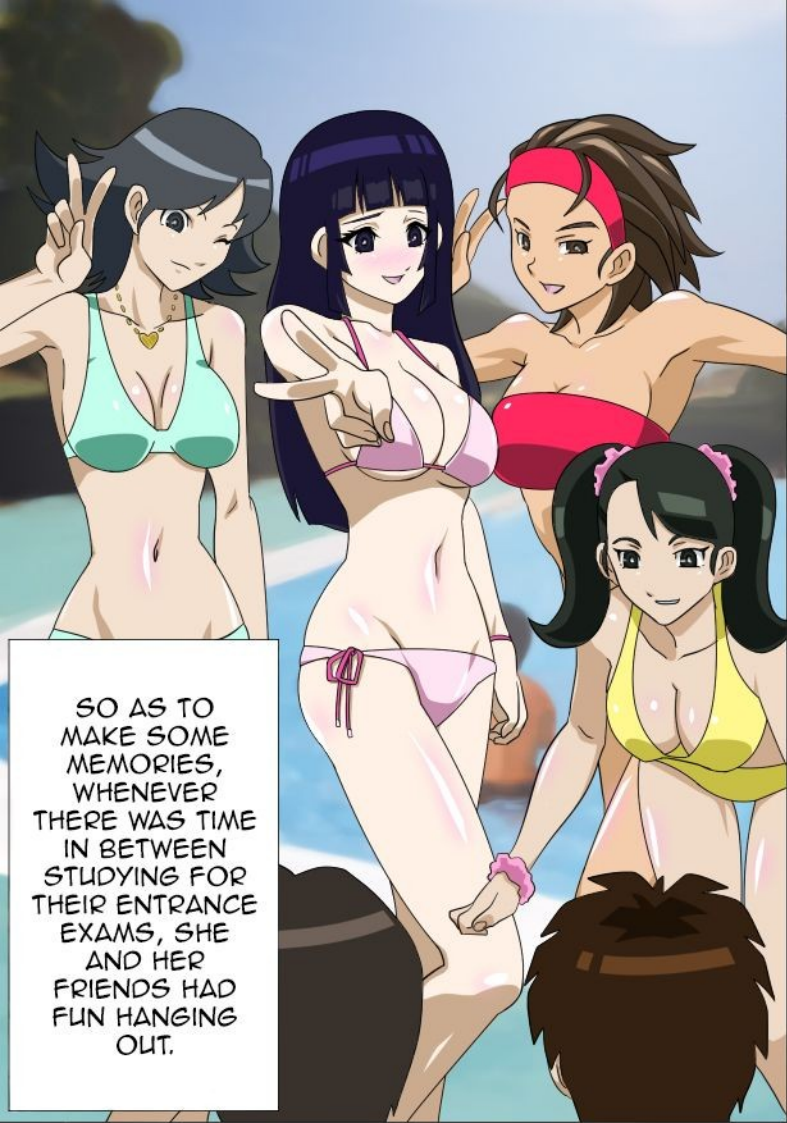
THIS PART HERE...

RIGHT.

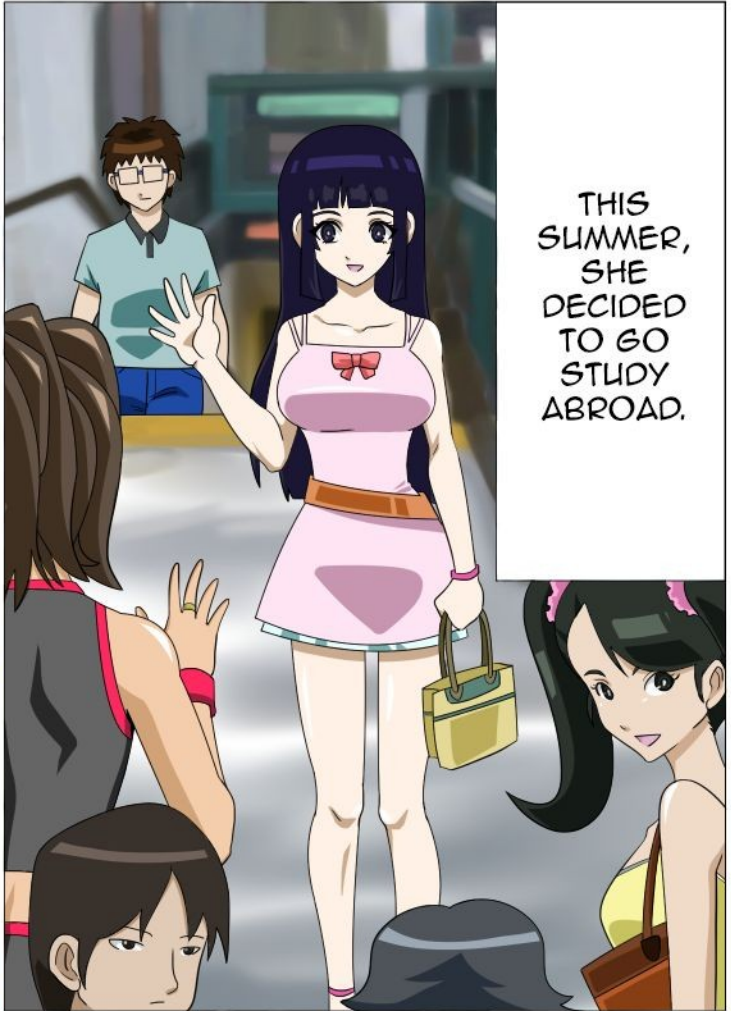
GOOD AT STUDYING AND KIND TO EVERYONE, I'VE ALWAYS LIKED HER.



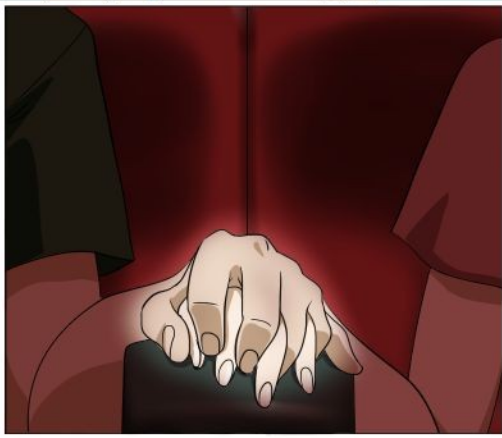
WE'VE BEEN CHILDHOOD FRIENDS EVER SINCE PRIMARY SCHOOL, AND WE'VE ALWAYS BEEN TOGETHER.



SO AS TO MAKE SOME MEMORIES, WHENEVER THERE WAS TIME IN BETWEEN STUDYING FOR THEIR ENTRANCE EXAMS, SHE AND HER FRIENDS HAD FUN HANGING OUT.



THIS SUMMER, SHE DECIDED TO GO STUDY ABROAD.



DO YOUR BEST KYOKO!

WE'RE GOING TO BE APART FOR A WHILE, BUT...



THIS IS THE HOST FAMILY WHO ARE LOOKING AFTER ME~

HOW'RE THINGS OVER THERE?

THE PRETTY GIRL NEXT TO ME IS LEAH.

I'M PRETTY MUCH SETTLED IN NOW~

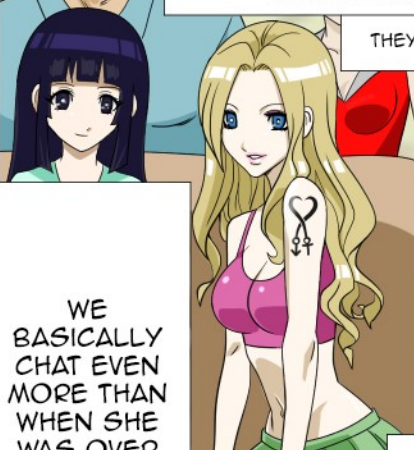
THEY'RE ALL NICE PEOPLE!

I TALK WITH KYOKO ALMOST EVERY DAY.

HAHA! THAT'S THE SEVENTH ONE TODAY.

SUMMER VACATION'S COME TO AN END, AND THE NEW SEMESTER HAS BEGUN.

WE BASICALLY CHAT EVEN MORE THAN WHEN SHE WAS OVER HERE.



THIS IS ROSIE, THEIR REALLY SMART DOG!



I WENT TO THE SEA TOGETHER WITH LEAH!

IT WAS SO BEAUTIFUL!

THOUGH, WE PRETTY MUCH STICK TO EMAILS ONLY, TO HELP AVOID HOMESICKNESS.



