



GIRLS WHO ARE SYSTEMATICALLY TRAINED AND CONDITIONED BY MACHINES ...



I'M LEONESSA LORIE, SPECIAL AGENT OF THE FEDERAL SECRET AGENCY.

I'M ON A MISSION TO SABOTAGE THIS ILLEGAL OPERATION AND SEIZE CONTROL OF THE MAIN COMPUTER.



OUR INTEL WAS RIGHT...



THERE'S A SYNDICATE SELLING SEX DOLLS IN THE GALAXY FEDERATION.

IT APPEARS THIS IS THE PLACE WHERE THEY PRODUCE THE SEX DOLLS...

# 奴隶機姦

悪夢の製造工場 THE FACTORY OF NIGHTMARES

漫画 COMIC 夜与 YAYO

Translated by desudesu <http://desudesu.fakku.net/> 26 May 2015 Commissioned by Anonymous

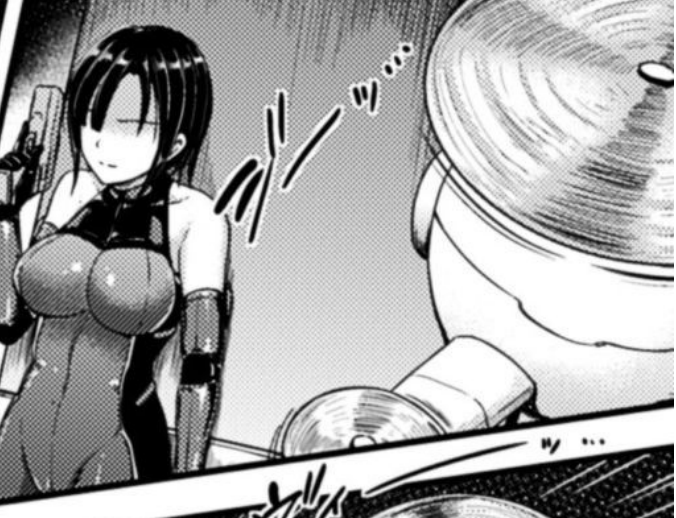


I'VE GOT TO FIND A WAY TO STOP THE MACHINES AND SAVE THOSE GIRLS!

BUT BEFORE THAT...



HUH?!

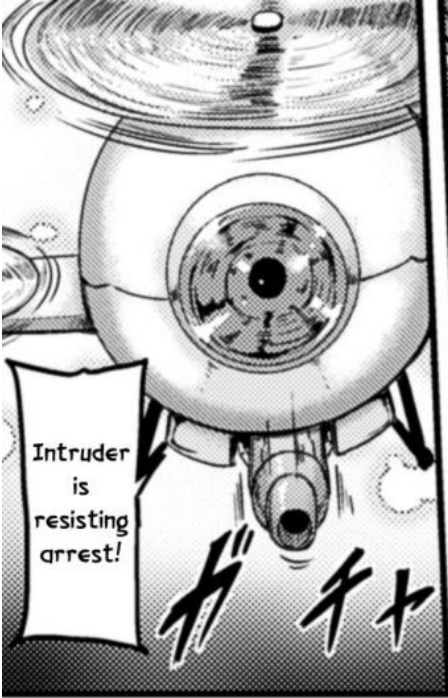


Intruder alert!

THEY FOUND ME...

SHIT ...

Intruder alert!



Intruder  
is  
resisting  
arrest!



Stun gun  
deployed!



FINE...  
I'LL JUST  
HAVE TO  
FIGHT  
MY WAY  
THROUGH!



CRAP...  
I LET MY  
GUARD  
DOWN...

DAMN  
IT...!



GAAH  
?!

Body scan completed.

Specimen is suitable to be a sex slave.

Gender, age and body health checks out.

Captive is now awake.

UGH...!

Begin training and body modification.

S-SAY WHAT?

Begin phase 1.

OH NO... THEY'RE GOING TO TREAT ME THE SAME WAY AS THE GIRLS I SAW...?

THIS IS BAD... I'VE GOT TO GET OUT!



NO... STOP!

Spraying chemical on specimen.

NOO-OO!



Proceeding with stimulant injection.

DAMN IT...

All stimulants on standby.

W-WHAT?!

Removal of foreign substance confirmed.



UGH... MY SUIT ...?!



IT'S MELTING!

S-STOP  
...!

WHAT  
DRUG IS  
THIS?!

LIGH  
...?!

"PX-1"  
!?

Syringes  
planted.

THAT  
DRUG THAT  
CAUSES  
EXCESS  
BURDEN  
TO YOUR  
CELLS...

THIS  
SUBSTANCE  
IS BANNED  
IN THE  
FEDERATION  
...

Begin  
injection  
of PX-1  
stimulant.

NO...  
I-IF YOU  
INJECT  
ME WITH  
THAT...

NO...  
IT'S  
FLOWING  
INTO MY  
BODY...!

LIGH  
....!

30%  
completed

HNGH!



HAA ...

HAA ...

Increased body temperature and heartbeat confirmed.

Injection is 100% completed.

Examining specimen's reaction.

UGH... IT INJECTED MY WHOLE BODY WITH IT...

Increased sensitivity in nerves detected.

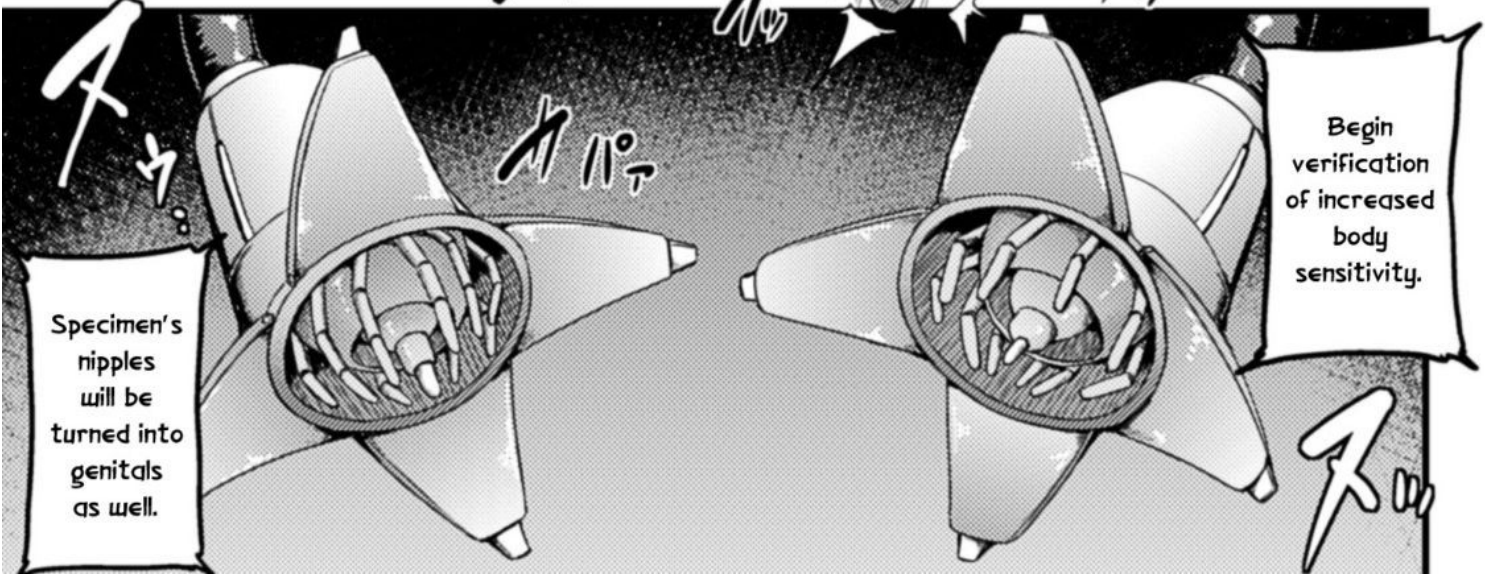


Erection and swelling in nipples confirmed.

N-NO...!

Specimen shows a normal reaction to the stimulant.

WHAT HAPPENED TO MY BREASTS ?!



Specimen's nipples will be turned into genitals as well.

Begin verification of increased body sensitivity.



NO!

STOP!

Y-YOU'RE GOING TO DO WHAT TO MY NIPPLES ...?!