HOWEVER, I NOTICED THAT BIT BY BIT, SHE WAS GETTING GLOOMIER...

MY SWIMSUIT WAS A BIT EMBARRASSING THOUGH, HUH...

WELL, IT CERTAINLY DOES LOOK A BIT EXTREME...

I MESSED UP AGAIN TODAY... SINCE I JUST COULDN'T SPEAK CLEARLY...

DON'T WORRY ABOUT IT!

MAKING FRIENDS SURE IS HARD HUH, I STILL HAVEN'T BEEN ABLE TO FIND A PLACE IN ANY GROUPS OR ANYTHING...

THERE'S ALL SORTS OF PEOPLE OUT THERE, DON'T FRET.

I TURNED DOWN LEAH'S INVITATION AGAIN, IT'S BAD TO JUST SPEND ALL MY TIME JUST STUDYING ISN'T IT...

YOU HAVE YOUR OWN WAY OF DOING THINGS KYOKO, AND THAT'S FINE YOU KNOW.

SORRY, ALL I'VE BEEN DOING IS MOANING LATELY...

HEY I HAVE PLENTY OF TIME OVER HERE, IT'S FINE, IT'S FINE!

JUST FACE THINGS HEAD ON, AND TRY AND FIND A NEW YOU!

A NEW ME?

NOT THE KYOKO FROM HERE IN JAPAN, BUT A NEW YOU FROM OVER THERE.

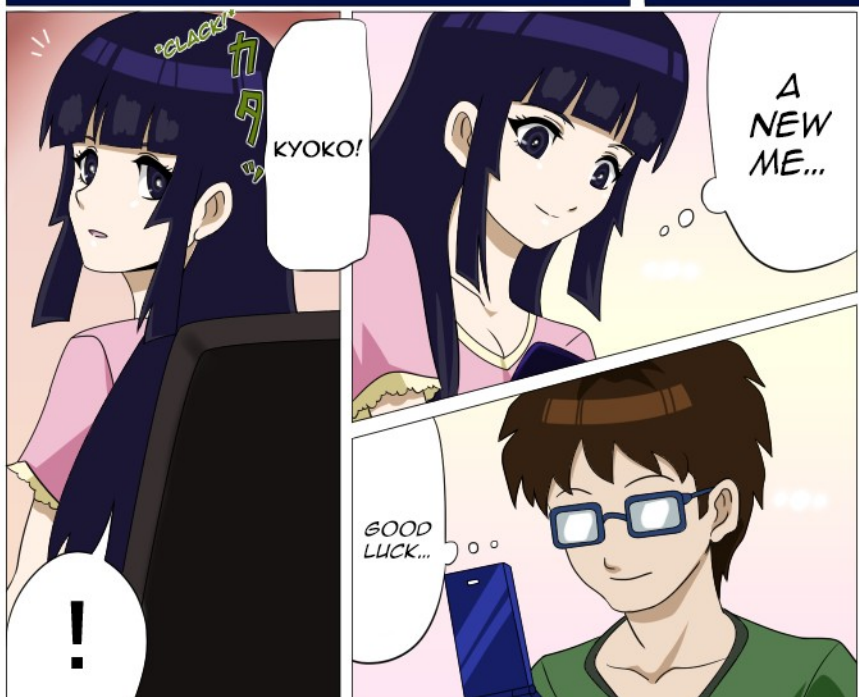
THIS IS EXACTLY THE KIND OF TIME THAT I NEED TO BECOME HER STRENGTH!

SORRY, WHAT AM I EVEN SAYING, JUST TRYING TO SOUND COOL...

NO NO, THANK YOU!

I REALLY FEEL BETTER NOW! I'M GOING TO TRY MY BEST!

THAT'S THE SPIRIT!



KYOKO!

A NEW ME...

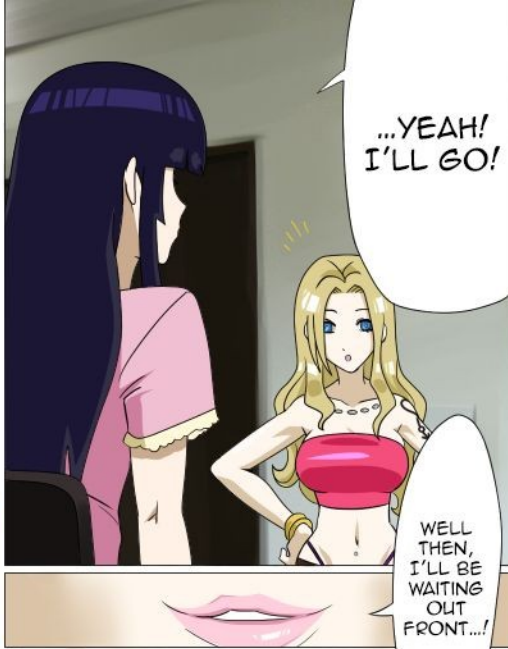
GOOD LUCK...

!



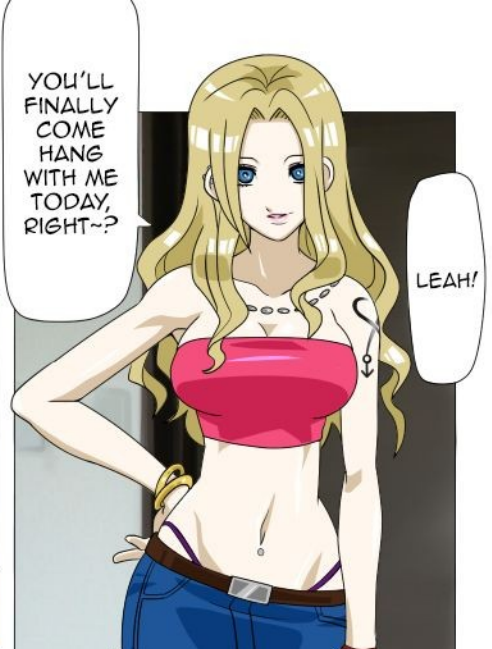
IF I DON'T CHANGE MYSELF, THEN I'LL NEVER MAKE ANY PROGRESS!

FIND A NEW ME... A NEW ME...



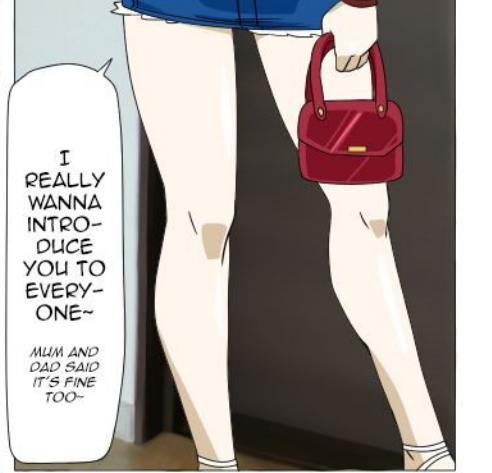
...YEAH! I'LL GO!

WELL THEN, I'LL BE WAITING OUT FRONT...!



YOU'LL FINALLY COME HANG WITH ME TODAY, RIGHT~?

LEAH!



I REALLY WANNA INTRODUCE YOU TO EVERYONE~

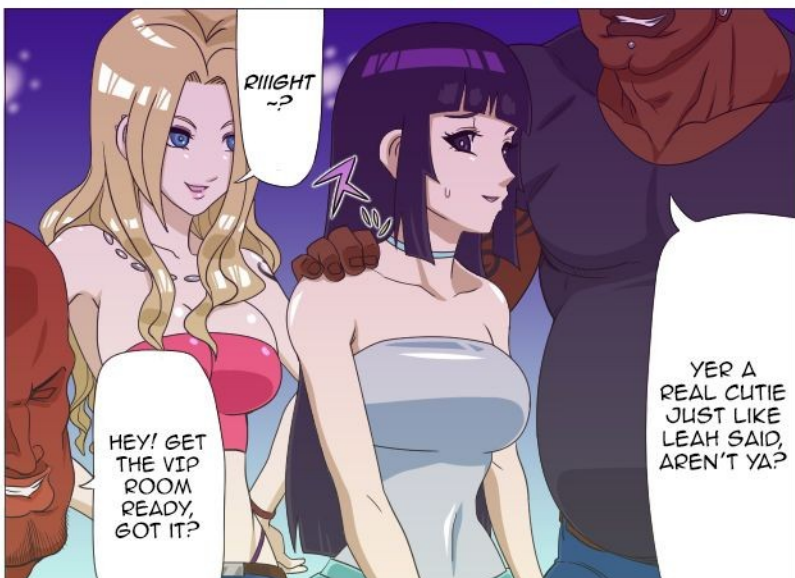
MUM AND DAD SAID IT'S FINE TOO~



N-NICE TO MEET YOU, I'M KYOKO!