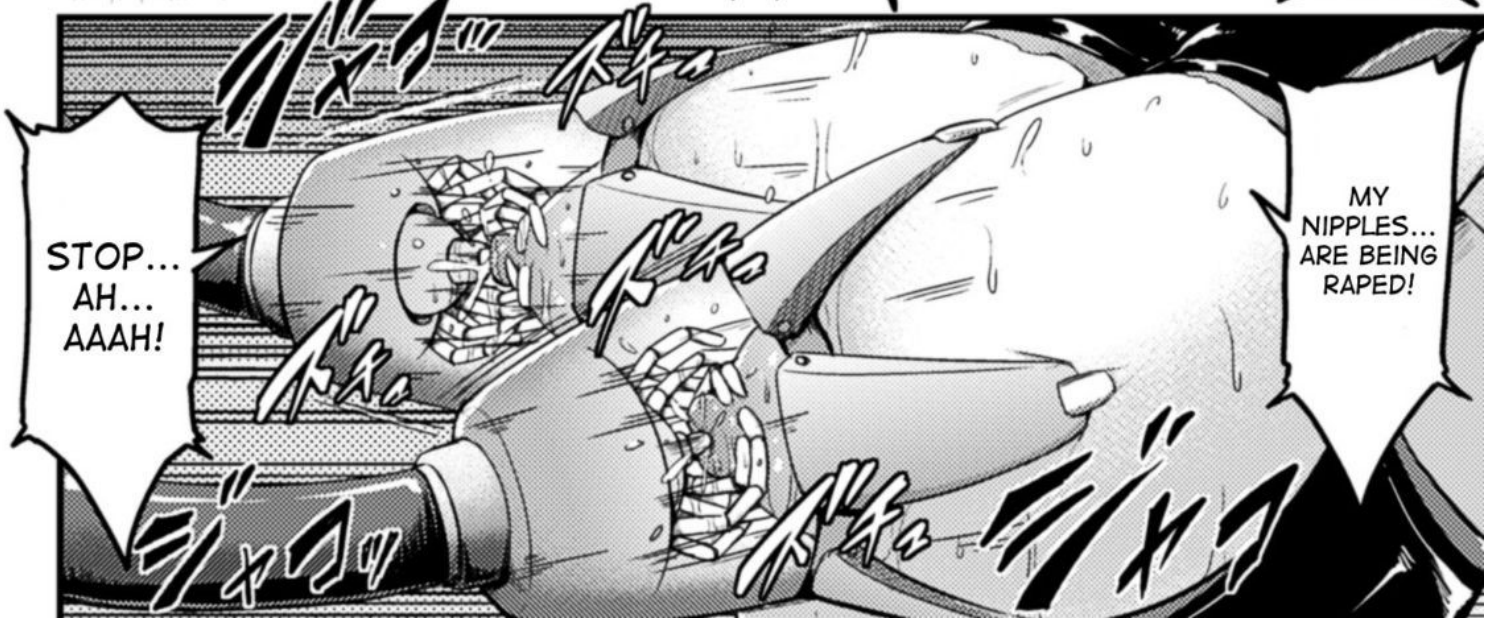


NOOO!  
AH!

NO WAY... IT'S ENTERING MY NIPPLES!

AUU!

Begin nipple penetration.



STOP... AH... AAAH!

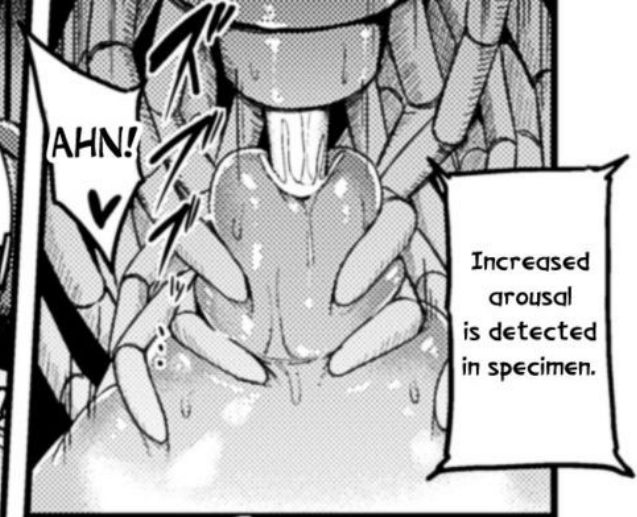
MY NIPPLES... ARE BEING RAPED!



HAAA!

AHN!

AHN!



Increased arousal is detected in specimen.



AAAH!

Increasing piston movement.



NOO!

Specimen is about to reach orgasm.

LIGH ...!

OH NO... I'M FEELING IT IN MY BREASTS...!

Sudden increase in heartbeat and tensing muscles detected.

Piston movement is further increased.

NO!

I'M CUMMING!

NO... I CAN'T BELIEVE I'M ABOUT TO CUM FROM HAVING MY NIPPLES PENETRATED!



AH

AAA-AH!



I CAN'T BELIEVE I CAME WITH JUST MY BREASTS...

HAA

Specimen experienced orgasm.

Phase 1 completed.

HAA

HAU



UGH ...

UGH ....!

DAMN IT... EVEN THOUGH I JUST CAME...



HIIN ?!

Sending specimen to phase 2 production line.



Arrival at phase 2 line.

UGH ....!

Lowering arm.

L-LET ME DOWN!



WHAT ARE YOU GOING TO DO ...?

Deploying restraints.

Starting phase 2.

Specimen's arrival is confirmed.



STOP!  
DON'T  
SPREAD  
MY  
LEGS!

T-THIS  
POSE  
IS SO  
EMBAR-  
RASSING!

Enlargement  
of clitoris  
due to  
previous  
injection  
confirmed.

Specimen  
is ready  
for  
phase 2.

Proceeding  
with  
development  
of clitoris  
and urethra.



WHAT  
IS THAT  
THING  
...?

HUH  
...?!

Starting  
with clitoris  
stimulation.

S-STOP!

IF YOU USE THAT ON ME...

Rotation and suction activated.

EEEEK?!

Lubricant emitted.

AAH!

AH!

AAA-AH!

AAA-AH



Proceeding with urethra development.

Orgasm through clitoris detected.

Increasing rotation speed.

WAIT, WHAT ...?

NO WAY, YOU'VE GOT TO BE KIDDING ME...

AAHGH!

Urethra penetrated. The tip has reached specimen's bladder.



AH!

NO WAY...  
DON'T  
TEASE BOTH  
OF THEM  
AT THE  
SAME  
TIME...!

AAAH!

Turning both  
the specimen's  
clitoris and  
urethra into  
sensitive  
sex organs...

Continuing  
stimulation  
to clitoris.

Injecting  
drugs into  
bladder.

Spinning  
speed at  
maximum.

Urination  
will result  
in orgasm.

Converting  
specimen's  
urethra  
into an  
sex organ.

AAAH!

I DON'T  
WANT  
TO CUM  
WHEN  
I PEE!

HAA!

NOO!

NO...  
STOP!  
I'M  
CUMMING  
AGAIN!

NO...  
I DON'T  
WANT  
TO CUM  
ANYMORE  
...



HNNNGH

アアアアア



Proceeding  
top  
phase 3.



HAA

HA

Phase 2  
completed.

Clitoris and  
urethra  
development  
complete.

TAKE THIS THING OFF ME...!

NO, PLEASE ...

We will now begin with the last phase.

PLEASE... STOP THIS!

I DON'T WANT TO BE A SEX SLAVE!

Stimulating the brain directly for pleasure.

Molding a suitable personality as a sex slave.

SAY WHAT ...?!

NO ...

At the same time,

NOOO!