YEAH, I'LL INTRODUCE YOU.

THAT HER?



RIIIGHT~?

HEY! GET THE VIP ROOM READY, GOT IT?

YER A REAL CUTIE JUST LIKE LEAH SAID, AREN'T YA?



HEY LEAH, TOOK YER TIME EH?

SORRY FOR THE WAIT~

OH! THEY'RE HERE, FINALLY!

IS THAT SO?

YEAH, THAT'S RIGHT, IN FACT LANDON'S THE OWNER OF THIS PLACE, COOL HUH-?

IF THERE'S ANYTHIN' YER NOT SURE ABOUT JUST ASK ME, YEAH?

UH... YES.

SO, HAVE YA GOTTEN USED TO LIFE OVER 'ERE?

TH... THANK YOU.

WE'VE GOT QUITE THE BIT OF PULL 'ROUND THESE PARTS AFTER ALL.

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THIS IS AIDEN, AND THIS IS LANDON.

WELL THEN... TO OUR MEETING WITH KYOKO!

DON'T WORRY, YOURS IS A "SPECIAL" NON-ALCOHOLIC DRINK KYOKO.

ERMM, IS THIS ALCO...

WHAT'S... GOING ON? MY BODY FEELS SO HOT...!

うざ...

HUH...?

PIZZY...!

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YOU HAVE TO TRY NEW THINGS SOME-TIMES RIGHT, KYOKO?

YEAH, IT'S JUS' LIKE LEAH SAYS.

HE'S THE ONE WHO SET ME UP WITH MY OWN-

AIDEN IS AN ARTIST AT THE TATTOO SHOP NEXT DOOR.

HEY, TEACH ME SOME KANJI LATTER EH, KYOKO-!

!

THIS TASTES REALLY NICE...!

RIIIGHT-? IT'S A "SPECIAL" DRINK AFTER ALL...!

MY STRENGTH IS LEAVING ME... MY WHOLE BODY'S JUST SO HOT...

WHAT... IS THIS...

AA! NO!

IT FEELS SO GOOD WHEREVER I'M TOUCHED!

HEY HEY, WHAT'S WRONG KYOKO?

COME ON NOOOOW~ JUST RELAX 'LRIGHT? KYOKO!

NO WAY...! EVEN THOUGH IT'S MY FIRST KISS... THIS IS JUST...!

!?





DON'T TOUCH MEEE!



AIDEN!



I SAID NOO!



HEHE, TIGHT AS HELL EVEN WITH JLS' ONE FINGER, YOU A VIRGIN OR WHAT KYOKO?



OHOOH~ IT'S GOT A SWEET PINK COLOUR~ LIKE LEAH'S USED TO BE~

DON'T LOOK!



NOW THEEEN, WHAT KINDA CONDITION IS KYOKO'S PUSSY IN EEH~?

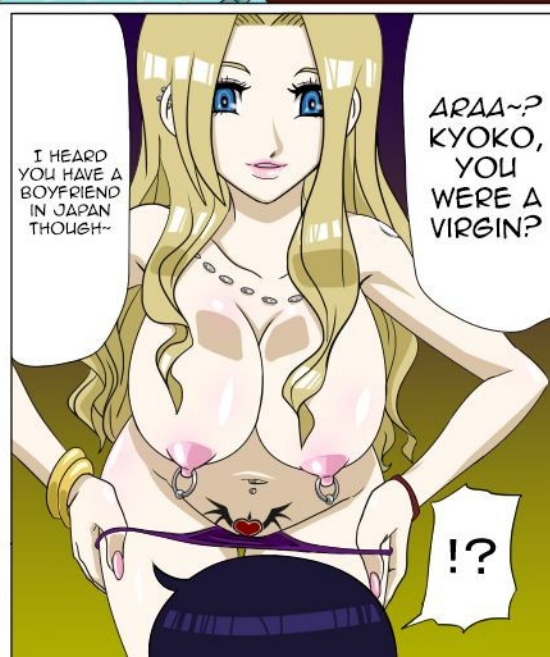


UFUFU... I BET THEY'D LOOK GREAT ON KYOKO TOO...!

THOSE'RE PRESENTS FROM AIDEN AS WELL. SHE'S GOT SOME DOWN THERE TOO BY THE WAY, YA KNOW~?



OOH? LEAH'S THINGS THERE CATCH YER EYE?

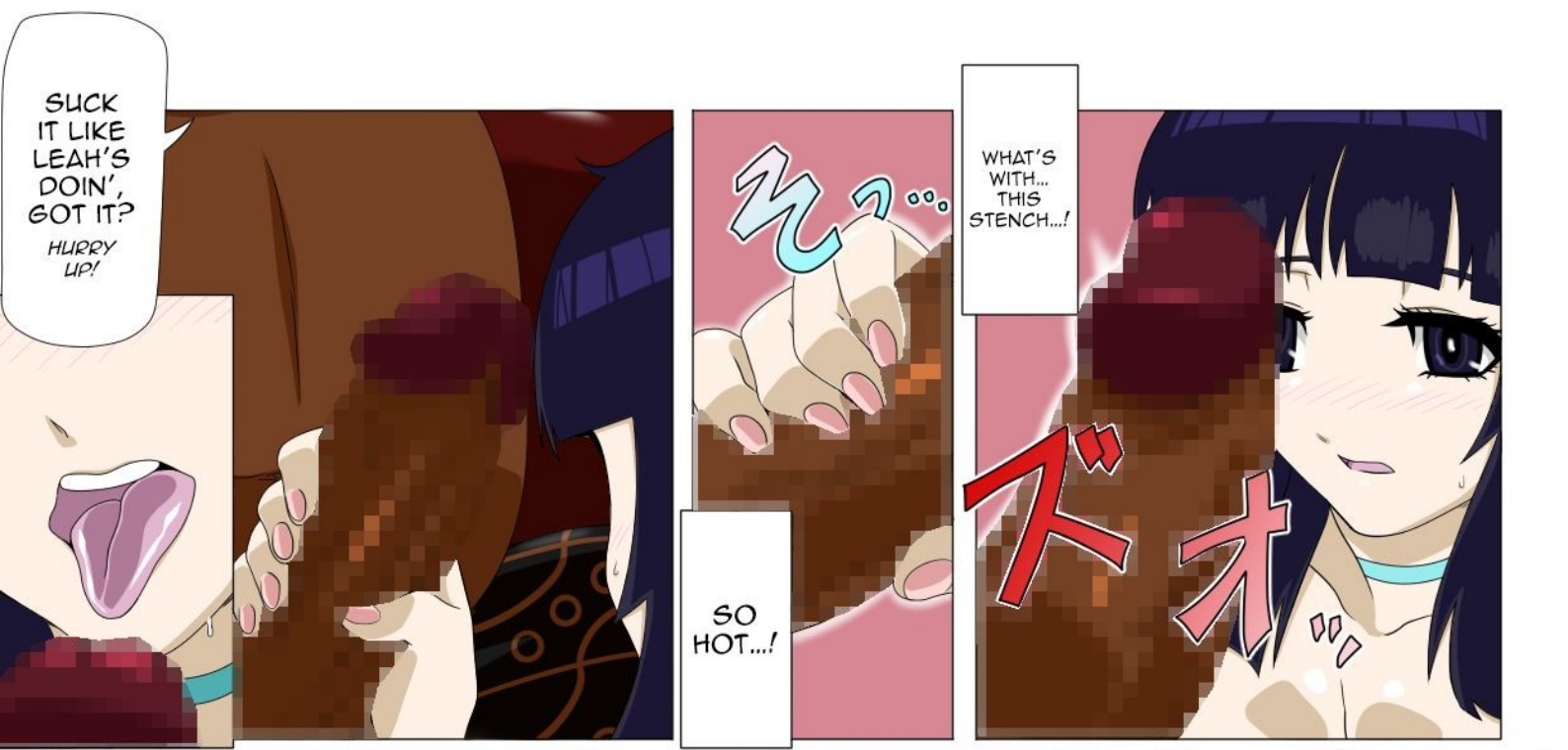


I HEARD YOU HAVE A BOYFRIEND IN JAPAN THOUGH~

ARAA~? KYOKO, YOU WERE A VIRGIN?

!?