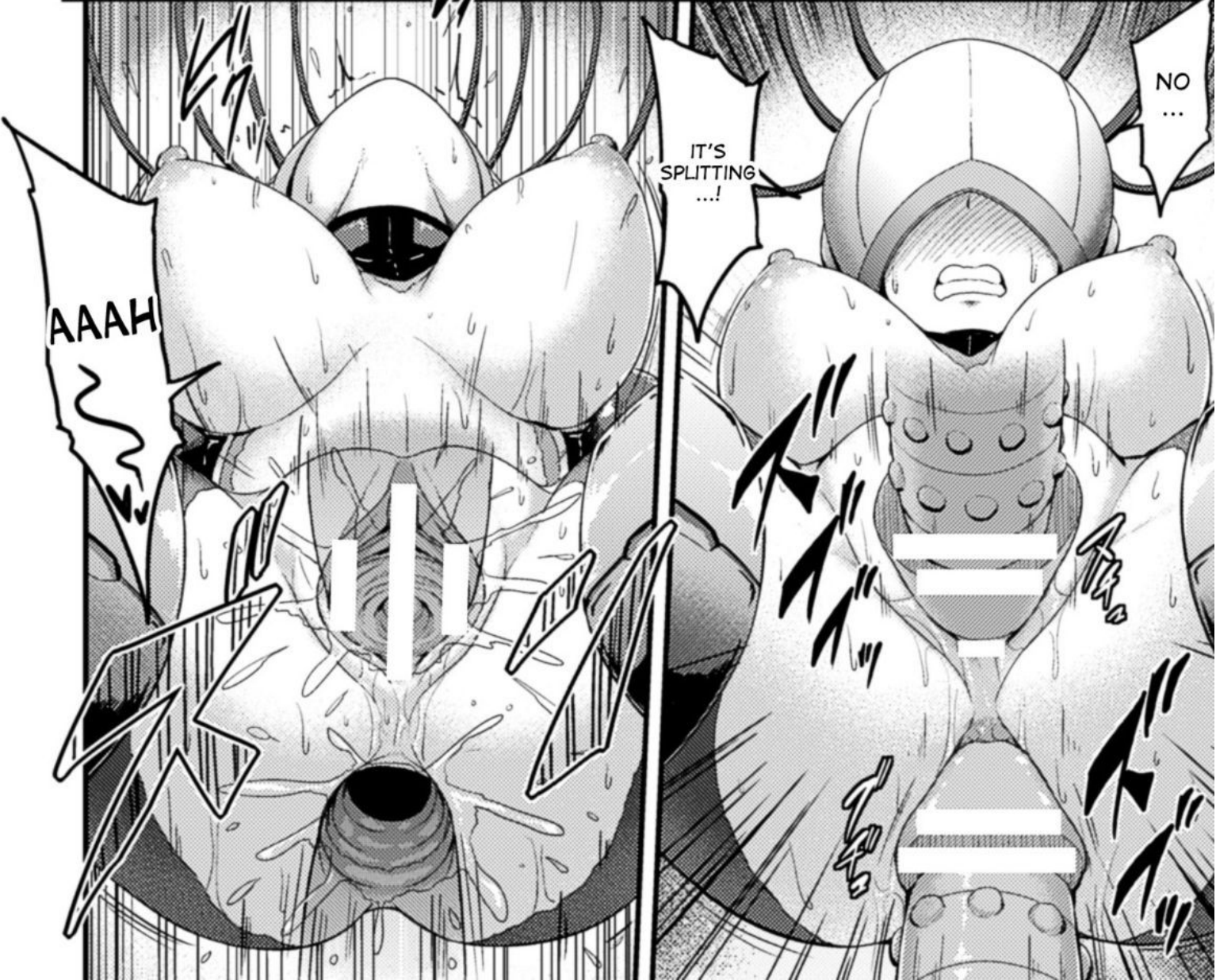
Tests will be conducted to check the body's endurance.



WHA  
?!

Starting  
with  
stretching  
the vagina  
and anus.

Dildo  
arms on  
standby.



NO  
...

IT'S  
SPLITTING  
...!

AAAHH



Turning specimen's whole body into an erogenous zone.

NO... IT'S MOVING TOO FAST!

HNN!

HAA!

AH!  
AAH!

UHN!

AH!

UUGH!

DEPLOYING ALL ARMS.



UUGH!

HNN

IT FEELS TOO GOOD!

UUHN!

NOOO! IT FEELS SO GOOD...

OOHG!

I'M CUMMING NON-STOP!

Increased stress levels detected.

Increasing speed and suction.

EVEN THOUGH I'VE CUM SO MANY TIMES ALREADY ...

I DON'T WANT TO CUM ANY-MORE!

NO... I DON'T WANT TO CUM!

UAH!

PLEASURE KEEPS FLOWING INTO MY BRAIN!

IT FEELS SO GOOD... I'M GOING TO LOSE MY MIND!

AAH!