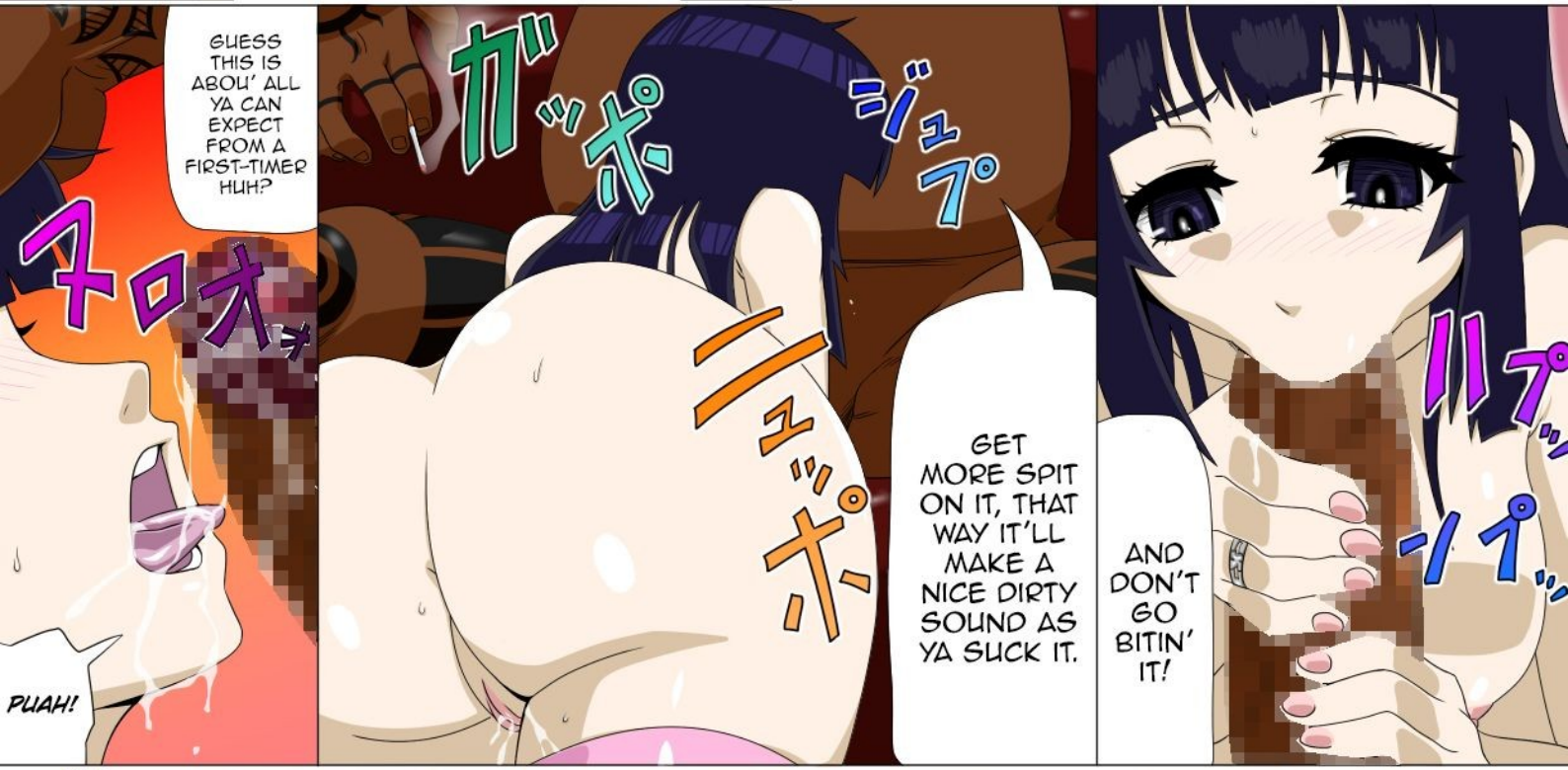


SUCK IT LIKE LEAH'S DOIN', GOT IT? HURRY UP!

WHAT'S WITH... THIS STENCH...!

SO HOT...!

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GUESS THIS IS ABOUT' ALL YA CAN EXPECT FROM A FIRST-TIMER HUH?

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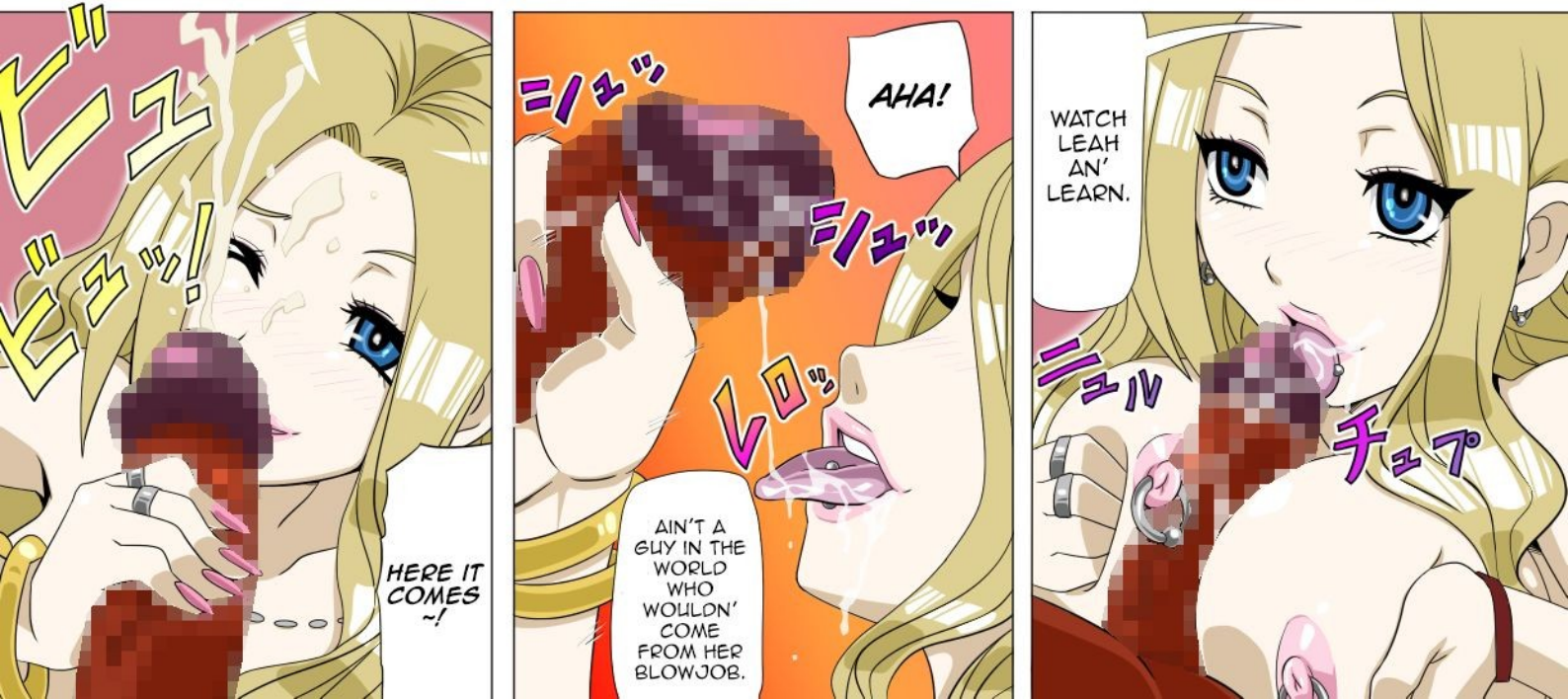
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GET MORE SPIT ON IT, THAT WAY IT'LL MAKE A NICE DIRTY SOUND AS YA SUCK IT.

AND DON'T GO BITIN' IT!

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HERE IT COMES ~!



ニユッ

AHA!

フュッ

AIN'T A GUY IN THE WORLD WHO WOULDN' COME FROM HER BLOWJOB.



WATCH LEAH AN' LEARN.

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チュッ



HEY HEY, THAT WAS A PAIN TO CLEAN OFF MAN!

NO WAY~!?