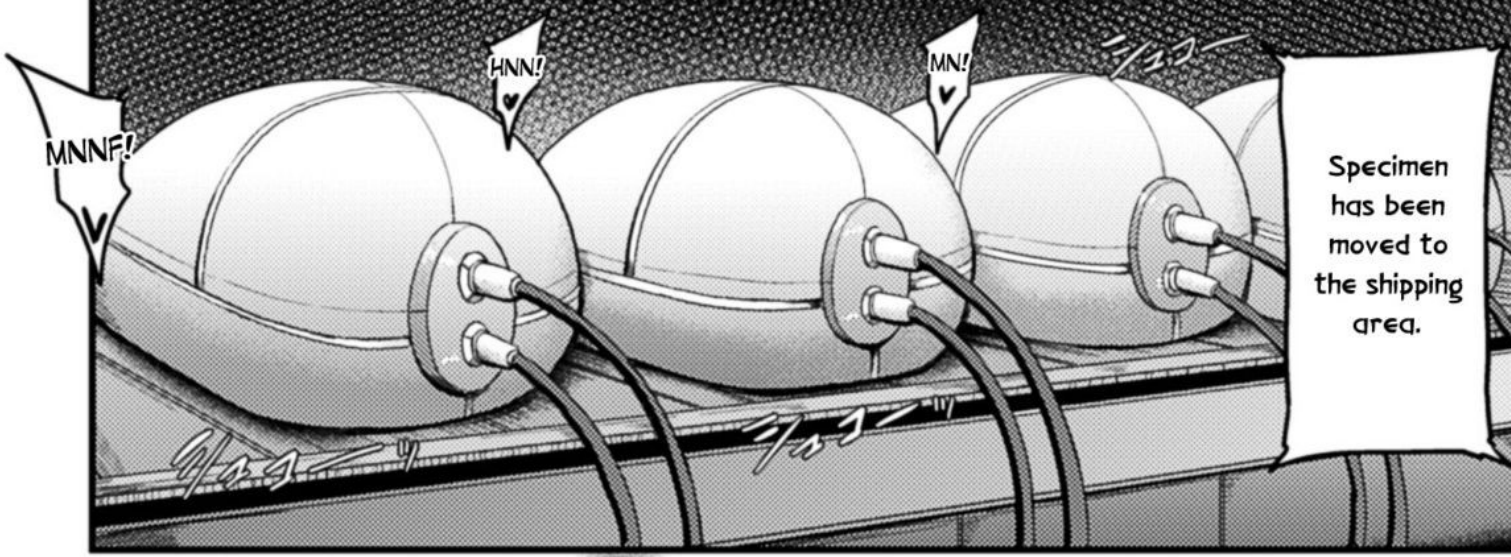
AAAHH!

AH!

Specimen experienced intense orgasm.

Operation will continue for the next 72 hours.

AAH ...!



MNNF!

HNN!

MN!

Specimen has been moved to the shipping area.



HNN!

NO...

I DON'T WANT TO BE A SEX SLAVE ...!

MNN!



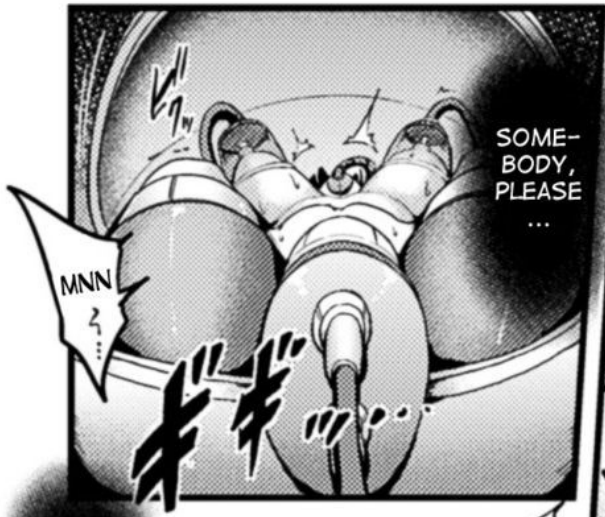
HNGH ...!

Specimen will be put into half asleep state in capsule while in standby.

Body development will be continued while in capsule.

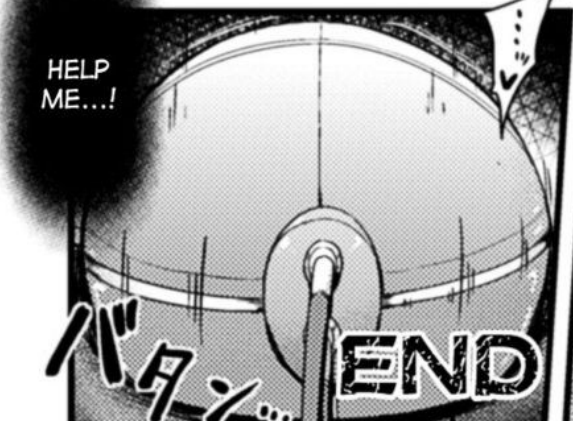
Submissive slave personality will be downloaded while asleep.

HNG ...!



MNN ...

SOME-BODY, PLEASE ...



HELP ME...!

END