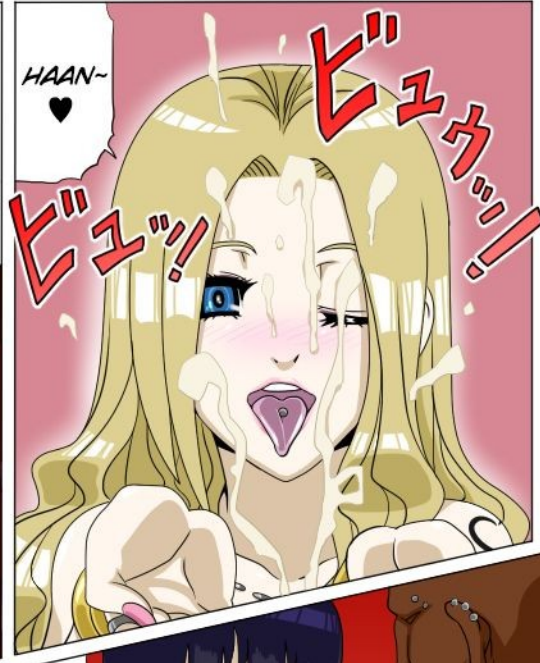
I'VE EVEN HIT THE CEILIN' BEFORE YA KNOW?

OH GEEZ~ IT EVEN HIT THE LIGHT~ UNBELIEVABLE~

HAAN~ ♡

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ハア...

ハア...  
ハア...



ビュッ!!  
ビュッ!!



WATCH KYOKO, WATCH!

ドロオオ...



W-WAIT!

LET'S FEEL GOOD TOGETHER EH, KYOKO~?

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ズッ



AH!

GRAB!

AL-RIGHT-NOW, NEXT UP IS...!

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AHAA! ♡

AMAZ-ING! ♡

IT HUR... HUH...?

TAKE IT!!

IS THIS FOR REAL...?



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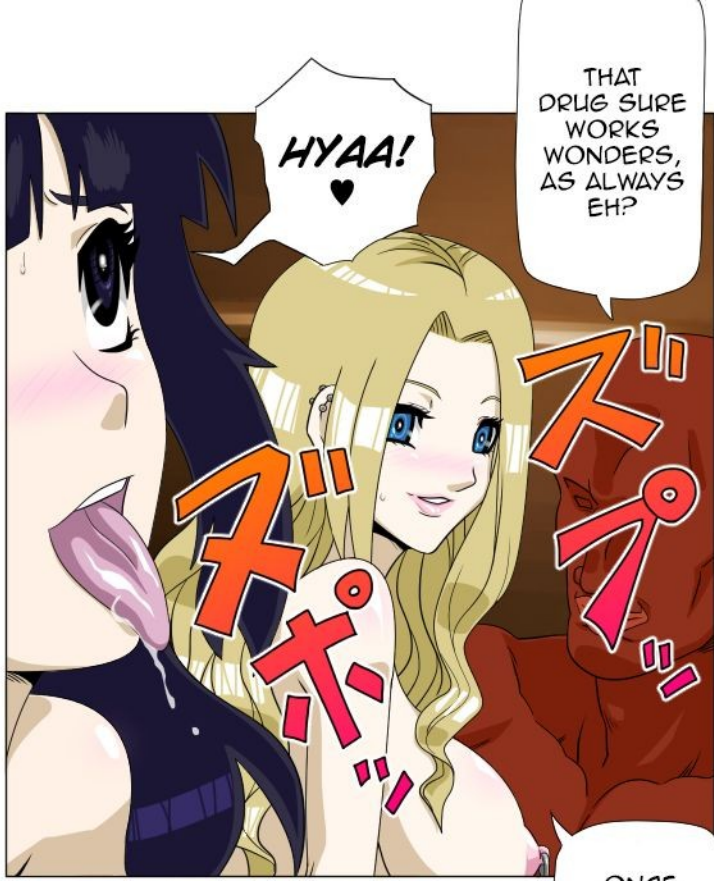
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NOO!

BEING A VIRGIN IS TOTALLY UNCOOL THESE DAYS, SO...

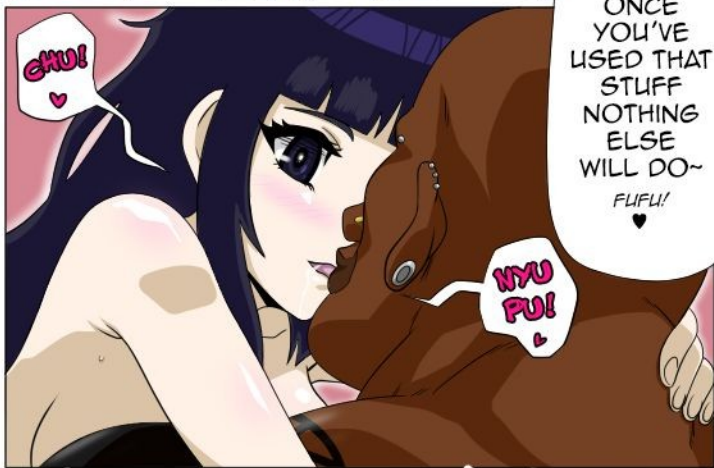
JUST HURRY UP AND THROW IT AWAY, KAY?



HYAA! ♥

THAT DRUG SURE WORKS WONDERS, AS ALWAYS EH?

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ちゅ! ♥

ONCE YOU'VE USED THAT STUFF NOTHING ELSE WILL DO~ FUFU!

NYU PU! ♥



チュプ... ニユク



GOOD!

ARA ARA, KYOKO'S SWINGING THOSE HIPS LIKE CRAZY~ ♥

AA! ♥

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HAAN! ♥



I WANNA MESS HER UP~ LIFUFU...! I'LL TOTALLY CORRUPT HER... ♥

INCREDIBLEEE! DEEP INSIDE! ♥

AHN! ♥

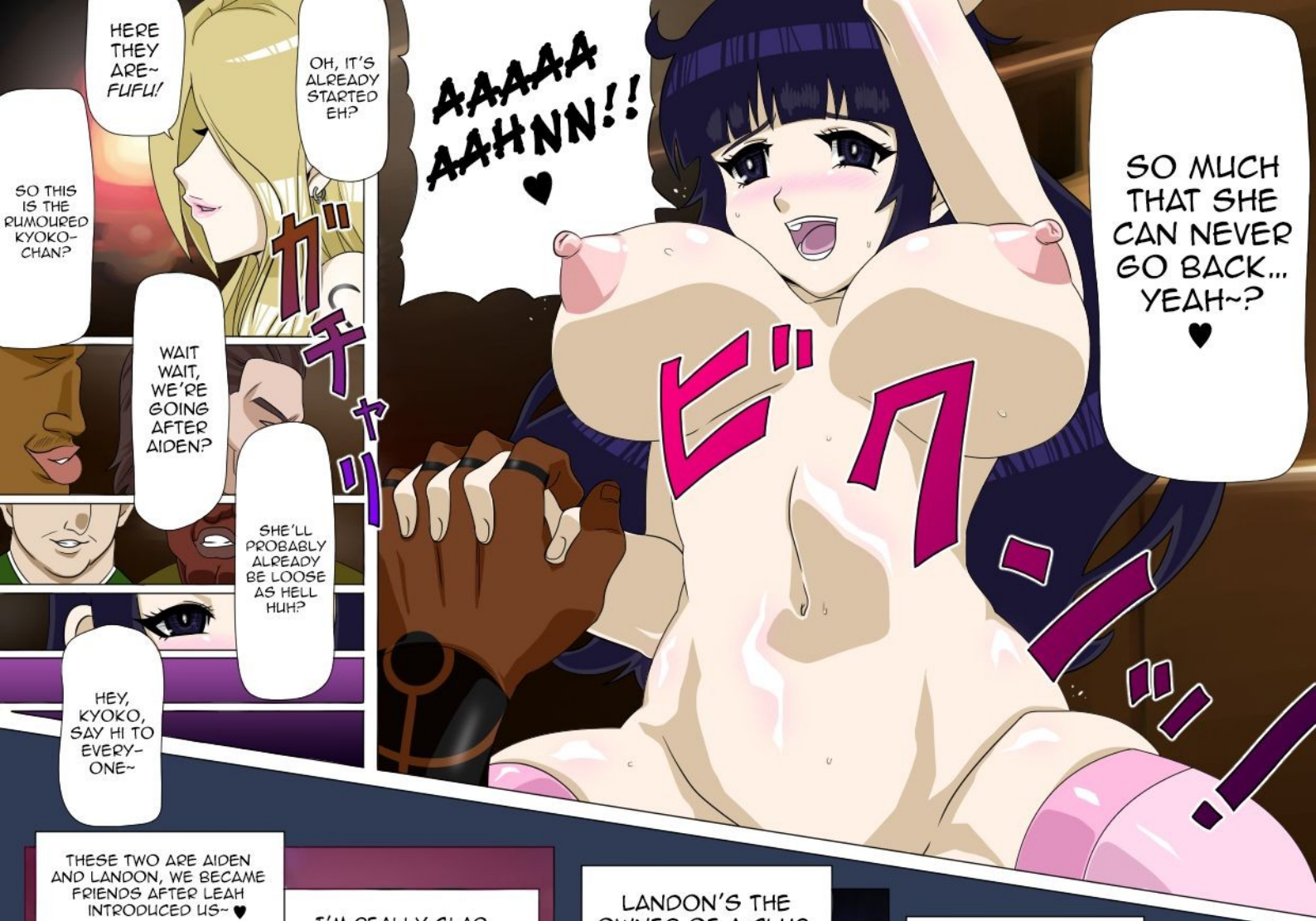
IT'S EXTRA AMAZING WHEN A GIRL LIKE KYOKO GETS ADDICTED TO SEX ON DRUGS RIGHT~?

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AHII! ♥

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HERE THEY ARE~ FUFU!

OH, IT'S ALREADY STARTED EH?

AAAAA  
AAHNN!!  
♡

SO MUCH THAT SHE CAN NEVER GO BACK... YEAH~?  
♡

SO THIS IS THE RUMOURED KYOKO-CHAN?

WAIT WAIT, WE'RE GOING AFTER AIDEN?

SHE'LL PROBABLY BE LOOSE AS HELL HUH?

HEY, KYOKO, SAY HI TO EVERY-ONE~

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THESE TWO ARE AIDEN AND LANDON, WE BECAME FRIENDS AFTER LEAH INTRODUCED US~ ♡

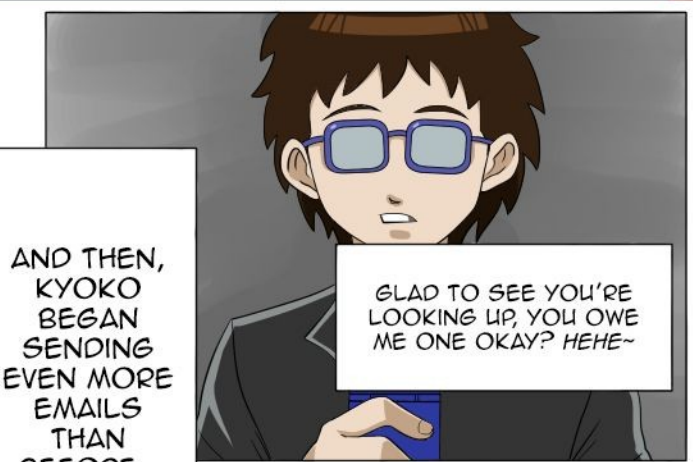
I'M REALLY GLAD I LISTENED TO YOUR ADVICE MICHU-KUN~ ♡

LANDON'S THE OWNER OF A CLUB.

AND AIDEN'S A TATTOO ARTIST.



THEY'RE BOTH REALLY GOOD, NICE PEOPLE~ ♡

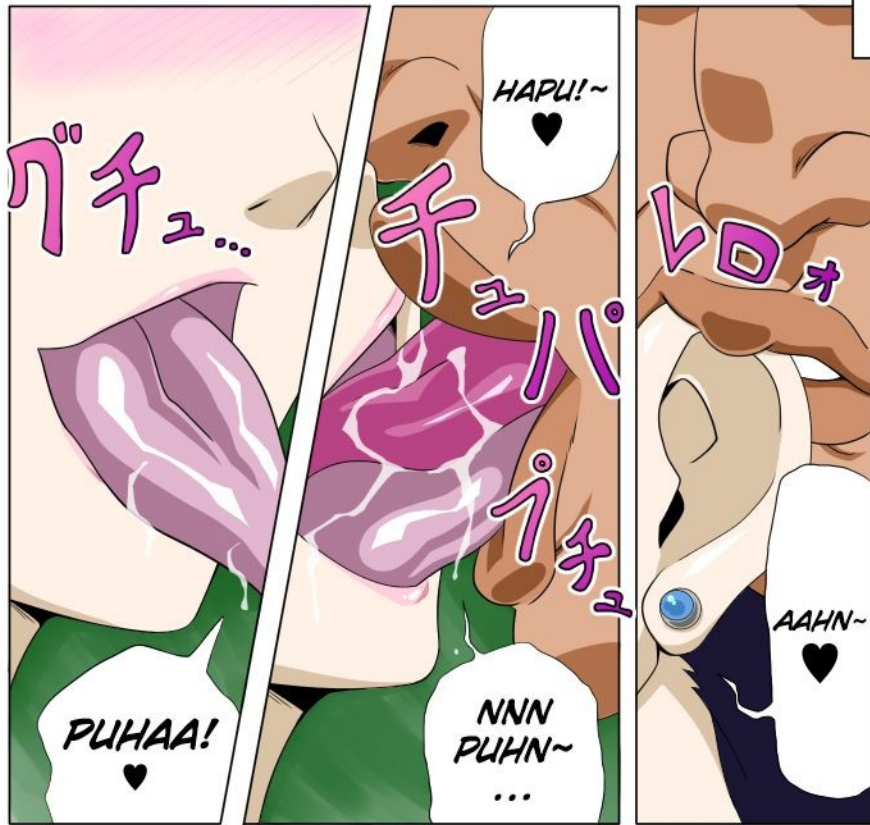


AND THEN, KYOKO BEGAN SENDING EVEN MORE EMAILS THAN BEFORE...

GLAD TO SEE YOU'RE LOOKING UP, YOU OWE ME ONE OKAY? HEHE~

THEY'RE BEING A BIT TOO FRIENDLY AREN'T THEY...? BUT IT LOOKS LIKE KYOKO'S CHEERED UP...





LOOK LOOK~♥  
IT'S MY FIRST  
PIERCING~♥

BUT THE  
CONTENTS  
OF THOSE  
MESSAGES  
BROUGHT ME  
NOTHING BUT  
ANXIETY.



I GOT ONE FOR  
MY STOMACH  
TOO~♥



DICKS  
ARE  
AWESO-  
OOME!  
♥

I LOVE  
THIS!  
♥



USE  
KYOKO  
TO MAKE  
YOURSELF  
FEEL  
REEEALLY  
GOOD~  
♥

BOTH  
ARE  
READY  
TO GO~  
♥

OKAY~  
♥



HUH? WHAT HAPPENED  
TO YOUR RING?

SORRYYYY!  
LOOKS LIKE I  
LOST IT~♥



AAHN!  
♥  
THEY'RE  
IIIN!  
♥



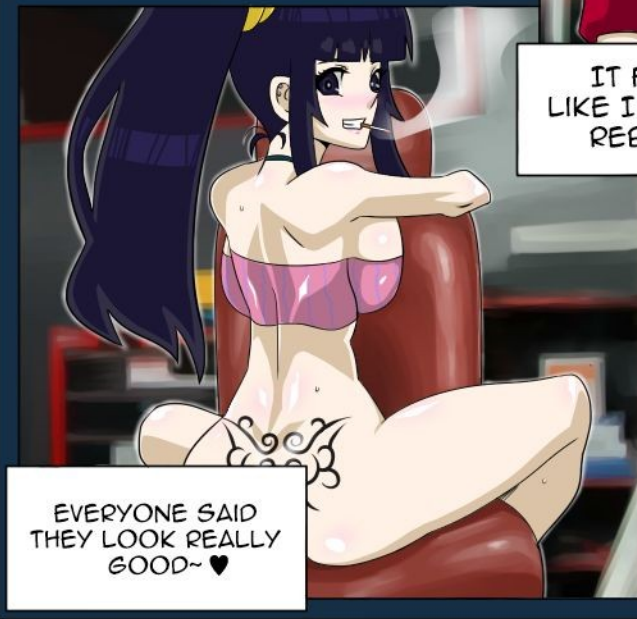
THEY LOOK TOOOO TALLY SWEET KYOKO.

THANKS~  
♥  
AIDEN~!

I TOOK THE PLUNGE AND GOT A TATTOO AT AIDEN'S PLACE! ♥



IT FEELS LIKE I'VE BEEN REBORN~ ♥



EVERYONE SAID THEY LOOK REALLY GOOD~ ♥

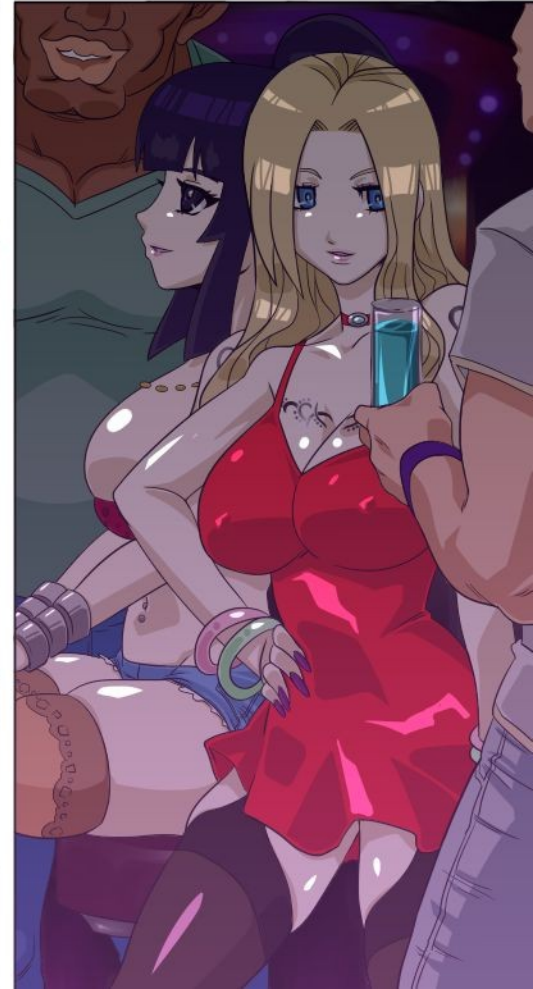


SHE'S STEADILY BEEN CHANGING...



AAAN! ♥

GOOD! ♥



TECHNICALLY, I'M NOT ALLOWED TO WORK OVER HERE. BUT IT'S FINE AS LONG I'M NOT CAUGHT RIGHT~? ♡

I'M WORKING PART-TIME AT AIDEN'S PLACE RIGHT NOW~ ♡

LATELY, I'VE BECOME SOMEWHAT AFRAID TO REPLY TO HER.

WORKING IN A JOB WHERE YOU SERVE CUSTOMERS IS A LOT TOUGHER THAN I THOUGHT THOUGH YOU KNOW~?

COCK IS THE BEST!! ♡

HIIN! ♡

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♡

EVEN THOUGH I'VE STOPPED REPLYING AS MUCH, THE NUMBER OF MESSAGES FROM HER HAS ACTUALLY BEEN INCREASING.

KYOKO, YOU'VE GOT AN ORDER~ ♡

「SINGLE...」  
キャラ

IT'S REALLY HARD~... ♡

KYOKO REALLY IS POPULAR WITH THE CUSTOMERS HUH~...! THERE'S NO WAY SHE CAN GO BACK TO HER OLD LIFE NOW... ♡

LFLU!

SHE'S SET TO STAR IN A HARDCORE PORN TOO, SHE'LL BE BUSY EH~

AL-RIGHT!

NN HAN!

YES! A FAT DICK!

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YOU'VE GOT ANOTHER ORDER, KYOKO~

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NN PUH!

NN FUH!

KU POH!

HAHN...

HAA...

OKAAY~

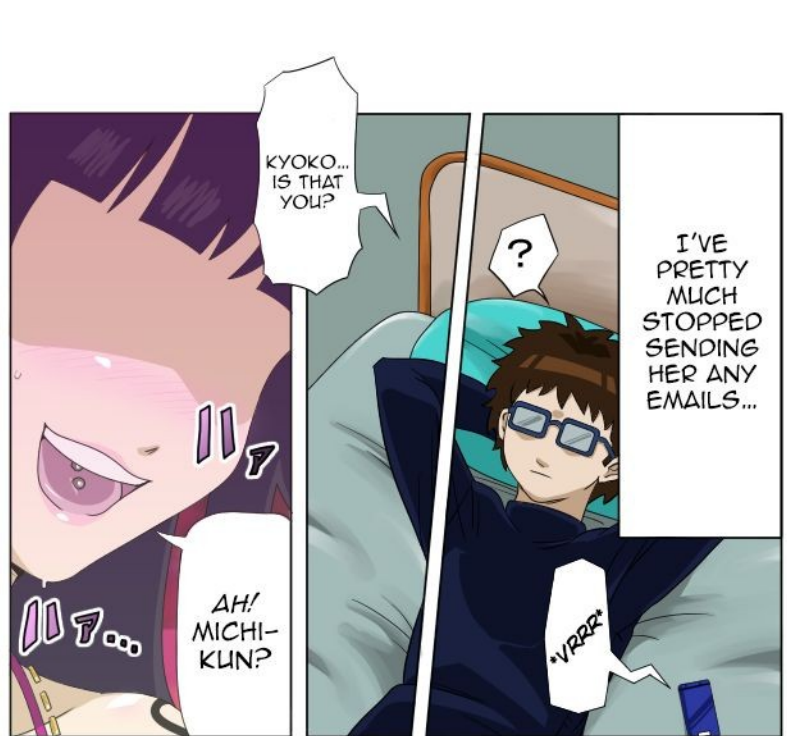
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Y... YEAH, I'VE BEEN BUSY WITH ALL SORTS OF STUFF...

IT'S BEEN A WHILE SINCE WE'VE TALKED LIKE THIS HASN'T IT...!



KYOKO... IS THAT YOU?

!!?... AH! MICHIKUN?

?

I'VE PRETTY MUCH STOPPED SENDING HER ANY EMAILS...



NOOOHO DON'T!  
♥  
HE'LL HEAR ME FEELING GOO-HOOOD!  
♥

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BUCHU RU~ CHU PA~!

SO I WANTED TO HEAR YOUR VOI- IIIICE!  
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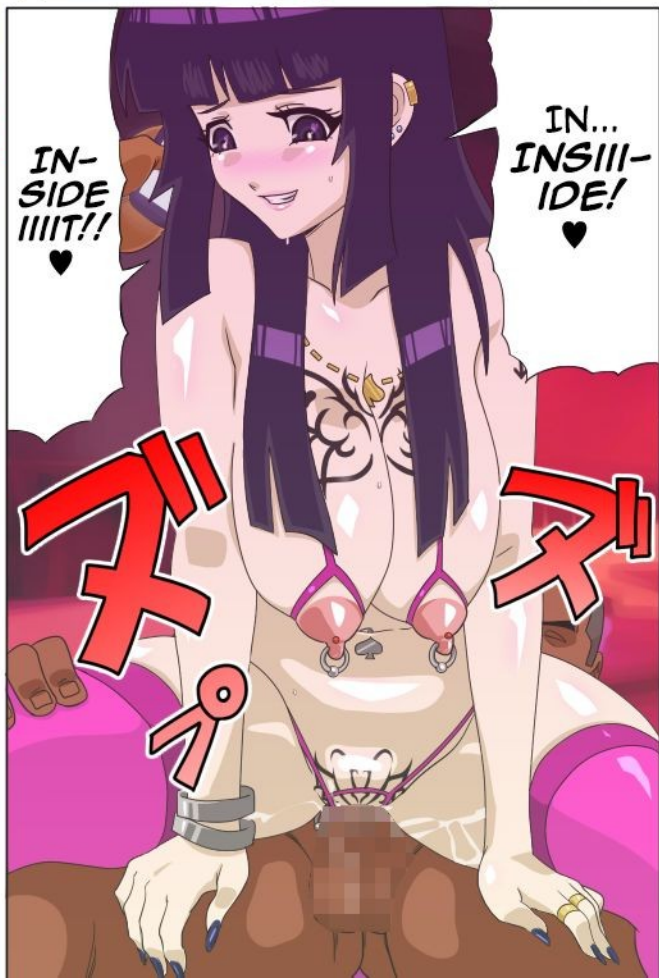
S... SO WHAT'S GOING ON? I THOUGHT WE SAID WE WOULDN'T TALK OVER THE PHONE...

WEEELL~... YOU'VE JUST BEEN SO COLD LATELY, MICHIKUN-



THE DOG'S... SLOPPING AROUND... INSIDE IT!!  
♥

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IN- SIDE IIIIT!!  
♥

IN... INSIII- IDE!  
♥

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!?  
...ARE YOU WITH SOME- ONE?



UHMM MM...

THE DOG! ROSIE, THE BATH, WE'RE BOTH IN...



YAAAAHN!  
YOU'RE  
ALL SUCH  
MEANIES~



WE'RE  
HAVING  
FUN HERE,  
SOOO...  
♥  
I'M GONNA  
HANG UP  
NOW OKAY?  
BYE-BYE-

HUH!?  
WAIT A  
SECO...

SO...!!



HEEEY~  
♥  
I DID  
WHAT YOU  
ASKED, SO  
PLEASE  
GIMME MY  
REWARD~

YA FINALLY  
TALKED TO  
YER BELOVED  
BOYFRIEND  
AFTER SO  
LONG, AND  
YET YA HANG  
UP SO QUICK!

YER  
ONE  
NASTY  
LADY!



GEEZ,  
TELLING  
ME TO CALL  
MICHI-KUN  
WHILE  
GETTING  
FUCKED,  
THAT'S  
JUST  
MEEEAN~  
♥

HAAN!  
♥

YES!  
♥

HE'S  
GONNA  
FIND  
OUT~  
♥



HERE,  
OPEN  
UP!  
YA SHITTY  
BITCH-



WHAT  
ARE YOU  
TALKING  
ABOUT-?  
♥  
HE  
MUST HAVE  
FIGURED  
IT OUT  
AGES AGO  
RIGHT?

THAT'S  
NOT  
TRUUUE~  
♥  
HAAN!  
♥

HAA!  
♥

AHA!  
♥

YEAH, YA  
SENT ALL THEM  
DAMN PHOTOS  
TOO, IT'D BE  
WAY WEIDER  
IF THE GUY  
DIDN'T KNOW  
ALREADY.



KYOKO ISN'T DOING ANYTHING BAD~!

THAT'S WHY...!  
♥  
THIS ISN'T CHEATING~!  
♥

THAT'S NOT IT!  
♥  
MICHIKUN'S...!  
♥

YA DAMN LOOSE, EASY BITCH!  
GYAHAHA!

CHOOSIN' HIGH-SEX OVER YER BOYFRIEND... DO YA REALLY LOVE DRUGS AND DICKS THAT MUCH? WELL?

SONNA COME!  
♥

COMING!  
♥

HAHA! THIS JIZZ-URINAL BITCH REALLY IS BEYOND HELP!



AHN!  
♥

NOT MY BOY-FRIEND YET!  
♥



IT SEEMS THE LIFE OVER HERE SUITS ME BETTER!

HALF A YEAR HAS ALREADY PASSED SINCE SHE WENT TO STUDY ABROAD.



ARA, THAT'S NO GOOD YOU KNOW? WE'RE JUST ABOUT TO GET INTO THE MAIN EVENT-  
♥

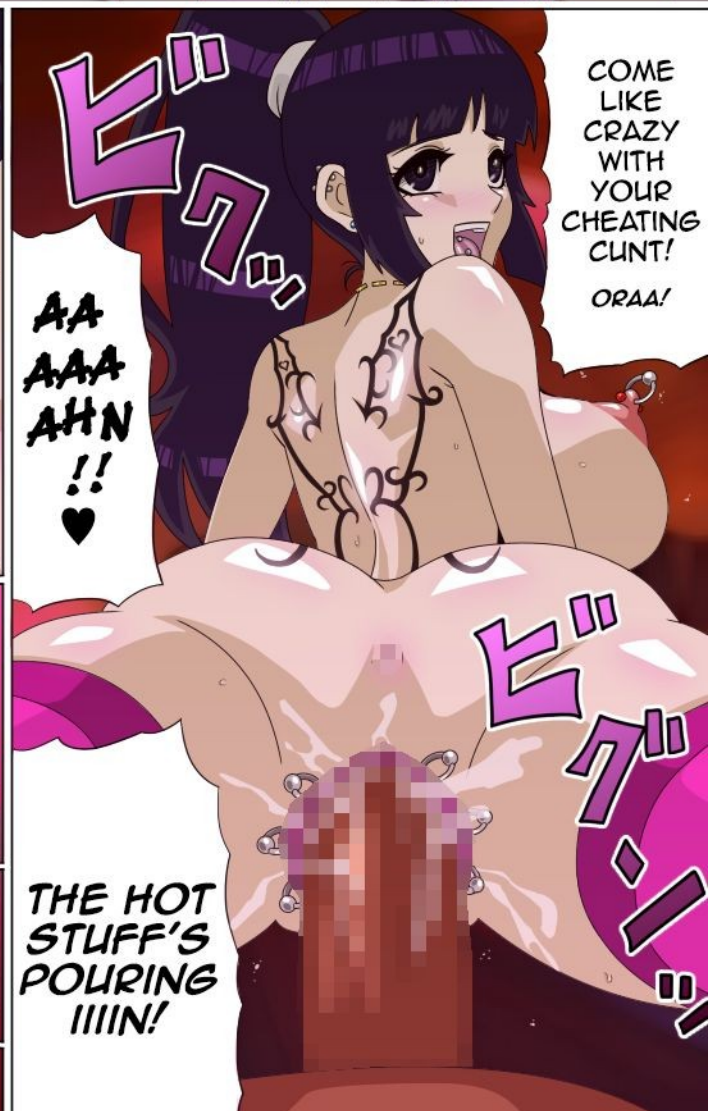
WE WON'T BE ABLE TO MAKE A GOOD FILM IF OUR LEADING ACTRESS IS ALL TIRED OUT-



MUM AND DAD WERE REALLY AGAINST IT TOO, BUT I MANAGED TO CONVINCE THEM SOMEHOW!

SHE DOESN'T HAVE ANY PLANS TO COME BACK HOME, AND APPARENTLY SHE'LL BE ATTENDING A NEARBY UNIVERSITY OVER THERE INSTEAD.

IT'S YOUR DEBUT WORK AFTER ALL, KYOKO~  
♥

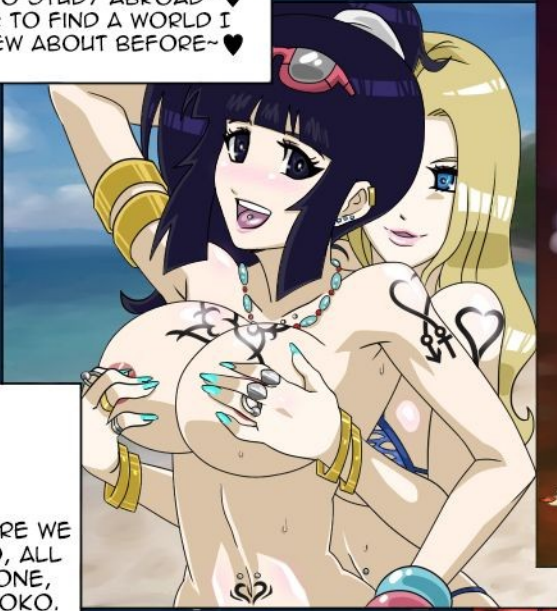


AA  
AAA  
AHN  
!!  
♥

COME LIKE CRAZY WITH YOUR CHEATING CLUNT!  
ORAA!

THE HOT STUFF'S POURING IIIIN!

I'M SO GLAD I DECIDED TO STUDY ABROAD~♥ I WAS ABLE TO FIND A WORLD I NEVER KNEW ABOUT BEFORE~♥



AS USUAL, THERE'S A NEW EMAIL FROM HER.

THERE WE GO, ALL DONE, KYOKO.



THE GIRL I KNEW NO LONGER EXISTS.

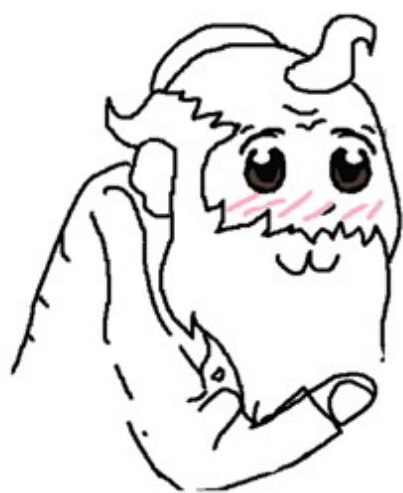


I'VE BEEN REBORN AS THE NEW... NO, THE REAL ME.

AND I WAS ABLE TO MEET SOME AMAZING FRIENDS, FRIENDS WHO I CAN SHARE MY WHOLE BEING WITH~♥



I'M REALLY HAPPY RIGHT NOW~♥



# HAPPY MERCHANTS

*PROVIDING RANDOM MANGO TO THE GOYIM*

*[HTTPS://HAPPYMERCHANTS.WORDPRESS.COM/](https://happymerchants.wordpress.com/)*

***RYUGAKU SHITA OSANANAJIMI***  
**BY ACTUATOR**

**EVERYTHING BUT THE RAW: HAPPIESTMERCHANT**